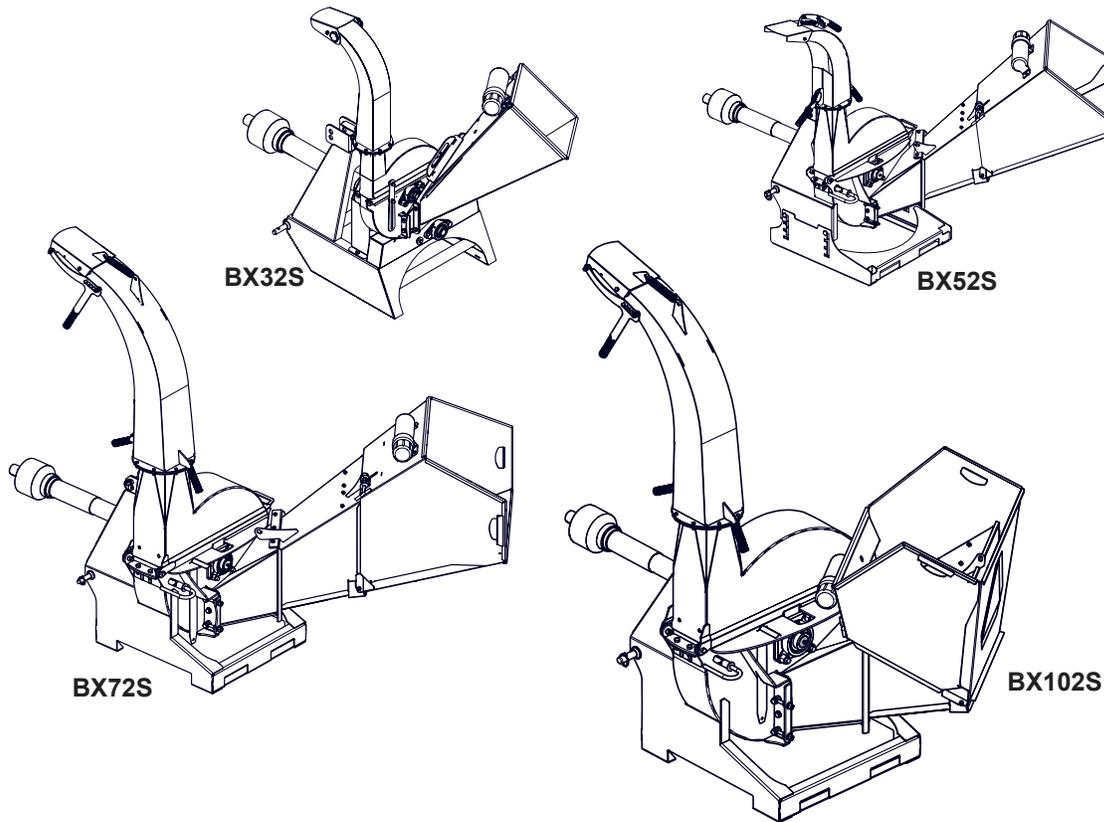


# WALLENSTEIN

BY EMB MFG INC.

EMB Manufacturing Inc.  
4144 Boomer Line · St. Clements, Ontario · N0B 2M0 · Canada  
[www.wallensteinequipment.com](http://www.wallensteinequipment.com)



## BX "S" SERIES 3 POINT HITCH WOOD CHIPPER

MODEL BX32S, BX52S, BX72S & BX102S

## OPERATOR'S MANUAL



Do not attempt to start or operate the equipment without thoroughly reviewing this manual for safe and proper operation.

**Keep this manual with the  
machine at all times**



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## WARRANTY

Effective on products retailed on or after January 1, 2015.

**Register your product online at [www.wallensteinequipment.com](http://www.wallensteinequipment.com)  
within 30 days of purchase to activate warranty.**

This product is warranted to be free of defects in materials and workmanship under normal use and service, for a period of

**Five (5) Years for Consumer  
Two (2) Year for Commercial/Rental**

from the date of purchase, when operated and maintained in accordance with the Operating and Maintenance Instructions supplied with this unit. Warranty is limited to the repair of the product and/or replacement of parts.

**This warranty does not cover the following items:**

- 1) Machines or parts lost or damaged during shipment,
- 2) Normal maintenance or adjustments after initial pre-service and set up is completed
- 3) Normal replacement of service items.
- 4) Accessory items / parts not supplied by EMB MFG INC.
- 5) Damages resulting from:
  - misuse, negligence, accident, theft or fire
  - use of improper or insufficient fuel, fluids or lubricants
  - use of parts or after market accessories other than genuine EMB MFG INC. parts
  - modifications, alteration, tampering or improper repair performed by parties other than an authorized dealer
  - any device or accessories installed by parties other than an authorized EMB dealer or distributor

Engines are covered by the manufacturer of the engine and covered by the warranty period specified by that manufacturer.

**Engine warranty must be registered at the engine manufactures website.** For service contact your local engine dealer.

Under no circumstances will the manufacturer be liable for any consequential damage or expense of any kind, including loss of profits. The manufacturer is under no circumstances liable for tow vehicle of any kind. The manufacturer is not liable for the maintenance of the product.

This warranty is extended only to the original purchaser and is not transferable. Warranty is void if repairs are attempted by anyone other than a Wallenstein Authorized Service Centre.

If a difficulty develops with the product, contact the local dealer from which you purchased the unit. Only Wallenstein authorized dealers are authorized to make repairs to the product or affect the replacement of defective parts, which will be done at no charge within a reasonable time after the receipt of the product. Unit or parts shall be returned at the customer's expense to the Authorized Service Centre. Damage in transit is not covered by warranty. Include the original purchase receipt with any claim (keep a copy of the receipt for your files).

The distributor's liability under warranty is limited to the repair of the product and/or replacement of parts and is given to the purchaser in lieu of all other remedies including incidental and consequential charges. There are no warranties, expressed or implied, other than those specified herein.

EMB MFG Inc  
4144 Boomer Line, St Clements, ON N0B 2M0 Canada  
Phone: 519-699-9283 Fax: 519-699-4146 : attention to Warranty Dept  
Email: [warranty@embmfg.com](mailto:warranty@embmfg.com)

**WALLENSTEIN**  
**BX "S" SERIES 3 POINT HITCH WOOD CHIPPER**  
**DELIVERY INSPECTION REPORT**  
 To activate warranty, register your product online at  
**[www.wallensteinequipment.com](http://www.wallensteinequipment.com)**

This form must be filled out by the dealer and signed by both the dealer and the customer at the time of delivery.

\_\_\_\_\_  
 Customer's Name

\_\_\_\_\_  
 Contact Name

\_\_\_\_\_  
 Dealer Name

(\_\_\_\_\_) \_\_\_\_\_  
 Phone Number

\_\_\_\_\_  
 Serial Number

\_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_  
 Delivery Date

I have thoroughly instructed the buyer on the equipment care, adjustments, safe operation and applicable warranty policy and reviewed the manuals.

\_\_\_\_\_  
 Dealer's Rep. Signature

\_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_  
 Delivery Date

The product manuals have been received by me and I have been thoroughly instructed as to care, adjustments, safe operation and applicable warranty policy.

\_\_\_\_\_  
 Owner's Signature

\_\_\_\_\_/\_\_\_\_\_/\_\_\_\_\_  
 Delivery Date

✓	<b>Pre-Delivery Inspection</b>
	Inspect for damage from shipping, immediately contact the shipping company if damage is found.
BX "S" SERIES 3PH Wood Chipper	
	Check Blade Clearance & Rotor Turns Freely
	Discharge & Deflector Moves Freely
	Fasteners Tight
	Lock Pins Align & Move Freely
	Grease Zerks / Lubricate Pivot Points
	Review Operating and Safety Instructions
Safety Checks	
	All Safety Decals Installed
	Guards and Shields Installed and Secured
	Check SMV Installed
	Retainer Installed Through Hitch Points
	Review Operating and Safety Instructions

# SERIAL NUMBER LOCATION

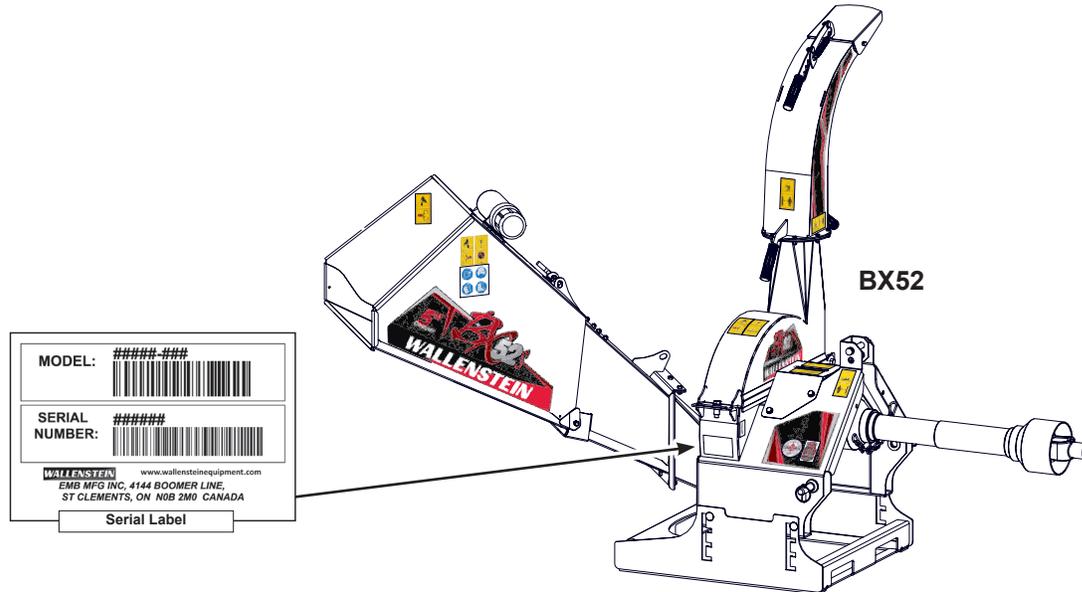
Always give your dealer the serial number of your Wallenstein 3 Point Hitch Wood Chipper and Feed Hopper when ordering parts or requesting service or other information.

The serial number plates are located where indicated. The BX52S is shown, but the serial location is the same for the BXS Series Please mark the numbers in the spaces provided for easy reference.

## SERIAL NUMBER LOCATION

Model Number \_\_\_\_\_

Chipper Serial Number \_\_\_\_\_



## LABEL INFORMATION

As you begin to get familiar with your Wallenstein product, you will notice that there are numerous labels located on the machine. Here is a brief explanation of what they are for and how to read them.

There are three different types of labelling: safety, informative and product labels.

**Safety Labels** are pictorial with a yellow background and generally 2 panel. The top panel shows the safety alert (the potential hazard) and the bottom panel shows the message (how to avoid the hazard).

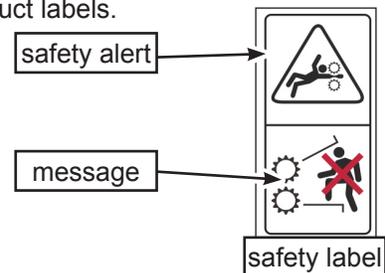
**Safety Notice Labels** are pictorial with a blue background and generally rectangular with single or multiple symbols. The label illustrates requirements for safe operation (safety equipment, housekeeping etc). These labels are accompanied by detailed instructions in the owners manual, with the label illustrated along side.

**Informative Labels** are generally pictorial with a white background and can vary to the number of panels. The label will illustrate the function of a feature and is accompanied by detailed instructions in the owners manual, with the label illustrated along side.

**Product Labels** are associated with the product and carry various messages (model, serial, etc).

**Maintenance Labels** are associated with the product and carry various messages. They are generally pictorial. They may be round or rectangular, have a green background and can vary to the number of panels. The label may illustrate the type maintenance and frequency in time between services. Labels are accompanied by detailed instructions in the owners manual, with the label illustrated along side.

See the section on safety signs for safety label definitions. For a complete illustration of labels and label locations, download the parts manual for your model product at [www.wallensteinequipment.com](http://www.wallensteinequipment.com).



