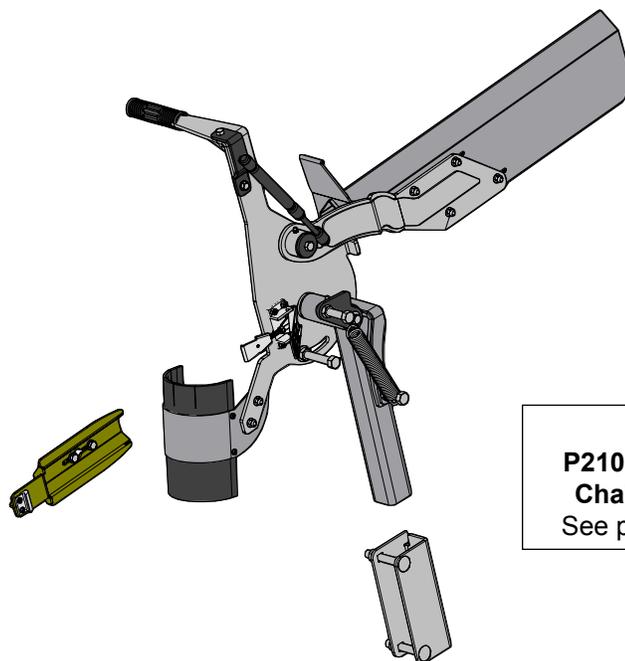




EMB Manufacturing Inc.  
4144 Boomer Line · St. Clements, On · N0B 2M0 · Canada  
Ph: (519) 699-9283 · Fax: (519) 699-4146  
www.embmfg.com



Available:  
**P210 Spare Pivoting  
Chainsaw Adaptor**  
See page 6 for details

# P200

## PIVOTING CHAINSAW HOLDER

### Accessory Installation Instructions

**Kit #P200: will fit all Wallenstein Trailer & 3 Point Hitch  
Wood Processor Models**

Please read these instructions before attempting to  
assemble, install and operate this kit



This Safety Alert symbol means

**ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**

The Safety Alert symbol identifies important safety messages in this instruction. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

# Accessory Installation Instructions

## PIVOTING CHAINSAW HOLDER



Always wear the appropriate safety gear when installing this kit or working around the machine. This includes but is not limited to:

- Hard hat for protection to the head.
- Safety glasses protection for the eyes.
- Heavy gloves for hand protection.
- Safety shoes with slip resistant soles and steel toes.



**Caution:** this kit is constructed of heavy gauge steel, be sure to use caution moving and installing the kit, avoid dropping or pinching body parts on corners and edges of the kit.

The **#P200** kit comes partially assembled. Illustrations show typical assembly. This assembly procedure is one time only. Once assembled regular maintenance and only minor adjustments are required.

This kit will work on older version wood processors, and will require a mounting bracket to be welded in place. Newer wood processors will have this bracket pre-installed and will not require any welding. The bracket is not included with this kit. Call Wallenstein and order # 2089L595 Chainsaw Pivot base Mount

The maximum diameter of log that your wood processor will handle is 22". We recommend that the chainsaw has an effective cutting area of 24" maximum to ensure a full cut on a single pass with a maximum sized log. A smaller chainsaw can be used, but may limit the size of wood that can be cut.

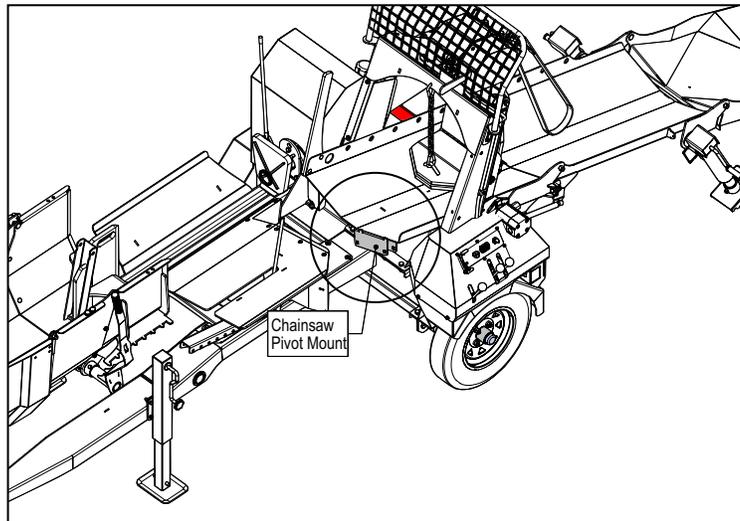
**The chainsaw must have dual bar mounting studs to mount the chainsaw adaptor plate. The chain sprocket cover on some chainsaws feature captive guidebar nuts. These nuts will have to be removed in order to install the universal adaptor.**

If your wood processor has the bracket shown in the diagram, then proceed to the "Assembly" section of this manual.

If your processor does not have the bracket start at the "Weld" section.

**Note:** Wood Processors after these serial numbers have chainsaw pivot brackets installed:

WP230	#680005
WP260	#670005
WP630	#640008
WP830 # 2E9US11110S062231	
WP860 #2E9US1118DS660024	
WP235	All
WP265	All
WP635	All
WP835	All
WP865	All



Available:  
**P210 Spare Pivoting  
Chainsaw Adaptor**  
See page 6 for details



Review your chainsaw manual for safe operating and handling procedures before beginning work.

## Installation Instructions:

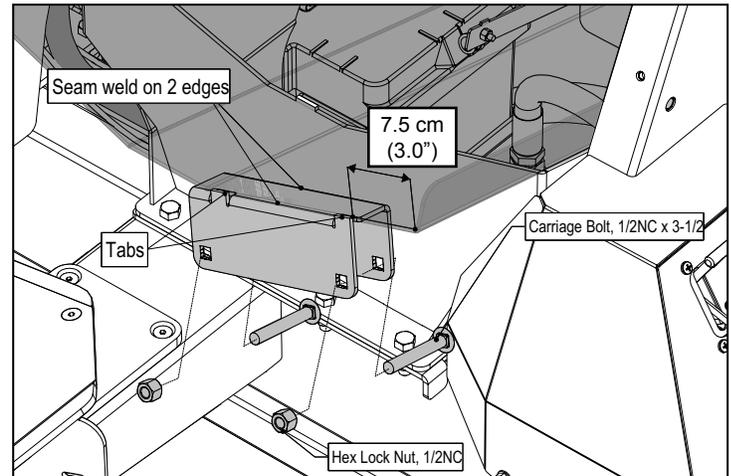


Ensure the wood processor and the area around it is clean and free of debris, resting on dry level ground, wheel chock applied and the engine shut off. Have the P200 kit close by on a work surface.

Unpack the pivot kit, using the parts list in the back of this manual check that all parts are included. All hardware and small parts are packaged in a plastic hardware bag.

## WELD

1. If your wood processor does not have the bracket shown in the diagram then you will have to weld on a mounting bracket. The bracket is not included with this kit. Call Wallenstein and order # 2089L595
2. The bracket will be mounted to the log chute. On the top of the chute measure 7.5cm (3") from the inside edge and mark the spot. (see illustration)
3. Place the bracket on the edge of the log chute so that the tabs butt up against the edge, set the bracket at the 7.5cm (3") mark and clamp in place.
4. Weld the bracket, let it cool and touch up the welded area to prevent rusting.



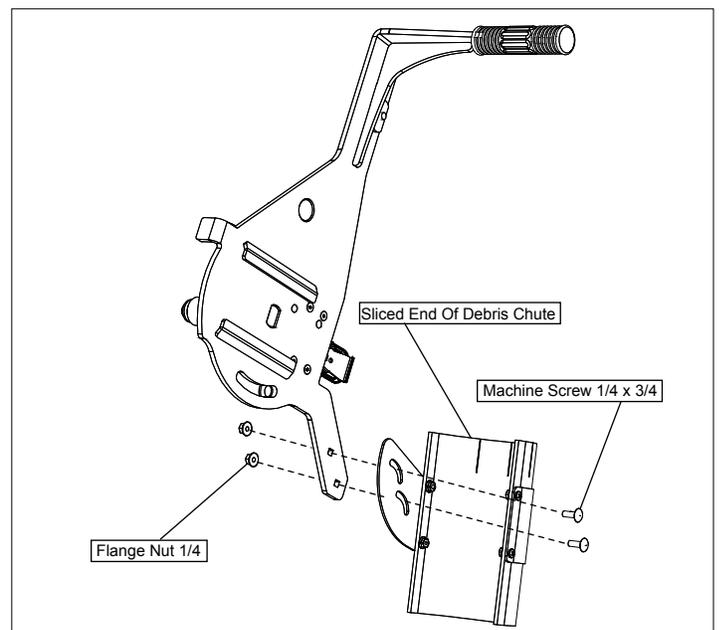
5. Loosely install the 2 x carriage bolts and nuts.