# 1 INTRODUCTION

Congratulations on your choice of a Wallenstein BX series 3 Point Hitch Wood Chipper to compliment your operation. This equipment has been designed and manufactured to meet the needs of a discerning timber or landscaping industry.

Safe, efficient and trouble free operation of your Wallenstein Wood Chipper requires that you and anyone else who will be using or maintaining the chipper, read and understand the Safety, Operation, Maintenance and Trouble Shooting information contained within the Operator's Manual.

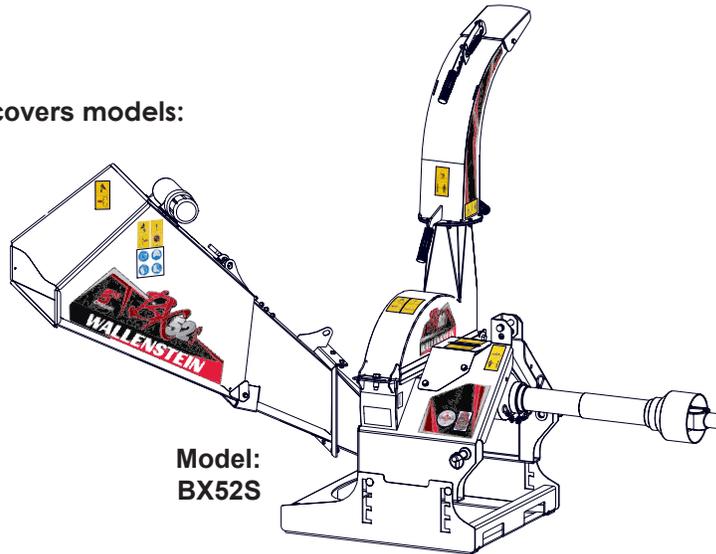
**This manual covers models:**

**BX32S**

**BX52S**

**BX72S**

**BX102S**



This manual covers all variations of the Wallenstein 3 Point Hitch Wood Chipper BX series. Your particular model may vary from the illustrations shown depending on your options package. Use the Table of Contents or Index as a guide to locate required information.

Keep this manual handy for frequent reference and to pass on to new operators or owners. Call your Wallenstein dealer or the Distributor if you need assistance, information or additional copies of the manuals.

**OPERATOR ORIENTATION** - The directions left, right, front and rear, as mentioned throughout this manual, are determined when sitting in the tractor driver's seat and facing in the direction of travel.

## 2 SAFETY

### SAFETY ALERT SYMBOL

This Safety Alert symbol means  
**ATTENTION! BECOME ALERT!**  
**YOUR SAFETY IS INVOLVED!**



The Safety Alert symbol identifies important safety messages on the Wallenstein 3 Point Hitch Wood Chipper and in the manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

Why is SAFETY important to you?

#### 3 Big Reasons

**Accidents Disable and Kill**  
**Accidents Cost**  
**Accidents Can Be Avoided**

#### SIGNAL WORDS:

Note the use of the signal words **DANGER**, **WARNING** and **CAUTION** with the safety messages. The appropriate signal word for each message has been selected using the following guide-lines:

**DANGER** - Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.

**WARNING** - Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

**CAUTION** - Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

If you have any questions not answered in this manual or require additional copies or the manual is damaged, please contact your dealer or Wallenstein, 4144 Boomer Line, St. Clements, ON, N0B 2M0. Phone (519) 699-9283 or Fax (519) 699-4146.

# SAFETY

**YOU** are responsible for the SAFE operation and maintenance of your Wallenstein 3 Point Hitch Wood Chipper. **YOU** must ensure that you and anyone else who is going to use, maintain or work around the 3 Point Hitch Wood Chipper be familiar with the operating and maintenance procedures and related **SAFETY** information contained in this manual. This manual will take you step-by-step through your working day and alerts you to all good safety practices that should be used while using the 3 Point Hitch Wood Chipper.

Remember, **YOU** are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Be certain that **EVERYONE** using this equipment is familiar with the recommended operating and maintenance procedures and follows all the safety precautions. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

## 2.1 SAFETY DO'S & DON'TS

- **DO** give operating instructions to operators or employees before allowing them to operate the machine, and REVIEW annually thereafter.

- **DO** read and understand ALL Safety and Operating instructions in the manual and follow them. Most accidents can be avoided. The most important safety device on this equipment is a SAFE operator.



- **DO** review safety related items annually with all personnel who will be operating or maintaining the chipper



- **DO** have a first-aid kit available for use should the need arise and know how to use it.

- **DO** read and understand all safety signs located on the machine before operating, maintaining, adjusting or cleaning the wood chipper.



- **DO** have a fire extinguisher available for use should the need arise and know how to use it.

- **DO** inspect and secure all guards before starting.

- **DO** wear appropriate protective gear (PPE). This list includes but is not limited to:



- Hard hat
- Heavy gloves
- Hearing protection
- Protective shoes with slip resistant soles
- Protective glasses, goggles or face shield

- **DO** prepare before servicing, adjusting, repairing or unplugging:
  - stop the machine, disengage the PTO
  - shut off the power source,
  - remove ignition key and place in your pocket,
  - wait for all moving parts to stop
  - set the rotor lock
  - clear the area of people, especially small children
  - set tow vehicle brake
- **DO NOT** touch hot engine parts, muffler cover, hoses, engine body, coolants, engine oil, etc. during operation and after the engine has been shut off. Contact may cause burns.
- **DO NOT** expect a person who has not read and understood all use and safety instructions to operate the machine. An untrained operator is not qualified and exposes himself and bystanders to possible serious injury or death. It is the owners responsibility to the operator to ensure familiarity and understanding of the machine.
- **DO NOT** modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.
- **DO NOT** allow riders.
- **DO NOT** risk injury or death by ignoring good safety practices.
- **DO** think SAFETY! Work SAFELY!

## 2.2 EQUIPMENT SAFETY GUIDELINES

1. Safety of the operator and bystanders is one of the main concerns in designing and developing equipment. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury or death, study the following precautions and insist those working with you, or for you to follow them.
  2. In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. However, equipment should never be used in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use.
  3. Replace any safety sign or instruction sign that is not readable or is missing. Location of such safety signs is indicated in this manual.
  4. Never use alcoholic beverages or drugs which can hinder alertness or coordination while using this equipment. Consult your doctor about using this machine while taking prescription medications.
  5. **Under no circumstances should young children be allowed to work with this equipment. Do not allow persons to use or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.** Review the safety instructions with all users annually.
  6. This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible, properly trained and physically able person familiar with machinery and trained in this equipment's operations. If the elderly are assisting with work, their physical limitations need to be recognized and accommodated.
  7. Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question - **DON'T TRY IT.**
  8. Do not modify the equipment in any way. Unauthorized modification may result in serious injury or death and may impair the function and life of the equipment.
  9. In addition to the design and configuration of this implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the tractor and machine manuals. Pay close attention to the Safety Signs affixed to the tractor and the machine.
  10. **Safe Condition** involves the following procedure:
    - disengage the PTO
    - shut off the engine
    - ensure all components have stopped moving
    - remove and pocket the ignition key
    - block & chock the tractor wheels
    - and set rotor lock if required.
- Safe Condition** procedure should be performed before any service, maintenance work or storage preparation.



**Use Your Personal  
Protection Equipment**

## 2.3 SAFETY TRAINING

1. Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator or bystander.
2. In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of this equipment.
3. It has been said, "The best safety feature is an informed, careful operator." We ask you to be that kind of an operator. It is the operator's responsibility to read and understand ALL Safety and Using instructions in the manual and to follow these. Accidents can be avoided.
4. **Working with unfamiliar equipment can lead to careless injuries. Read this manual before assembly or using, to acquaint yourself with the machine. If this machine is used by any person other than yourself, or is loaned or rented, it is the machine owner's responsibility to make certain that the operator, prior to using:**
  - Reads and understands the operator's manuals.
  - Is instructed in safe and proper use of the equipment.
  - Understands and knows how to perform the "Safe Condition" procedure:
    - disengage the PTO
    - shut off the engine
    - ensure all components have stopped moving
    - remove and pocket the ignition key
    - block & chock the wheels
    - set rotor lock if required
5. Train all new personnel and review instructions frequently with existing workers. Be certain only a properly trained and physically able person will use the machinery. A person who has not read and understood all using and safety instructions is not qualified to use the machine. An untrained operator exposes himself and bystanders to possible serious injury or death. If the elderly are assisting with the work, their physical limitations need to be recognized and accommodated.

6. Know your controls and how to stop tractor and machine quickly in an emergency. Read this manual and the one provided with tractor.

## 2.4 PREPARATION

1. Never use the machine until you have read and completely understand this manual, the tractor Operator's Manual and each of the Safety Messages found on the safety signs on the tractor and machine.

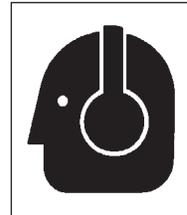
2. Personal protection equipment including hard hat, safety glasses, safety shoes, and gloves are recommended



- during assembly, installation, operation, adjustment, maintaining, repairing, removal, cleaning, or moving the unit. Do not allow long hair, loose fitting clothing or jewellery to be around equipment.

3. **PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!**

Power equipment with or without equipment attached can often be noisy enough to cause permanent or partial hearing loss. We recommend that you wear hearing protection on a full-time basis if the noise in the Operator's position exceeds 80db. Noise over 85db on a long-term basis can cause severe hearing loss. Noise over 90db adjacent to the Operator over a long-term basis may cause permanent, total hearing loss. **NOTE:** Hearing loss from loud noise (from tractors, chain saws, radios, and other such sources close to the ear) is cumulative over a lifetime without hope of natural recovery.



4. Clear working area of stones, branches or hidden obstacles that might be hooked or snagged, causing injury or damage.
5. Use only in daylight or good artificial light.
6. Be sure machine is properly mounted, adjusted and in good operating condition.
7. Ensure that all safety shielding and safety signs are properly installed and in good condition.

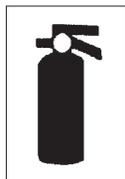
## 2.5 MAINTENANCE SAFETY

1. Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
2. Follow good shop practices.

- Keep service area clean and dry.
- Be sure electrical outlets and tools are properly grounded.
- Use adequate light for the job at hand.



3. Make sure there is plenty of ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
4. Before working on this machine, shut off the engine, set the brake, and turn fuel valve off.
5. Never work under equipment unless it is blocked securely.
6. Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance work. Use heavy or leather gloves when handling blades.
7. Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications. The manufacturer will not be responsible for injuries or damages caused by use of unapproved parts and/or accessories.
8. A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.
9. Periodically tighten all bolts, nuts and screws and check that all electrical and fuel connections are properly secured to ensure unit is in a **Safe Condition**. (See Section 4.1.1).
10. When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.



## 2.6 STORAGE SAFETY

1. Store the unit in an area away from human activity.
2. Do not allow children to play on or around the stored machine.
3. Store the unit in a dry, level area. Support the frame with planks if required.

## 2.7 TRANSPORT SAFETY

1. Comply with state and local laws governing safety and transporting of machinery on public roads.
2. Check that all the lights, reflectors and other lighting requirements are installed and in good working condition.
3. Do not exceed a safe travel speed. Slow down for rough terrain and cornering.
4. Fold up and secure feed hopper before moving or transporting.
5. Be sure the machine is hitched correctly to the tractor and a retainer is used through the mounting pins.
6. Do not drink and drive.
7. Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Watch for traffic when operating near or crossing roadways.
8. Never allow riders on the machine.

## 2.8 OPERATING SAFETY

1. Please remember it is important that you read and heed the safety signs on the 3 Point Hitch Wood Chipper. Clean or replace all safety signs if they cannot be clearly read and understood. They are there for your safety, as well as the safety of others. The safe use of this machine is strictly up to you, the operator.
2. All things with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes potential hazards and follows reasonable safety practices. The manufacturer has designed this 3 Point Hitch Wood Chipper to be used with all its safety equipment properly attached, to minimize the chance of accidents. Study this manual to make sure you have all safety equipment attached.
3. Close and secure rotor cover before operating.
4. Close and secure all guards, deflectors and shields before starting and operating.
5. Read and understand operator's manual before starting. Review safety instructions annually.
6. Personal protection equipment including hearing protection, hard hat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining, repairing, removal, or moving of this equipment. Do not allow long hair, loose-fitting clothing, or jewellery to be around moving parts.
7. Keep hydraulic lines and fittings tight, in good condition and free of leaks.
8. Never place any part of your body where it would be in danger if movement of equipment should occur during assembly, installation, operation, maintenance, repairing, unplugging or moving.
9. Turn machine off, stop and disable engine, remove ignition key and place in your pocket, set park brake and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
10. Do not run machine inside a closed building to prevent asphyxiation from engine exhaust.
11. Pocket key and wait for all moving parts to stop before removing material and/or unplugging. Inspect machine for damaged or loose parts before resuming work.
12. Use care when feeding material into chipper. Do not send metal, bottles, cans, rocks, glass or other foreign material into wood chipper. If foreign material enters chipper, stop machine, turn engine off and place ignition key in your pocket.
13. Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
14. Do not allow riders on this machine at any time. There is no safe place for any riders.
15. Never allow children or unauthorized people to operate or be around this machine.
16. Do not reach into rotor or feed hopper openings when the engine is running. Install and secure access covers before starting engine.
17. Keep the working area clean and free of debris to prevent tripping. Operate only on level ground.
18. Do not point discharge at people, animals or buildings. Rotor can expel wood chips fast enough to cause injury.
19. Do not move or transport chipper when the rotor is turning.
20. Do not exceed a safe travel speed when transporting.
21. The chipper must be resting on the ground during operation. Using the chipper while raised off the ground is dangerous and will result in damage to the machine, and potential personal injury.



### 3 SAFETY SIGNS

1. Keep safety signs clean and legible at all times.
2. Replace safety signs that are missing or have become illegible.
3. Replaced parts that displayed a safety sign should also display the current sign.
4. Safety signs in Section 3 each have a part number displayed with it. Use this part number when ordering replacements.
5. Safety signs are available from your authorized Distributor or Dealer Parts Department or the factory.

#### 3.1 HOW TO INSTALL SAFETY SIGNS:

- Be sure that the installation area is clean and dry.
- Be sure temperature is above 50°F (10°C).
- Determine exact position before you remove the backing paper.
- Remove the smallest portion of the split backing paper.
- Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
- Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
- Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.

#### 3.2 SAFETY SIGN EXPLANATIONS:



**Caution:** keep hands and feet out of inlet and discharge openings while machine is operating to avoid serious personal injury. Wait for all moving parts to come to a complete stop before clearing obstructions.



**Caution:** flying objects. Be aware of and stay clear of material discharge chute. Machine can expel wood chips fast enough to cause injury. Do not point discharge at people, animals or buildings.



**Caution:** rotating driveline, entanglement danger present. Keep hands, loose clothing, and long hair away from driveline while it is rotating.



**Caution:** when performing any maintenance on the chipper ensure you stop and disengage the PTO. Potential for serious injury or death if the PTO is not stopped and disengaged.



**Caution:** Do not operate machine without shields in place, failure to do so may cause serious injury or death. Replace the shield before operating equipment.



**Caution:** read and understand ALL safety and operating instructions in the manual. Read and understand ALL safety labels located on the machine. The most important safety device on this equipment is an informed SAFE operator.



**Caution:** Pinch point hazard. When lowering or raising the hopper into position, be aware of pinch points and keep clear of them to avoid injury.



**Caution:** Pinch point hazard. When lowering or raising the hopper into position, be aware of pinch points and keep clear of them to avoid injury.



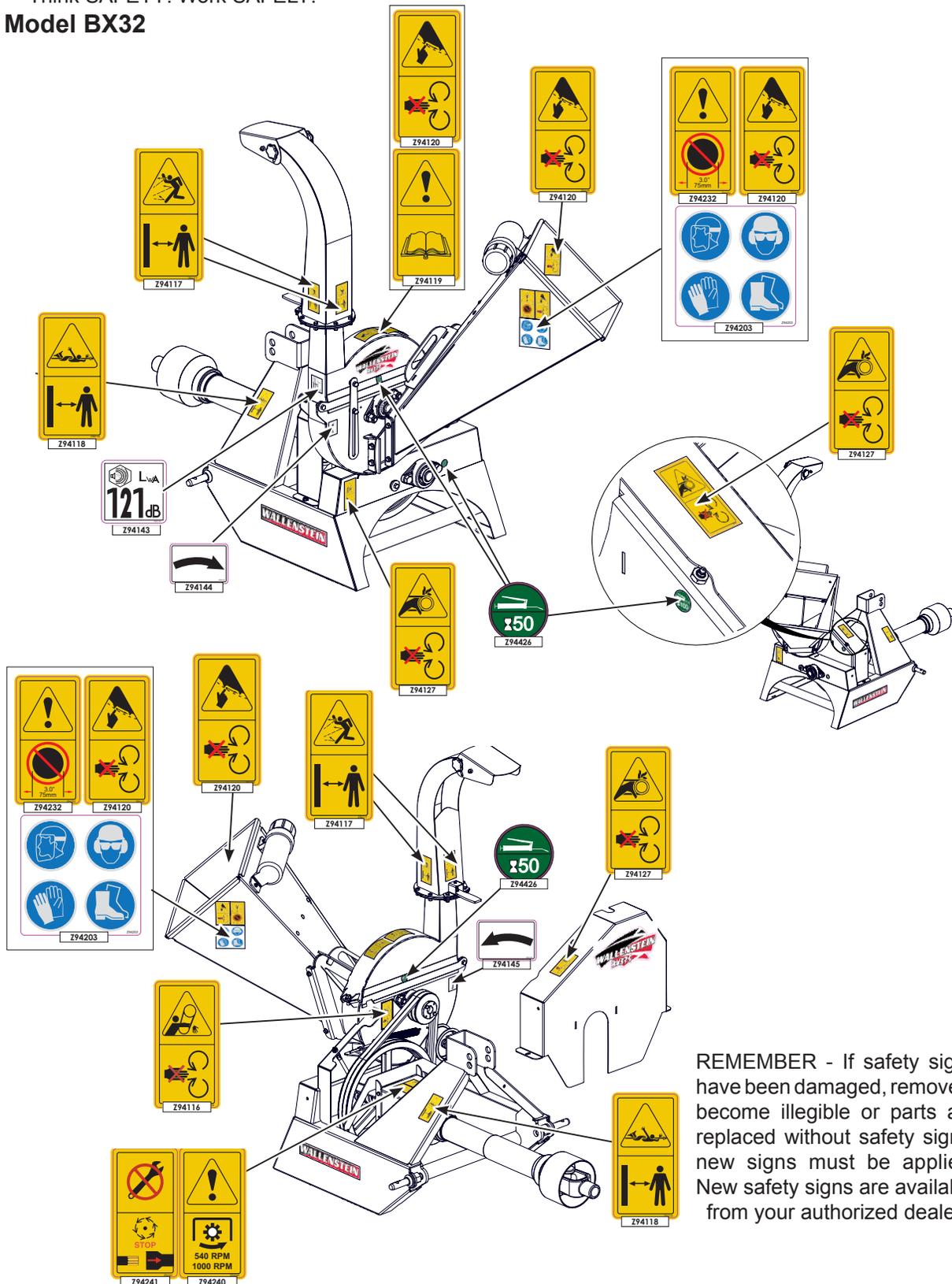
**Caution:** Ensure the drive line is rotating in the proper direction at the rated RPM.

### 3.3 SAFETY SIGN LOCATIONS

The types of safety signs and locations on the equipment are shown in the illustrations that follow. Good safety requires that you familiarize yourself with the various safety signs, the type of warning and the area, or particular function related to that area, that requires your SAFETY AWARENESS.

- Think SAFETY! Work SAFELY!

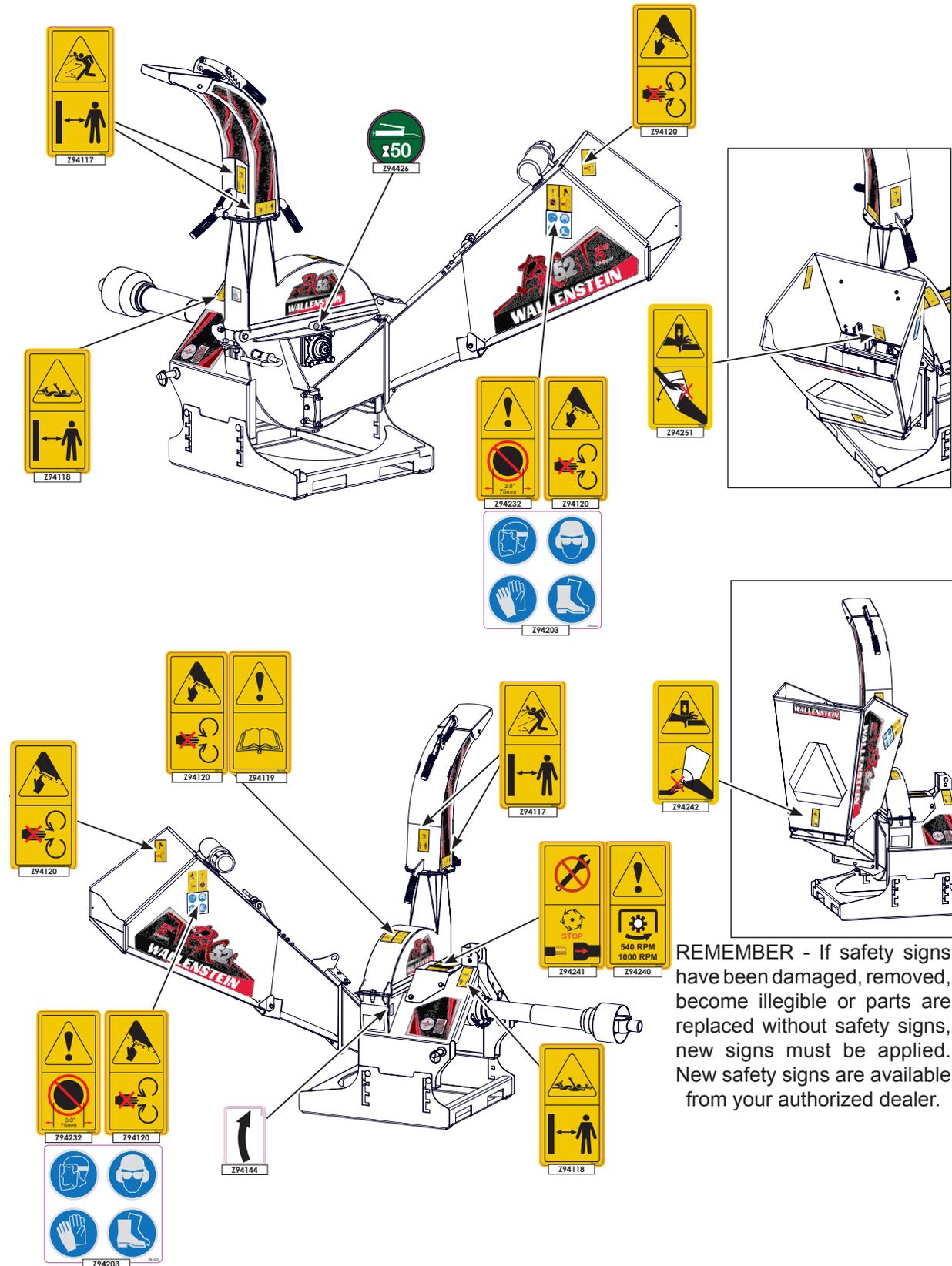
#### Model BX32



REMEMBER - If safety signs have been damaged, removed, become illegible or parts are replaced without safety signs, new signs must be applied. New safety signs are available from your authorized dealer.

# Models BX52, BX72, BX102 Series

The BX52S is illustrated, labels and locations are the same for BX72 and BX102 models.



**REMEMBER -** If safety signs have been damaged, removed, become illegible or parts are replaced without safety signs, new signs must be applied. New safety signs are available from your authorized dealer.