## ASSEMBLY

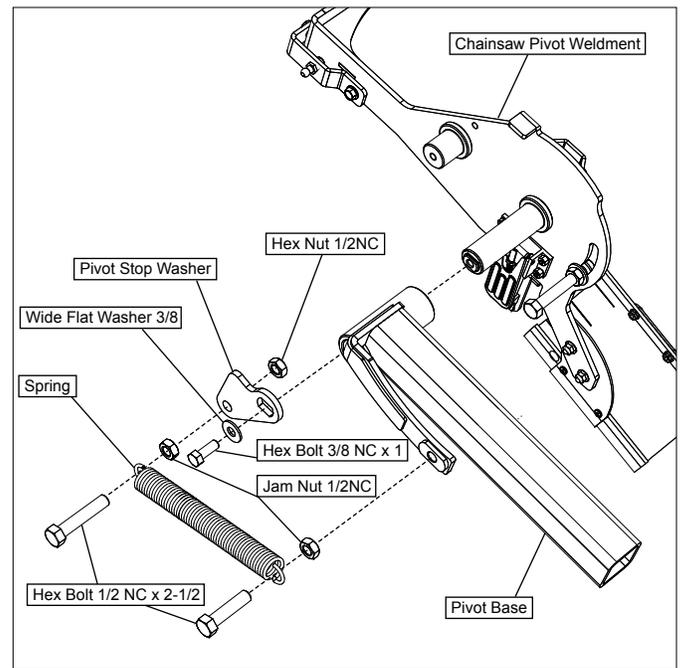
Basic tools needed:

- 5/16" wrench and socket
- 7/16" wrench and socket
- 1/2" wrench and socket
- 9/16" wrench and socket
- 3/4" wrench and socket
- Phillips screw driver.
- Socket head wrenches
- Grease

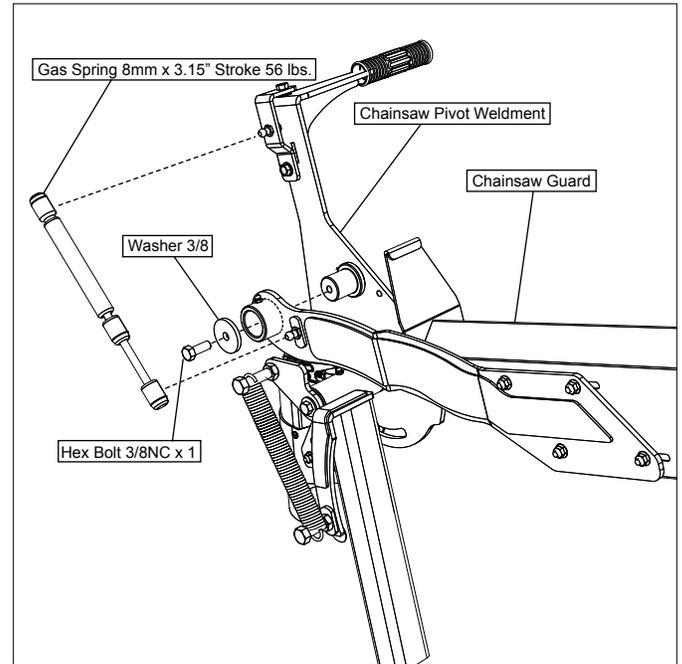
1. Install debris guard on main assembly with two 1/4 x 3/4 carriage bolts and 1/4 hex flange nuts.