## 4 OPERATION



# OPERATING SAFETY

- Please remember it is important that you read the operator's manual and heed the safety signs on the 3 Point Hitch Wood Chipper. They are there for your safety, as well as the safety of others. The safe use of this machine is strictly up to you, the operator.
- Personal protection equipment including hearing protection, hard hat, safety glasses, safety shoes, and gloves are recommended during operation.
- Turn machine off, stop and disable engine, remove ignition key and place in your pocket, set park brake and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
- Do not run machine inside a closed building to prevent asphyxiation from engine exhaust.
- Use care when feeding material into chipper. Do not send metal, bottles, cans, rocks, glass or other foreign material into wood chipper.
- Never allow children or unauthorized people to operate or be around this machine.
- Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
- Do not allow riders on this machine at any time. There is no safe place for any riders.
- Do not reach into rotor or feed hopper openings when the engine is running. Install and secure access covers before starting engine.
- Do not move or transport chipper when the rotor is turning.
- Do not exceed a safe travel speed when transporting.
- Keep the working area clean and free of debris to prevent tripping. Operate only on level ground.
- Do not point discharge at people, animals or buildings. Rotor can expel wood chips fast enough to cause injury.

### 4.1 TO THE NEW OPERATOR OR OWNER

Wallenstein BX Wood Chippers are designed to chip and chop scrap lumber, small trees, brush, limbs and other wood debris. The chipped material is fine enough to be composted or used in a variety of ways.

**It is the responsibility of the owner or operator to read this manual and to train all other operators before they start working with the machine. Follow all safety instructions exactly. Safety is everyone's business. By following recommended procedures, a safe working environment is provided for the operator, bystanders and the area around the work site. Untrained operators are not qualified to use the machine.**

Many features incorporated into this machine are the result of suggestions made by customers like you. Read this manual carefully to learn how to use the chipper safely and how to set it to provide

maximum field efficiency. By following these instructions in conjunction with a good maintenance program, your BX Wood Chipper will provide many years of trouble-free service.

#### 4.1.1 IMPORTANT

**Ensure all operators understand how to put the machine in **Safe Condition** before working with this machine,**

- disengage the PTO
- shut off the engine
- ensure all components have stopped moving
- remove and pocket the ignition key
- block & chock the tractor wheels
- set rotor lock if required.



**Use Your Personal  
Protection Equipment**

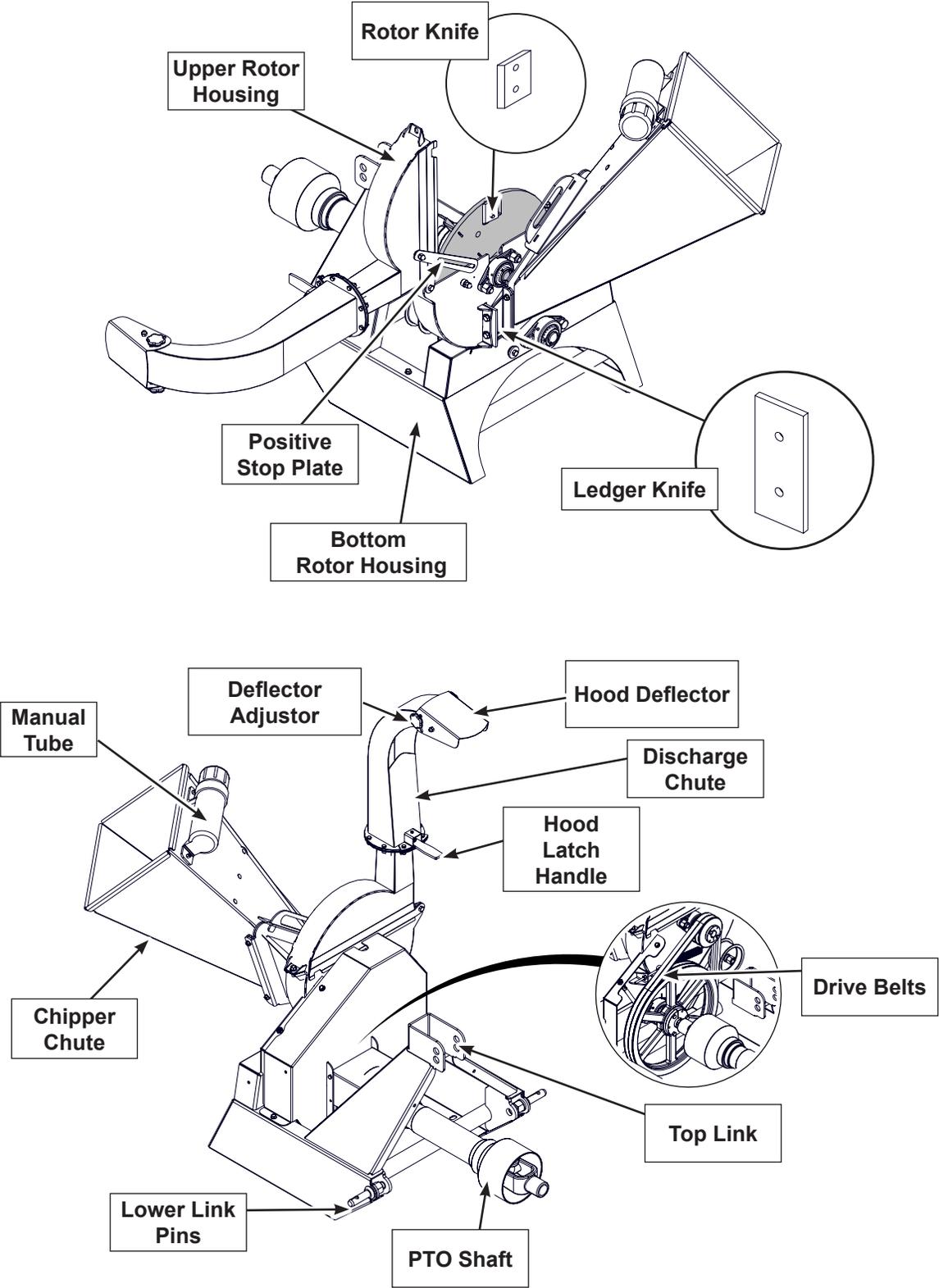
# 4.2 MACHINE COMPONENTS

The Wallenstein BX series wood chipper is designed for chipping wood in a fast and efficient manner.

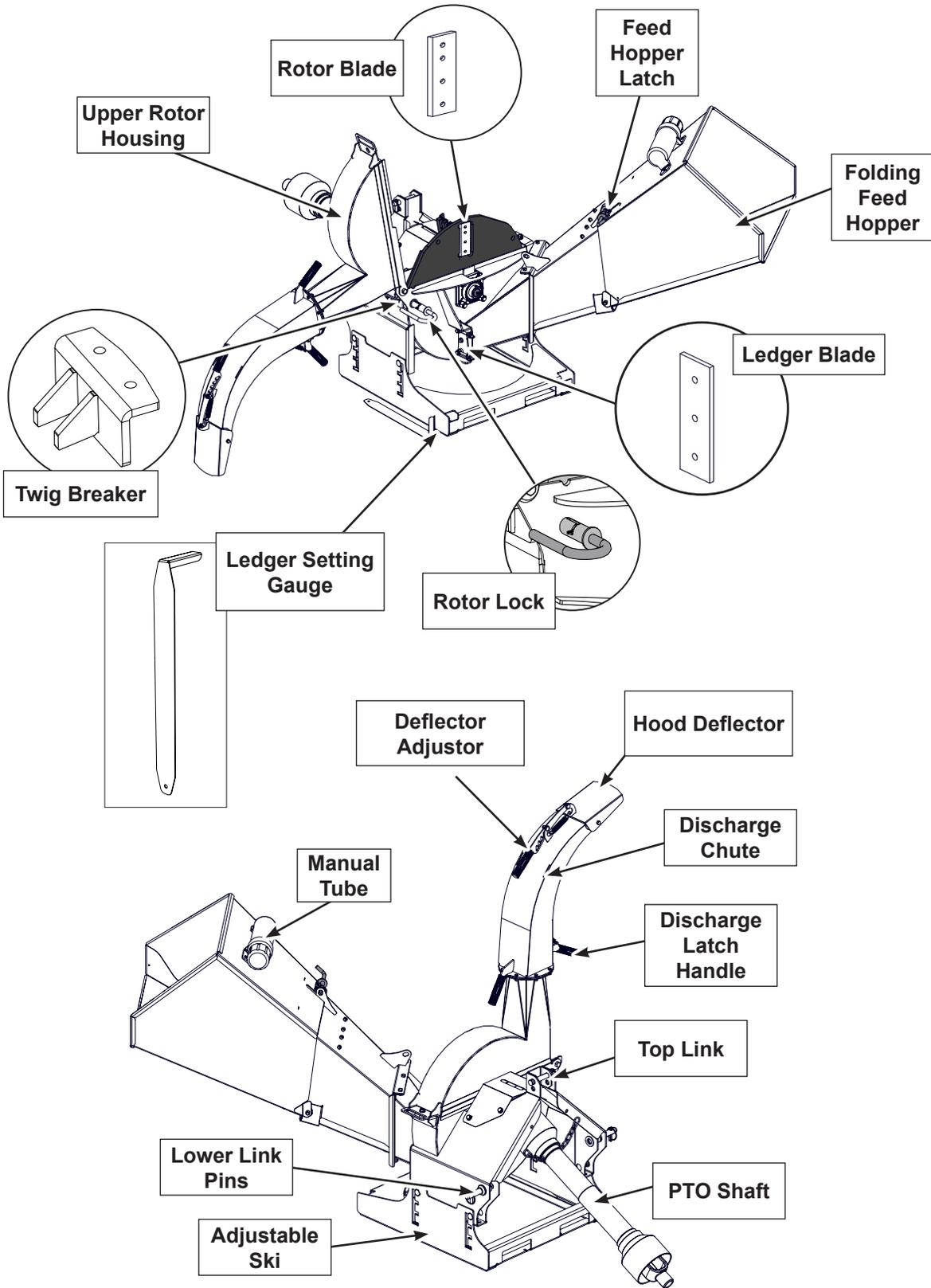
Major components of the BX base model chippers are illustrated here. Please review this section, many of the component descriptions here are used throughout the manual to explain function and safety.

For a detailed parts breakdown, see your dealer or visit the Wallenstein website to download the **Parts Manual**.

## Models BX32 Series



**Models BX52, BX72 and BX102 Series**



### 4.3 MACHINE BREAK-IN

Although there are no operational restrictions on the Wood Chipper when used for the first time, it is recommended that the following mechanical items be checked:

**A. After operating for 1 hour:**

1. Ensure the machine is in **Safe Condition** before checking any components. (See Section 4.1.1).
2. Torque all fasteners and hardware.
3. Check condition of rotor bearings.
4. Check the condition and clearance of the twig-breaker, rotor and stationary blades. Adjust or replace as required.
5. Check for entangled material. Remove all entangled material before resuming work.
6. Lubricate all grease fittings.

**B. After operating for 10 hours:**

1. Repeat steps 1 through 6 listed above.
2. Go to the normal servicing and maintenance schedule as defined in the Maintenance Section.



**Use Your Personal Protection Equipment**

### 4.4 PRE-OPERATION CHECKLIST

Efficient and safe operation of the Wallenstein 3 Point Hitch Wood Chipper requires that each operator read and understand the using procedures and all related safety precautions outlined in this section. A pre-operation checklist is provided for the operator. It is important for both the personal safety and maintaining good mechanical condition that this checklist is followed.

Before operating the Wood Chipper and each time thereafter, the following areas should be checked off:

Pre-Operation Checklist	✓
Check and lubricate the machine per the schedule outline in the Maintenance Section.	
Check the rotor housing and discharge chute,. Remove any blockages, twine, wire or other material that has become entangled .	
Check the condition and clearance of the twig-breaker, rotor and stationary blades. Adjust or replace as required.	
Check that all bearings turn freely. Replace any that are rough or seized.	
Check and ensure that all covers, guards and shields are in place, secured and functioning as designed	
Check all fasteners and tighten, and ensure your equipment is working and in good repair.	
Check that personal protection equipment including hard hat, safety glasses, safety shoes, safety vest, hearing protection and gloves are used and in good repair.	
Check that all loose fitting clothing or jewellery is not worn and loose long hair is tied back.	
Check that all guards and shields are in place, secured and functioning as designed.	

## 4.5 PTO DRIVELINE

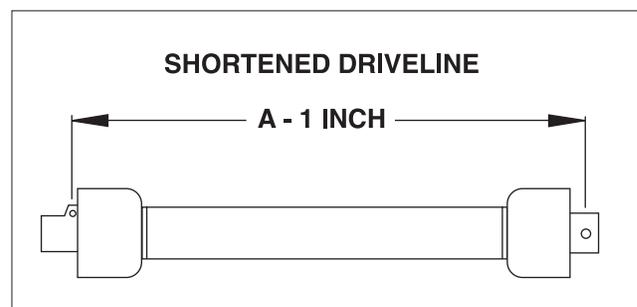
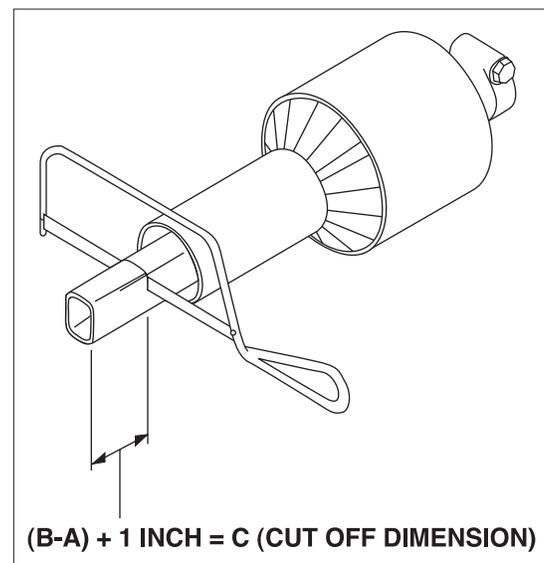
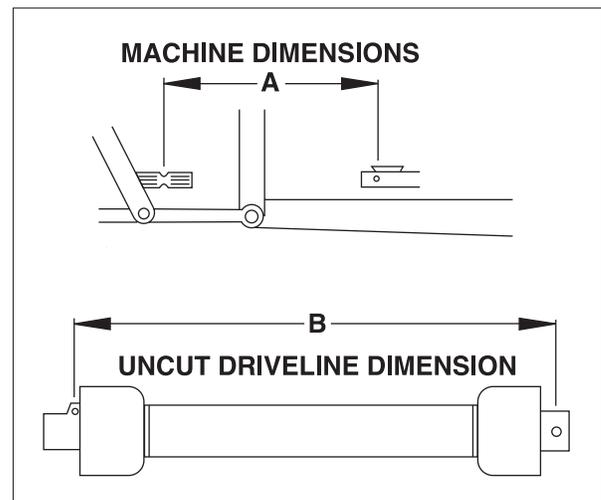
A PTO drive line is supplied with the machine. To accompany the variety of 3 point hitch geometry available today, the drive line can be too long for most machines or too short for others. It is very important that the drive line be free to telescope but not to bottom out when going through its working range. If the drive line bottoms out, the bearings on both the machine and tractor PTO shaft will be overloaded and fail in a short time.

### 1. To determine the proper length of the drive line, follow this procedure:

- Clear the area of bystanders, especially small children.
- Attach the chipper to the tractor (see section 4.6) but do not attach the drive line.
- Raise the machine until the input shaft is level with the tractor PTO shaft.
- Measure the dimension (A) between the locking grooves on the tractor PTO shaft and the machine input shaft.
- Measure the same dimensions on the compressed drive line.
- If the compressed drive line dimension (B) exceeds the machine dimension (A), the drive line will have to be cut.

### 2. When cutting the drive line, follow this procedure:

- Subtract the machine dimension (A) from the uncut drive line dimension (B) or  $(B-A=C)$ .
- Add one inch (25 mm) to dimension (C) to determine the cut off dimension.
- Use a hacksaw to cut dimension (C) from both ends. Cut both the plastic tubes and the metal cores.
- Use a file to remove the burrs from the edges that were cut.
- Assemble the 2 ends of the shaft.
- Make sure the shaft can telescope freely. If it does not, separate the 2 parts and inspect for burrs or cuttings on the shaft ends. Be sure it telescopes freely before installing.
- Raise and lower the chipper. A correctly sized shaft should not bottom out or come apart.



**NOTE**  
Telescoping shaft  
Should overlap at  
least 6" under load.

## 4.6 ATTACH TO TRACTOR

This section describes the 3 point hitch, PTO and attachments.

The BX32S, BX52S & BX72S are category I 3 point hitch and are quick hitch & imatch compatible. BX102S is category II 3 point hitch only and is quick hitch & imatch compatible.

For maximum life and safety, PTO connection should be as level as possible when the chipper is in the down (working) position.

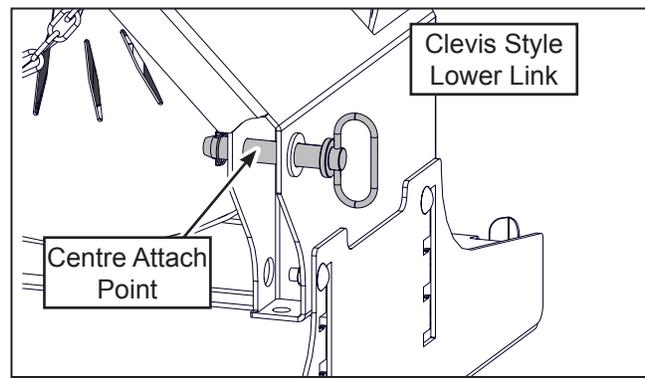
The BX52S features a lower ski that is adjustable by 6.0". Ski adjustment may be required to help make the PTO connection as level as possible.

(See Section 4.8 Machine Setup).

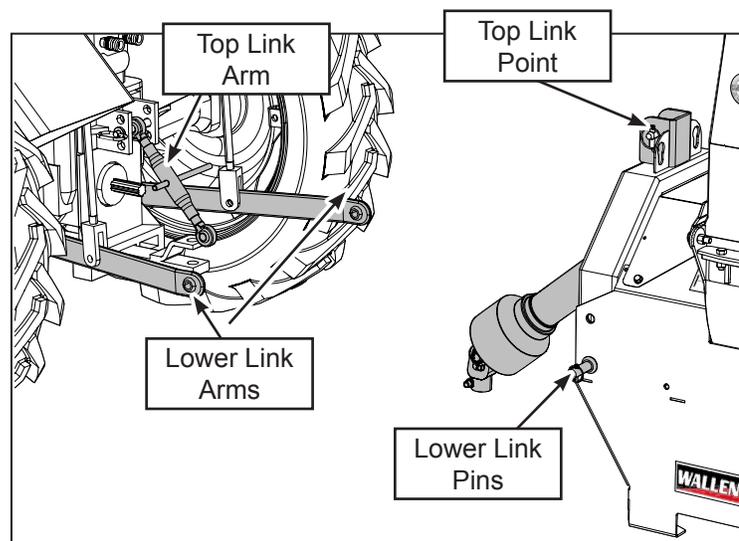
The BX feature clevis style (3 position) lower link attachment points. To use the centre attachment point, you will need a 7/8 pin (not supplied). Use the existing bolt in implement pin for the inside or outside points.

When attaching the chipper to a tractor, follow this procedure:

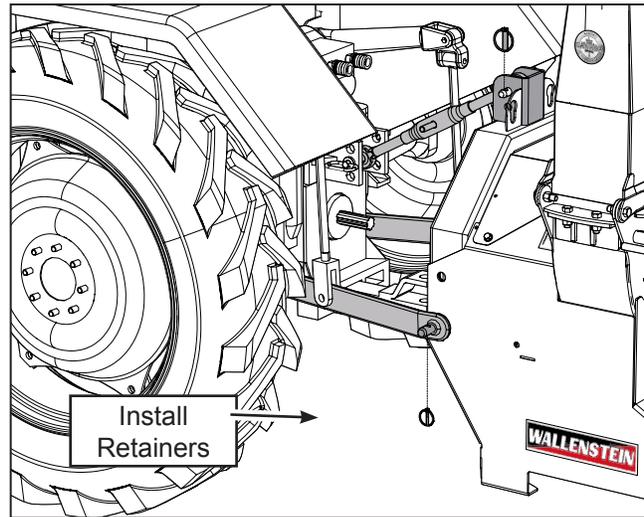
1. Clear the area of bystanders, especially small children.
2. Make sure there is enough room and clearance to safely back up to the chipper.



3. Place the tractor arms in their full sway position.
4. At the slowest speed possible, back the tractor towards the chipper with the tractor "square" to the chipper.
5. Engage the tractor park/lock brake, dismount the tractor and inspect the link and pin alignment (vertical and horizontal).
6. Raise or lower the lower link arms to align them to the pins on the chipper.
7. Return to tractor, make any necessary adjustments (up/down)
8. Slowly back up the tractor until the lower arm holes are lined up with the link pins.

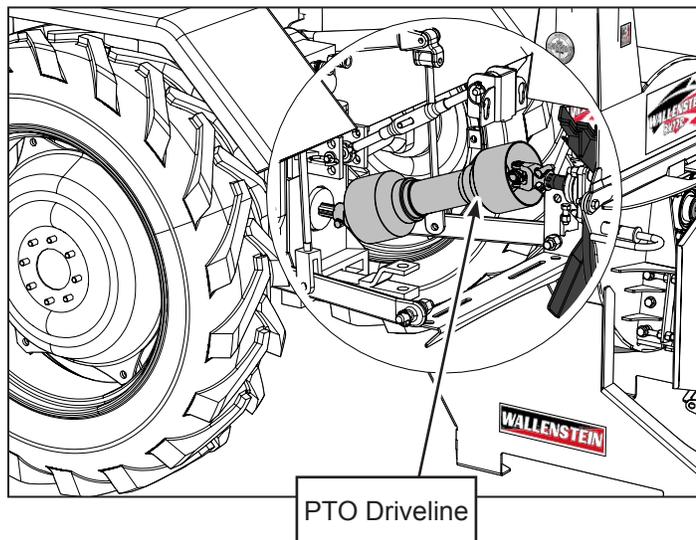


9. Engage the tractor park/lock brake, dismount the tractor, make any final adjustments, and slide the left and right lower arm holes onto the link pins.
10. Install the retainers on the link pins.
11. Remove the top pin and install the top link.
12. Use the turnbuckle to align the top link. Insert the pins and install the retainers.
13. Return the turnbuckle to its original length and lock.



**14. Ensure that the PTO driveline has been cut to size (see section 4.5) Install the PTO drive line:**

- a. Slide the collar back on the yoke, align the splines and slide the yoke on the tractor.
- b. Release the collar and make sure the locking pin clicks into position.



**NOTE**

Be sure the telescoping portion of the shaft is greased and free of dirt.

**NOTE**

BX52S: Ski adjustment may be required for best PTO operating angle. (see Section 4.8 Machine Setup)

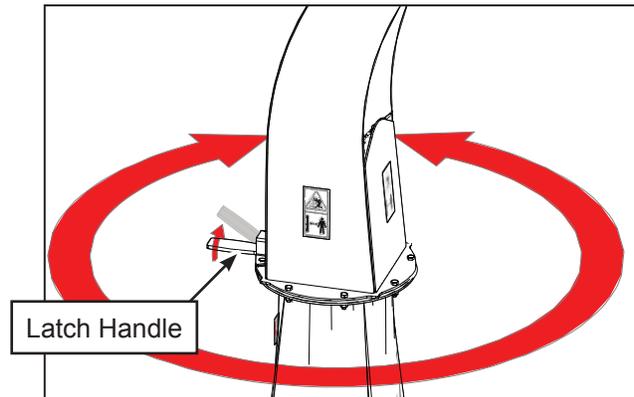
## 4.7 CONTROLS

Please review this section to familiarize yourself with the location and function of each control before starting. Familiarizing yourself with the controls will enable you to take advantage of all the features available on the BX Chipper and apply them as conditions demand.