2. Place pivot base in to pivot clamp on wood processor. Install two carriage bolts and nuts and loosely tighten nuts. See step 5 under "Weld".
3. Lightly grease pivot pin on weldment assembly and slide pivot pin into pivot base.
4. Install pivot stop washer, hex bolt and washer as shown.
5. Insert 1/2 x 2 1/2 inch hex bolt through one end of spring, install 1/2 inch jam nut on bolt, pivot stop washer and 1/2 inch hex nut as shown.
6. Insert 1/2 x 2 inch hex bolt through other end of spring, install 1/2 inch jam nut on bolt and install on pivot base.
7. Tighten bolts and nuts.

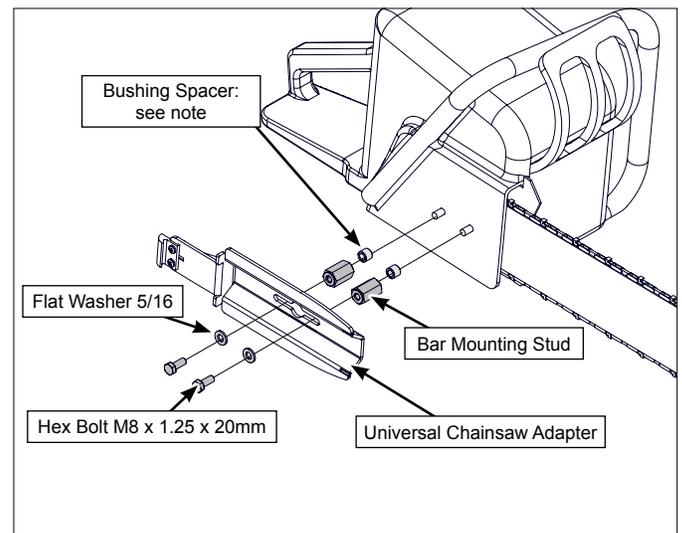


8. Lightly grease guard pivot pin and install guard on pin.
9. Install 3/8 x 1 inch hex bolt and 3/8 inch washer.
10. Snap gas spring onto the ball studs of guard and main assembly.

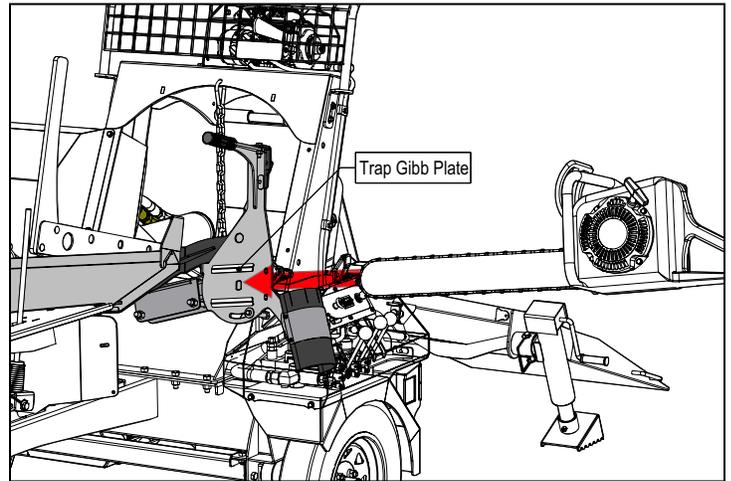


11. Remove guidebar nuts from chainsaw.
12. Install two bar mounting studs on guidebar studs. Tighten mounting studs.
13. Attach assembly to mounting studs with two M8 x 20 mm hex bolts and 5/16 flat washers. Tighten bolts.