### 4.7.1 DISCHARGE CHUTE: Models BX32 Series

The discharge chute is designed with a spring-loaded latch handle that allows the chute to be positioned 360° then locked into position with the latch.

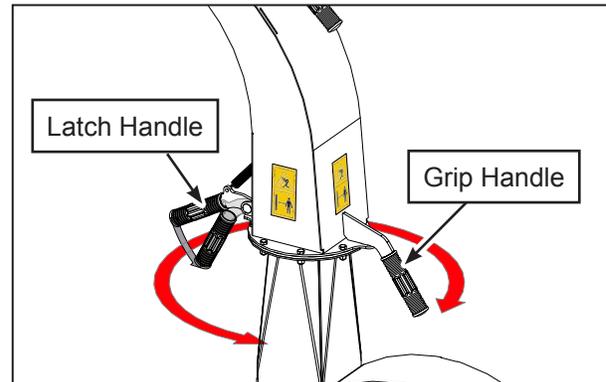
1. Lift the latch handle until the chute lock pin disengages.
2. Use the latch handle to position the chute as required.
3. Release the latch handle and lock the chute into position at the next nearest lock point.



### Models BX52, BX72, BX92 & BX102 Series

The discharge chute is designed with a spring-loaded latch handle that allows the chute to be positioned 270° then locked into position with the latch.

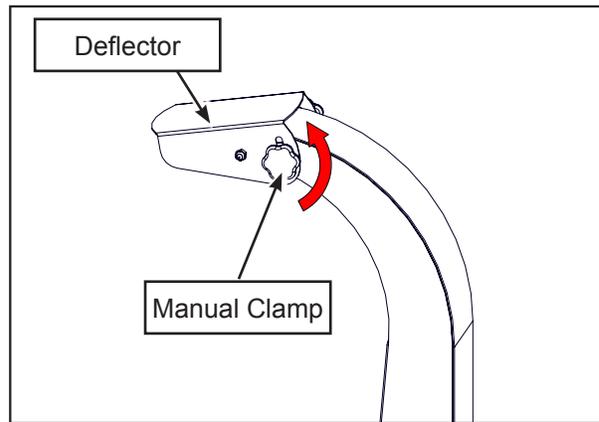
1. Push down on the latch handle until the chute lock pin disengages.
2. Use the latch and grip handles to position the chute as required.
3. Release the latch handle and lock the chute into position at the next nearest lock point.



#### 4.7.2 BX32S HOOD DEFLECTOR:

The discharge chute is equipped with a hood deflector on the end of the chute to direct the chips exactly where desired. The deflector is held in place by clamping bolts on each side.

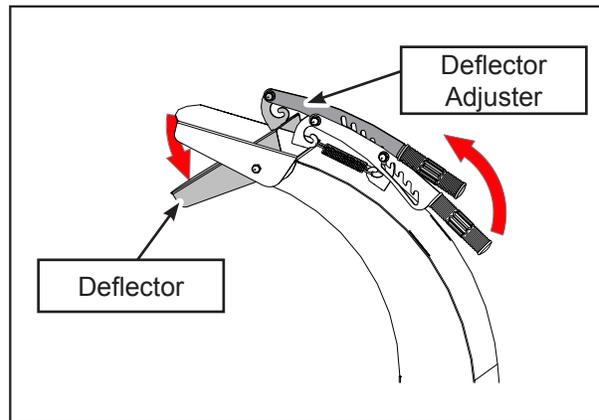
1. Loosen the clamping bolts on each side.
2. Move the deflector to desired position and tighten the manual clamps.



#### 4.7.3 BX52S HOOD DEFLECTOR:

The discharge chute is equipped with a spring tensioned hood deflector on the end of the chute to direct the chips exactly where desired.

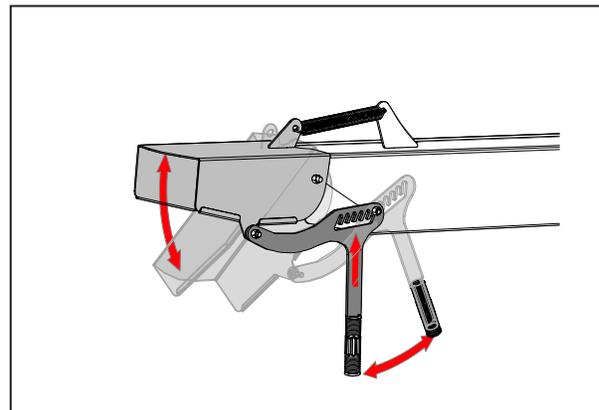
1. Lift and push forward the adjustor grip handle and move the deflector into position as required.
2. Lock the deflector into position by pulling back and down.



#### 4.7.4 BX72S / 102S HOOD DEFLECTOR:

The discharge chute is equipped with a hood deflector on the end of the chute to direct the chips exactly where desired. The deflector is held in position by a slotted position handle.

1. Grasp the handle and lift slightly to clear the handle cogs
2. Move the deflector with the handle as required
3. Lock the deflector into position by lowering the handle into one of the slots.



## 4.8 MACHINE SET-UP

Follow this procedure to prepare and set-up the machine at the work site: the chipper is attached to the tractor 3 point hitch, PTO driveline is installed and hydraulics are connected.

1. Position the tractor / wood chipper at the work site.
2. Set the tractor brake and block / chock the wheels.
3. Lower the chipper, ensure that the machine is resting on the ground and is level and stable.
4. All models except the BX32 Series: While holding the feed hopper, release the latch pin from the feed hopper pin tab, and carefully lower the feed hopper.

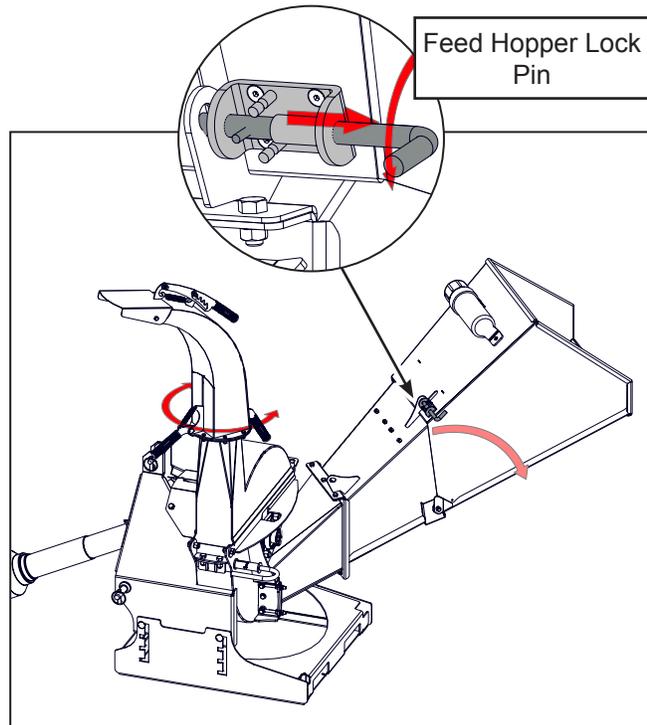


**Note:** When lowering the feed hopper, be aware of a pinch point between the hopper and the sub chute.

5. With the feed table in position, engage the spring loaded latch pin to secure the hopper.
6. Turn the discharge chute to the desired position and adjust the deflector as required.

### IMPORTANT

The chipper must be resting on the ground during operation, using the chipper while raised up off the ground is dangerous and will result in damage to the machine.



### IMPORTANT

Position the machine so the prevailing wind/breeze blows the exhaust gases/fumes away from the operator's station.

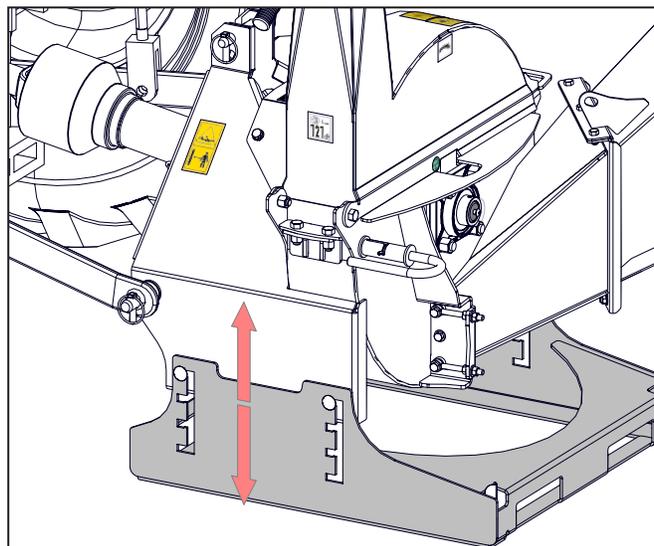
### 4.8.1 BX52S ADJUSTABLE SKI HEIGHT

The ski can be adjusted up to 6.0" if required to help align the PTO when attaching your chipper to the tractor. The PTO should be as level as possible when the chipper is in the lowered (working) position.

1. Raise the chipper.
2. Loosen the 4 nuts and bolts.
3. Lower the ski to the best position for the PTO connection.
4. Tighten the nuts and bolts according to the Torque Chart (at the back of the manual).

### IMPORTANT

Do not use the ski to adjust for user height, damage to the PTO may occur if the angle becomes too severe



## 4.9 FIELD OPERATION



# OPERATING SAFETY

- Please remember it is important that you read the operator's manual and heed the safety signs on the 3 Point Hitch Wood Chipper. They are there for your safety, as well as the safety of others. The safe use of this machine is strictly up to you, the operator.
- Personal protection equipment is recommended. Do not allow long hair, loose-fitting clothing, or jewellery to be around moving parts.
- Turn machine off, stop and disable engine, remove ignition key and place in your pocket, and wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
- Do not run machine inside a closed building to prevent asphyxiation from engine exhaust.
- Use care when feeding material into chipper. Do not send metal, bottles, cans, rocks, glass or other foreign material into wood chipper. If foreign material enters chipper, inspect machine for damaged or loose parts before resuming work.
- Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
- Never allow children or unauthorized people to operate or be around this machine.
- Do not reach into rotor or feed hopper openings when the machine is running. Install and secure access covers before starting.
- Do not move or transport chipper when the rotor is turning.
- Keep the working area clean and free of debris to prevent tripping. Operate only on level ground.
- Do not point discharge at people, animals or buildings. Rotor can expel wood chips fast enough to cause injury.
- Be aware of the size and shape of the material, crotchety branches and logs can move in unpredictable ways as they pass through the feed rollers and could cause injuries. Large curved pieces should be cut to smaller straighter sections.
- Do not work alone, it is safer to work in pairs in case an emergency arises.
- Never stand, sit or climb onto any part of the chipper while it is running.
- Use the rotor lock to immobilize the rotor when attempting to clear a clog or changing chipper blades.
- Shut down the chipper and remove and pocket the ignition key from the tractor when it is unattended.

### **The operator has the responsibility of being familiar with all operating and safety procedures and following them.**

Although the BX 3 Point Hitch Wood Chipper is easy to use, each operator should review this section to familiarize himself with the detailed safety and operating procedures. When preparing this machine for use, follow this procedure:

#### **4.9.1 PREPARE**

- Clear the area of bystanders, especially small children.
- Each operator must be trained and familiar with the set up and operation of the Wood Chipper and its components.
- Review the machine components (see Section 4.2)
- Review and follow the Pre-Operation Checklist (see Section 4.4).
- Review operation and function of the controls (see section 4.7)
- Survey the work site, move to a clear, level work area and position at the work site. Do not start the chipper until it is in position.
- Set up the machine (see section 4.8).
- Each person must wear appropriate **Personal Protective Equipment (PPE)** whenever operating the Wood Chipper or working in the vicinity. This equipment is designed to prevent injury to any personnel in the area. This list includes but is not limited to:
  - Safety shoes with slip resistant soles.
  - Safety goggles or face shield.
  - Hearing protection.
  - Heavy or leather gloves

## 4.10 STARTING PROCEDURE

These procedures can be applied to all versions of the BX chipper.

After following all operating safety and preparation procedures the chipper should be set up and ready to run (4.8). Tractor or Power Pack engine manual should also be reviewed.

### 4.10.1 TRACTOR

- a. Ensure all the chipper access covers are secured
- b. Inspect hydraulic connectors for positive connection.
- c. Start tractor.
- d. Run the engine for a few minutes to allow it to warm.
- e. Engage the PTO, then increase engine speed to approximately half throttle.
- f. Ensure machine is stable, with no unusual vibration and proceed with work.

### 4.10.2 STOPPING:

- a. Stop feeding material into the hopper.
- b. Place the feed control bar in neutral position.
- c. Slow engine RPM.
- d. Place tractor hydraulic lever in OFF position.
- e. Disengage PTO.
- f. Stop engine, remove ignition key and place in your pocket and wait for all moving parts to stop.

### 4.10.3 EMERGENCY STOPPING:

If an emergency occurs:

- **Activate the emergency PTO shutoff on the tractor (if available) or**
- **Disengage the PTO**
- **Shut off the engine**
- **Correct emergency situation before restarting engine and resuming work.**



**Caution:** Be aware that the rotor will continue to turn for a few minutes after the PTO has been disengaged. Wait for all parts to stop moving before attempting to access the machine in any way.

## 4.10.4 CHIPPING OPERATION

The BX Wood Chipper is a strong, rugged machine that is built to a straight-forward design which provides consistent chipping of logs.

Capacity:

**3" (8cm)** in diameter for the BX32S.

**5" (13cm)** in diameter for the BX52S.

**7" (17cm)** in diameter for the BX72S.

**10" (25cm)** in diameter for the BX102S.

Always wear personal protective equipment (PPE) whenever operating the machine. This includes but is not limited to a hard hat, protective shoes with slip resistant soles, protective goggles or face shield, heavy gloves, hearing protection and protective clothing.

Do not place metal, bottles, cans, rocks, glass or other solid material into the wood chipper. If something like this gets into the machine, stop the machine immediately for a detailed inspection.

If opening up any guards for inspection, always put the machine in **Safe Condition**:

- disengage the PTO
- shut off the engine
- ensure all components have stopped moving
- remove and pocket the ignition key
- block & chock the wheels
- set rotor lock if required.

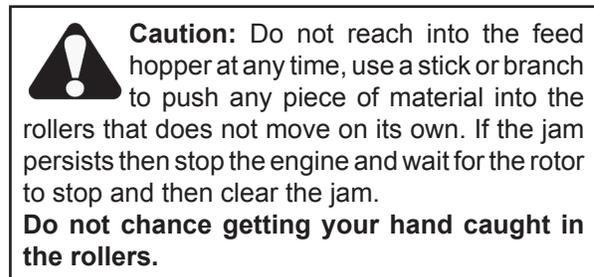
Inspect machine for damaged or loosened parts, repair or replace parts as required before resuming work.

- a. Delimb large branches and trees, the limbs on the branches may catch the roller feed control bar as they pass by them and shut the rollers off.
- b. Be aware of the size and shape of the material, crotchety, curved branches and logs can move in unpredictable ways as they pass through the feed rollers. Large curved pieces should be cut to smaller straighter sections.
- c. Hold small diameter branches / limbs together in a bundle and feed in simultaneously.
- d. Place short branches on top of longer ones, to avoid reaching into the hopper.
- e. Before beginning to feed, ensure the motor is warmed up and the rotor is up to speed.
- f. Move the feed control bar into the feed position to start the feed rollers turning

- g. Stand to the side of the feed table, slowly slide material into the feed table and move it into the feed rollers.
- h. Do not force the material into the rollers, as the material engages the roller, the roller will draw the material in.
- i. Ensure your wood chip pile is contained and doesn't affect the immediate work area.

## 4.10.5 OPERATING HINTS:

1. Delimb branches that are greater than 1" (2.5cm) before you feed them into the hopper. This will prevent the tree from jamming in the feed hopper and prevent feeding.
2. When feeding large bushy branched material, have some one positioned at the roller control bar to keep branches from hitting the roller control bar and deactivating the rollers.
3. Line up the chipper to the material to feed straight in to the feed table, loading will be easier and limit the amount of material handling time.
4. Keep the working area clean and free of debris to prevent slipping or tripping. Operate only on level ground.



## 4.11 UNPLUGGING PROCEDURE

These procedures can be applied to all versions of the BX chipper.

### 4.11.1 UNPLUGGING:

Although the machine is designed to handle a wide variety of material without any problem, occasionally it may plug. If the machine plugs, follow this procedure to unplug:

1. Ensure the machine is in **Safe Condition** before beginning to unplug

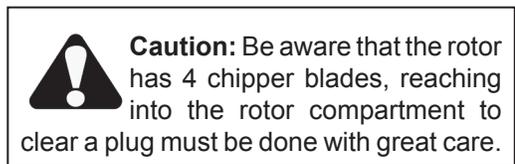
#### "Safe Condition" procedure:

- disengage the PTO
- shut off the engine
- ensure all components have stopped moving
- remove and pocket the ignition key
- block & chock the wheels
- **set rotor lock if required**

2. Clear the area of bystanders, especially small children.
3. Visually inspect and ensure all material is out and nothing is jammed or wedged between the hopper and the rotor. If this does not unplug the chipper or the engine is stopped, the plug must be removed by hand.
4. Pull any remaining material out of the feed hopper and discharge hood.
5. Use a stick to poke loose any material jammed into the discharge hood. Be sure all the material is out and nothing is jammed or wedged between the input opening and the rotor.
6. Check that everyone is clear of machine before restarting the machine.
7. Start the tractor and resume working.

### 4.11.2 SEVERE PLUG:

1. Ensure the machine is in **Safe Condition** (Section 4.11.1) before beginning to unplug.
2. Clear the area of bystanders, especially small children.
3. Open the upper rotor housing, and engage the rotor lock
4. Remove jammed material from inside the rotor compartment.



5. Clean out the discharge chute
6. Inspect the lower rotor housing and clean out any debris.
7. If required, rotate the rotor: disengage the rotor lock and **very carefully** and slowly turn the rotor by hand to be sure there is nothing jammed between the rotor and stationary blades. **Do not reach into the rotor housing while the rotor is moving or unlocked.**
8. Engage the rotor lock.
9. Disengage the rotor lock, close the upper rotor housing. Tighten fasteners to their specified torque.
10. Check that everyone is clear of machine before restarting engine.
11. Start the engine and resume working.

## 5 TRANSPORTING



### TRANSPORT SAFETY

- Do not exceed a safe travel speed.
- Always follow and obey applicable highway rules and regulations.
- Be sure all lights, markers and SMV sign required by the traffic regulations are in place, clean and working.
- Check 3 point hitch connections and ensure they are safely pinned with retainers.
- Never allow riders on the machine.
- Do not drink and drive.
- Avoid rough terrain. Slow down when encountering rough conditions or cornering.
- Stow and secure feed table before moving or transporting.

#### 5.1 PREPARE FOR TRANSPORT:

When transporting the machine, review and follow these instructions:

1. Clear the area of bystanders, especially small children.
2. Insure that the machine is securely attached to the tractor with a mechanical retainer through the 3 point hitch mechanism.
3. Check that the SMV sign is in place, and all the lights and reflectors required by the highway authorities are in place, clean and working.
4. Check that the tractor is in safe working order.
5. Plan your route, choose the most direct and safest path.
6. Turn the discharge hood and point toward the tractor to reduce the width of the machine.
7. Secure chipper components including:
  - access covers, and shields: bolted
  - rotor housing: bolted
  - stow the feed table: secure lock pin

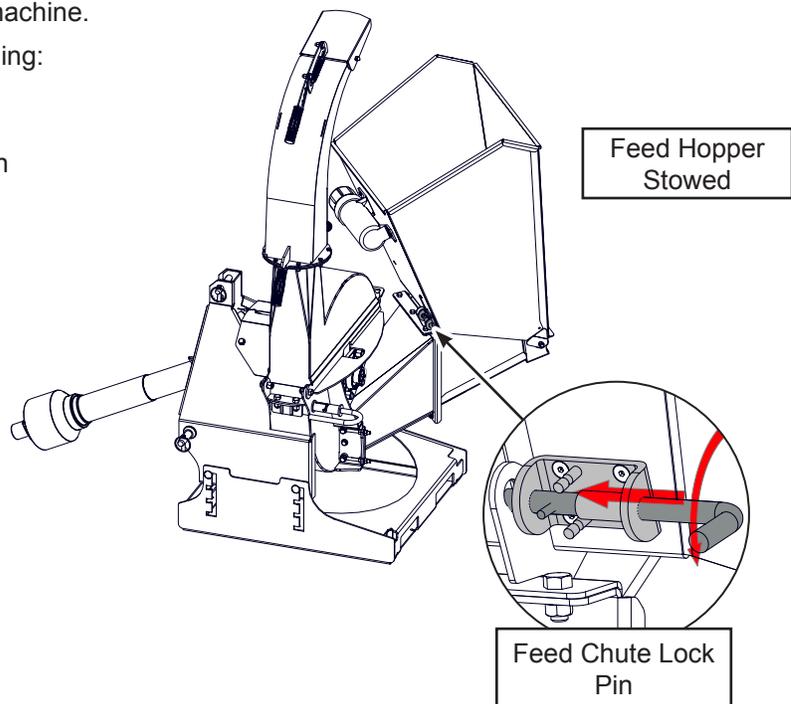


**Note:** When lowering the feed hopper, be aware of a pinch point between the hopper and the sub chute.

#### 5.2 STOW THE FEED TABLE:

All models except the BX32 Series: The feed chute folds up when not in use for transportation and storage.

1. Release the feed chute lock pin.
2. Carefully grasp the front edge of the feed chute and fold it up to its vertical position.
3. Secure the feed table by engaging the latch pin into the pin tab.



## 6 STORAGE



### STORAGE SAFETY

- Store the unit in an area away from human activity.
- Do not permit children to play on or around the stored machine.
- Store the unit in a dry, level area. Support the frame with planks if required.

### 6.1 PLACING IN STORAGE

After the season's use or when the machine will not be used for a period of time, completely inspect all major systems of the 3 Point Hitch Wood Chipper. Replace or repair any worn or damaged components to prevent any unnecessary down time at the beginning of the next season.

Follow this procedure before storing:

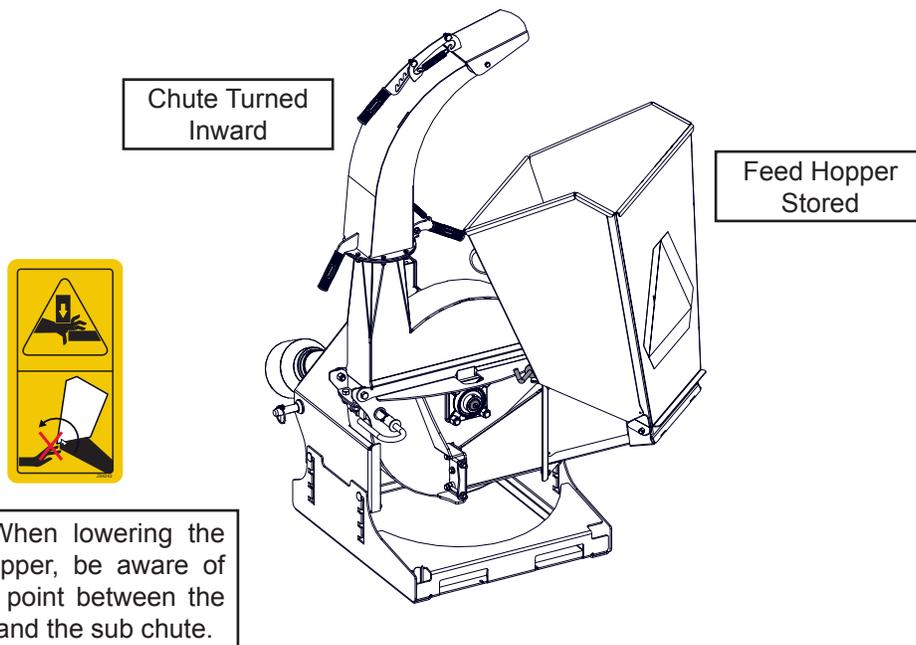
1. Power Pack Accessory: review the engine owners manual concerning storage and prepare the engine for storage.
2. Remove all material from the machine.
3. Thoroughly wash the machine with a pressure washer or water hose to remove all dirt, mud or debris.