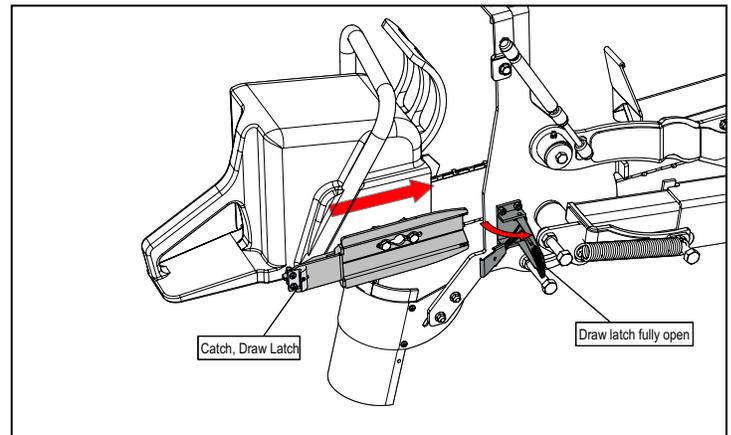
**Note:** Bushing Spacer: The chain sprocket cover on some chainsaws feature captive guidebar nuts. These nuts will have to be removed in order to install the universal adaptor. The bushing spacers, included with this kit, take the place of the captive nuts in the chain sprocket cover and ensures the bar mounting studs fit properly.



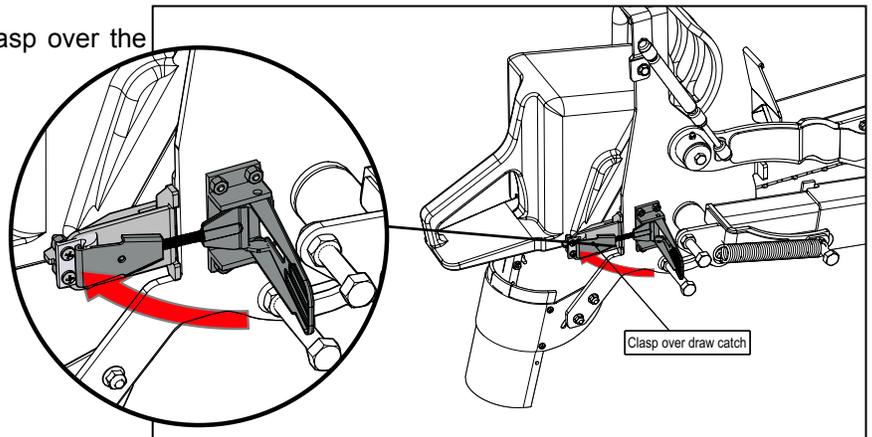
14. Slide chainsaw on gibb plates on main pivot assembly.



15. Verify draw latch is fully open so chainsaw can slide in without interference.

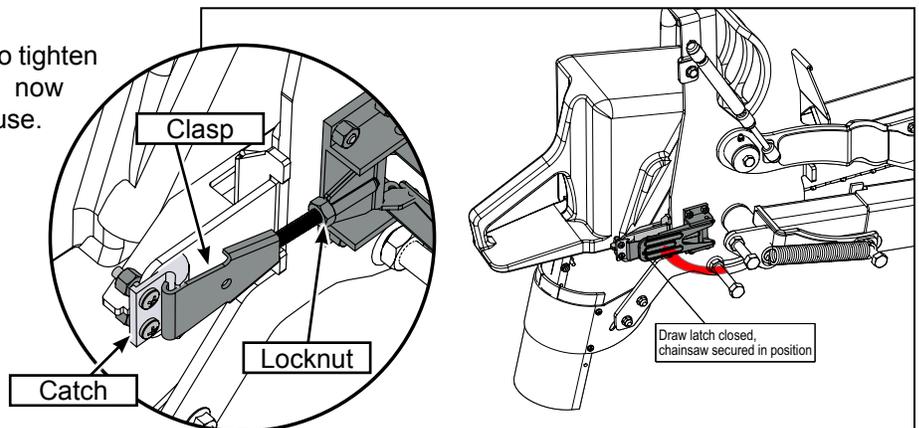


16. With the chainsaw in position, move the clasp over the draw latch.



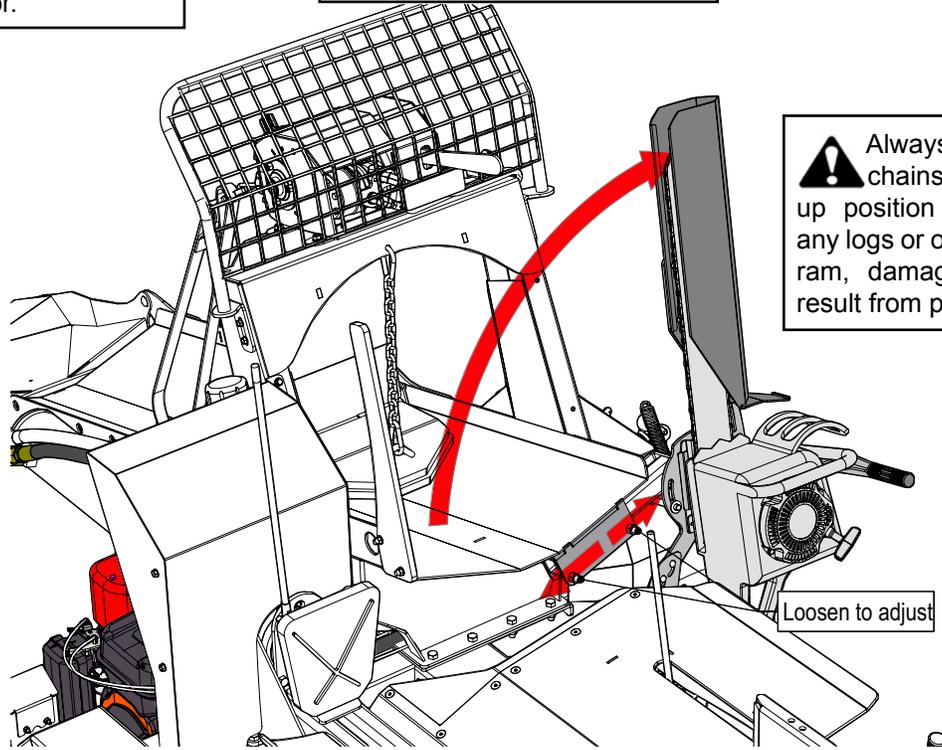
17. Close draw latch. This will draw clasp in to tighten chainsaw to pivot assembly. Latch is now secure and the chainsaw pivot is ready to use.

**Note:** some adjustment to latch may be required for a secure fit. To prevent damage to the clasp, ensure the locknut is tightened and the clasp is aligned with the catch.



**!** After making adjustments to the chainsaw pivot, always check that there is sufficient clearance throughout the chainsaw's range of movement to prevent accidental contact between the chainsaw and the processor.

**!** Always apply the chainsaw brake while working around the chainsaw while it is idling.



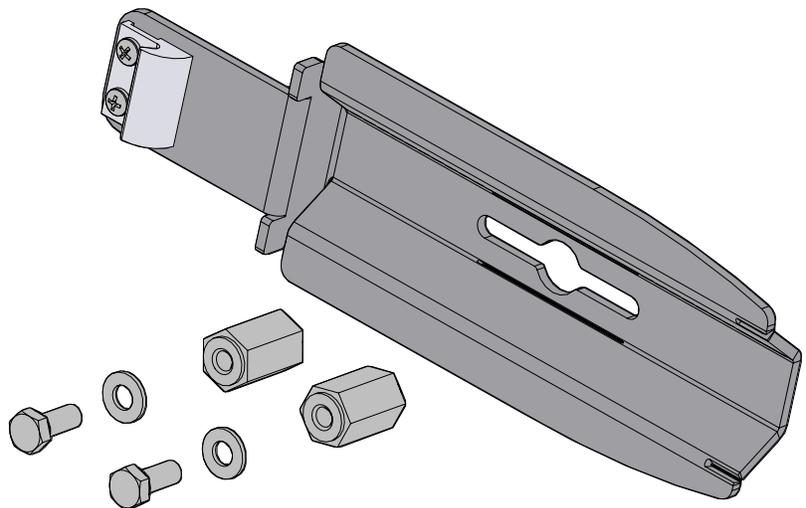
**!** Always ensure the chainsaw pivot is in the up position before pulling up any logs or operating the splitter ram, damage or injury could result from parts colliding.

## P210 SPARE PIVOTING CHAINSAW ADAPTOR

Make your wood processing operation more efficient with a Spare Pivoting Chainsaw Adaptor.

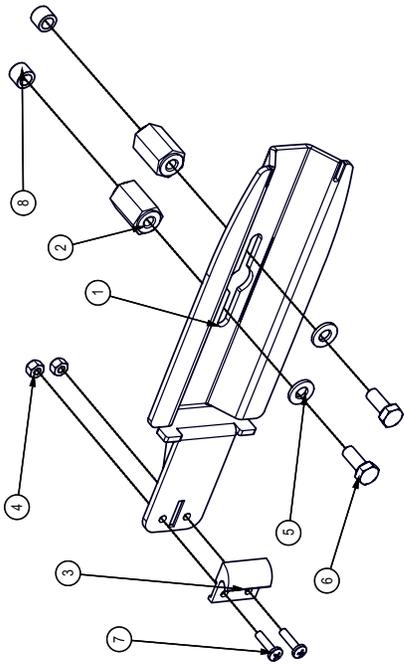
Quickly and easily change out chainsaws on your Wallenstein Wood Processor by adding this adaptor to your second chainsaw.

Call your dealer to order!

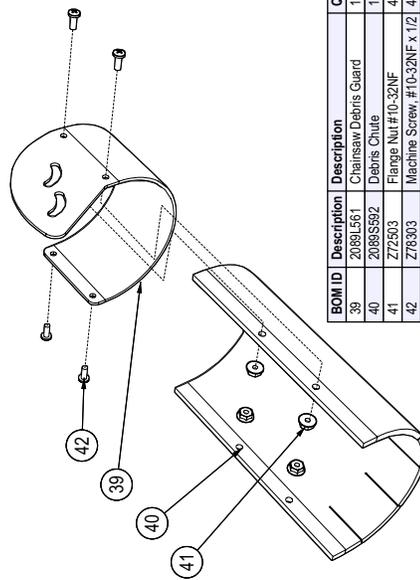


**Note:** Available for clasp style P200, not available for previous knob style models, ask your dealer for more information.

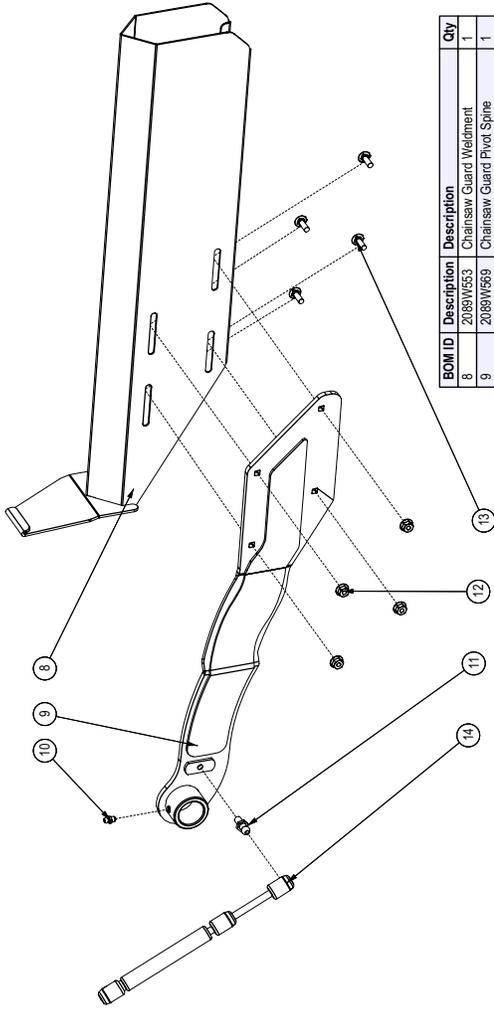
# P200 Chainsaw Pivot Parts List



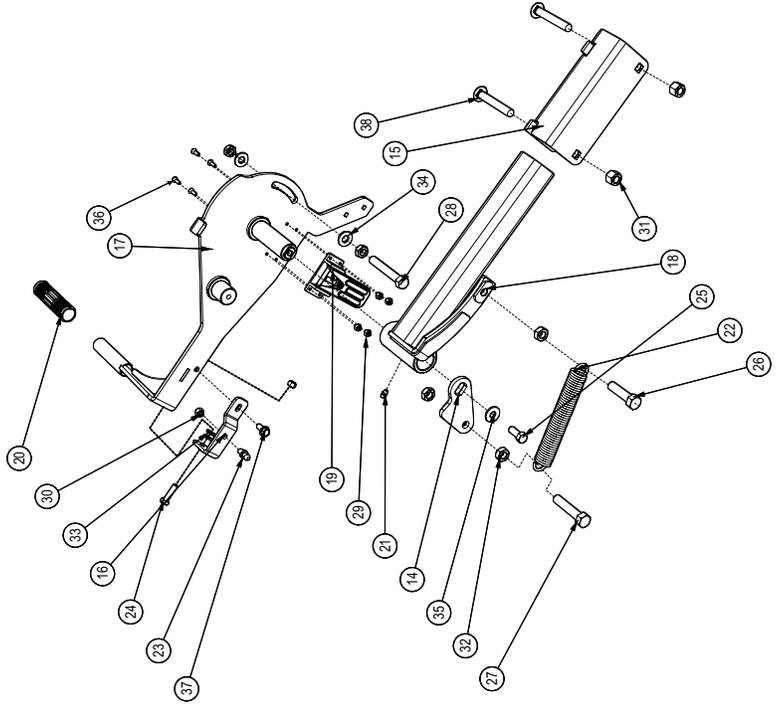
BOM ID	Description	Qty
1	2089W568 Universal Chainsaw Adapter	1
2	2089M570 Bar Mounting Stud	2
3	Z18212 Catch for Z18211	1
4	Z72204 Hex Lock Nut, #10NF	2
5	Z13122 SAE Washer, 5/16"	2
6	Z717150 Hex Bolt, M8x1.25 x 20mm	2
7	Z78316 Machine Screw, #10NF x 3/4"	2
8	2089M571 Bushing, Stihl Cover	2



BOM ID	Description	Qty
39	2089L561 Chainsaw Debris Guard	1
40	2089S592 Debris Chute	1
41	Z77503 Flange Nut #10-32NF	4
42	Z76303 Machine Screw, #10-32NF x 1/2	4



BOM ID	Description	Qty
8	2089W553 Chainsaw Guard Weldment	1
9	2089W559 Grease Zerk 1/4NF	1
10	Z29202 Ball Stud 10mm x 5/16NC	1
11	Z34208 Hex Flange Nut, 1/4NC	4
12	Z72511 Carriage Bolt, 1/4NC x 3/4	4
13	Z76211 Gas Spring, 8mm x 3.15" Stroke 56lbs	1
14	Z34209	1



BOM ID	Description	Qty
14	2089L574 Pivot Stop Washer	1
15	2089L595 Chainsaw Pivot Base Mount	1
16	2089L599 Spring Mount	1
17	2089W563 Chainsaw Pivot Weldment	1
18	2089W565 Pivot Base	1
19	Z18211 Adjustable Draw Latch, 4-3/4"	1
20	Z19321 Grip, 1" x 5"	1
21	Z29202 Grease Zerk 1/4NF	1
22	Z31404 Spring 25mm x 178mm x 0.135	1
23	Z34208 Ball Stud 10mm x 5/16NC	1
24	Z71212 Hex Bolt, 5/16NC x 1-1/4	1
25	Z71310 Hex Bolt, 3/8NC x 1	1
26	Z71520 Hex Bolt, 1/2NC x 2	1
27	Z71525 Hex Bolt, 1/2NC x 2-1/2	1
28	Z71535 Hex Bolt, 1/2NC x 3-1/2	1
29	Z72204 Hex Lock Nut, #10NF	4
30	Z72221 Hex Lock Nut, 5/16NC	2
31	Z72261 Jam Nut, 1/2NC	2
32	Z72261 Jam Nut, 1/2NC	5
33	Z73122 Flat Washer, 5/16	2
34	Z73151 Wide Flat Washer, 3/8	2
35	Z73231 FHCS, #10-32NF x 3/4	4
36	Z76211 Carriage Bolt, 1/4NC x 3/4	4
37	Z76250 Carriage Bolt, 1/2NC x 3-1/2	2
38	Z76250 Hex Nut, 1/4NC	2
39	Z72111 Hex Nut, 1/4NC	1

Note: #Z72111 is not shown; part of #Z18211