4. Inspect all rotating parts for entangled material. Remove all entangled material.
5. Run the machine a few minutes to dry the moisture from inside the machine.
6. Move the feed hopper up and lock.
7. Turn chute inward.
8. Touch up all paint nicks and scratches to prevent rusting.
9. It is best to store the machine inside. If that is not possible, cover with a waterproof tarpaulin and tie down securely.
10. Store in an area away from human activity.
11. Do not allow children to play around the stored unit.

### 6.2 REMOVING FROM STORAGE

When removing this machine from storage, follow this procedure:

1. Remove the tarpaulin if covered.
2. Review and follow the pre-operation checklist. (See Section 4.4).



# 7 SERVICE AND MAINTENANCE



## MAINTENANCE SAFETY

- Good maintenance is your responsibility. Poor maintenance is an invitation to trouble.
- Follow good shop practices.
  - Keep service area clean and dry.
  - Be sure electrical outlets and tools are properly grounded.
  - Use adequate light for the job at hand.
- Make sure there is plenty of ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
- Put the machine in **Safe Condition**:
  - disengage the PTO
  - shut off the engine
  - ensure all components have stopped moving
  - remove and pocket the ignition key
  - block & chock the wheels
  - set rotor lock if required
- Never work under equipment unless it is blocked securely.
- Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance work. Use heavy gloves when handling sharp components.
- Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts must be used to restore your equipment to original specifications. The manufacturer will not be responsible for injuries or damages caused by use of unapproved parts and/or accessories.
- A fire extinguisher and first aid kit should be kept readily accessible while performing maintenance on this equipment.
- Periodically tighten all bolts, nuts and screws and check that all electrical and fuel connections are properly secured to ensure unit is in a **Safe Condition**.
- When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.

## 7.1 SERVICE

By following a careful service and maintenance program for your machine, you will enjoy many years or trouble-free operation.

### 7.1.1 FLUIDS AND LUBRICANTS

1. **Grease:** Use an SAE multipurpose high temperature grease with extreme pressure (EP) performance. Also acceptable is an SAE multipurpose lithium base grease.
2. **Storing Lubricants:** Your machine can operate at top efficiency only if clean lubricants are used. Use clean containers to handle all lubricants. Store them in an area protected from dust moisture and other contaminants.

### 7.1.2 GREASING

Use the Maintenance Checklist provided to keep a record of all scheduled maintenance.

1. Use a hand-held grease gun for all greasing.
2. Wipe grease fitting with a clean cloth before greasing, to avoid injecting dirt and grit.
3. Replace and repair broken fittings immediately.
4. If fittings will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fittings if necessary.

### 7.1.3 SERVICING INTERVALS

See service record and service illustration for service interval information. The period recommended is based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication or oil changes.

**IMPORTANT** Do Not over grease.



Look for this label on your machine, it indicates a grease point and the number of hours between greasing.

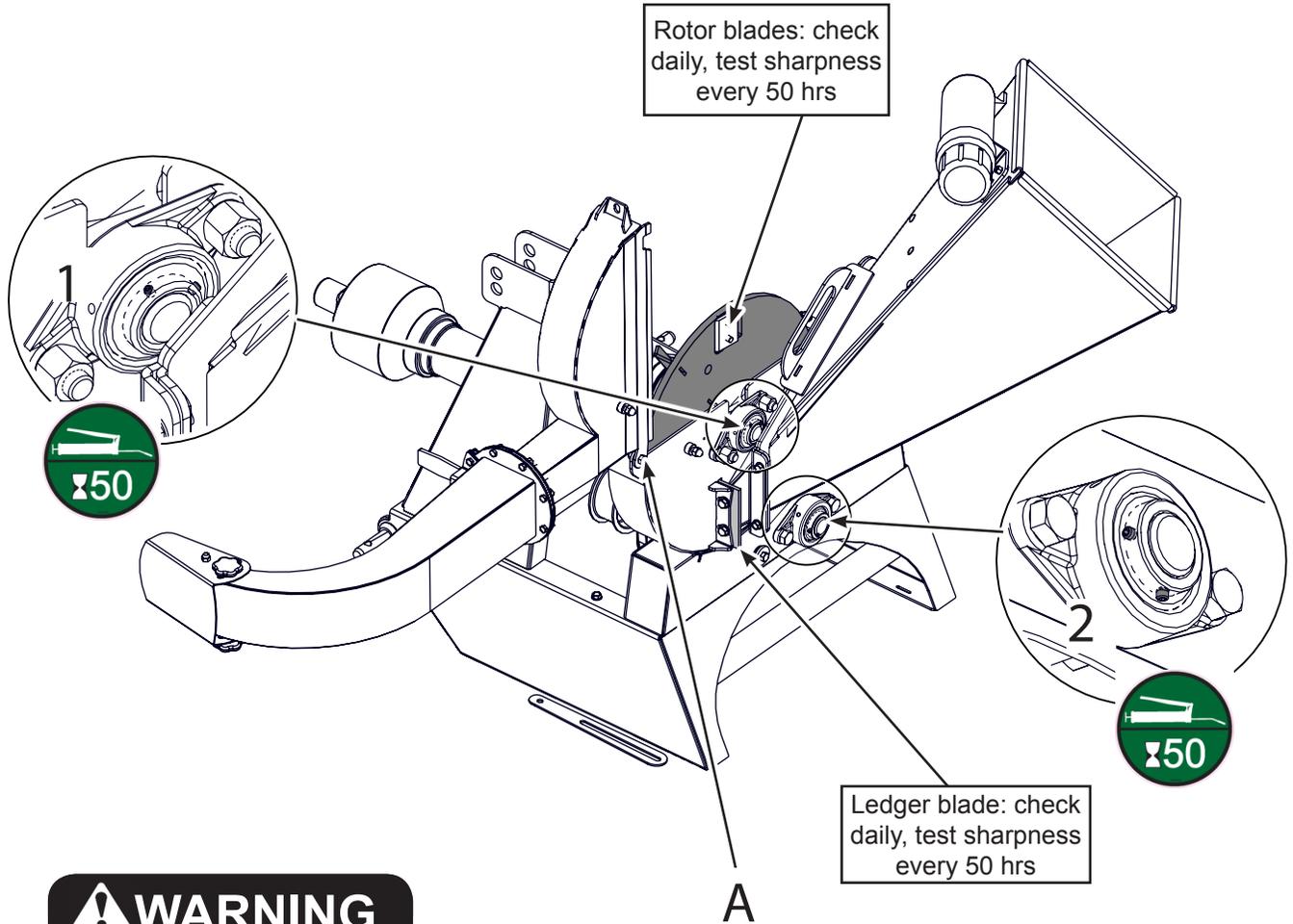
## 7.1.4 SERVICE ILLUSTRATION

### Models BX32 Series

See Service Record Chart (Section 7.1.6)

This illustration shows the general location of service points.

On a regular basis check all nuts, bolts and screws and ensure they are all properly secured.



**! WARNING**  
Machine is shown with guard removed for illustrative purposes only. Do not operate machine with guard removed.

Location	Grease Points - 50 hrs or Annually
1	Rotor Main Shaft Front Roller Flange
2	PTO Main Shaft Front Roller Flange
Grease with one shot of grease	

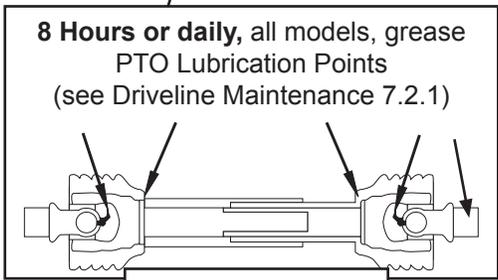
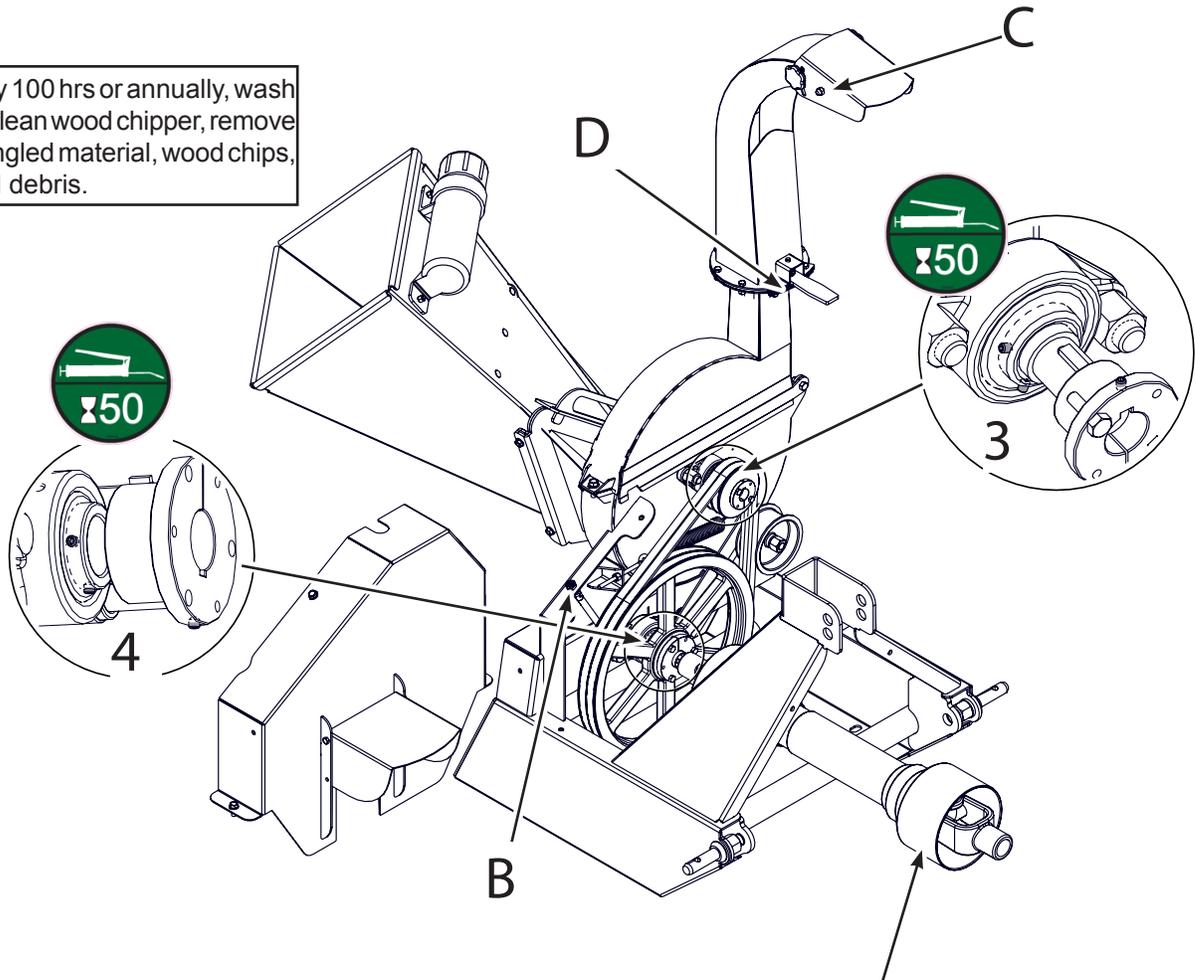
Location	Lubricate Hinges & Pivot Points
A	Rotor Cover hinge (2 sides)

# Models BX32 Series - Continued

Location	Grease Points - 50 hrs or Annually
3	Rotor Main Shaft Rear Roller Flange
4	PTO Main Shaft Rear Roller Flange
Grease with one shot of grease	

Location	Lubricate Hinges & Pivot Points
(B)	Flange Bearing Grease Whip
(C)	Hood Deflector
(D)	Discharge Chute Swivel

Every 100 hrs or annually, wash and clean wood chipper, remove entangled material, wood chips, small debris.



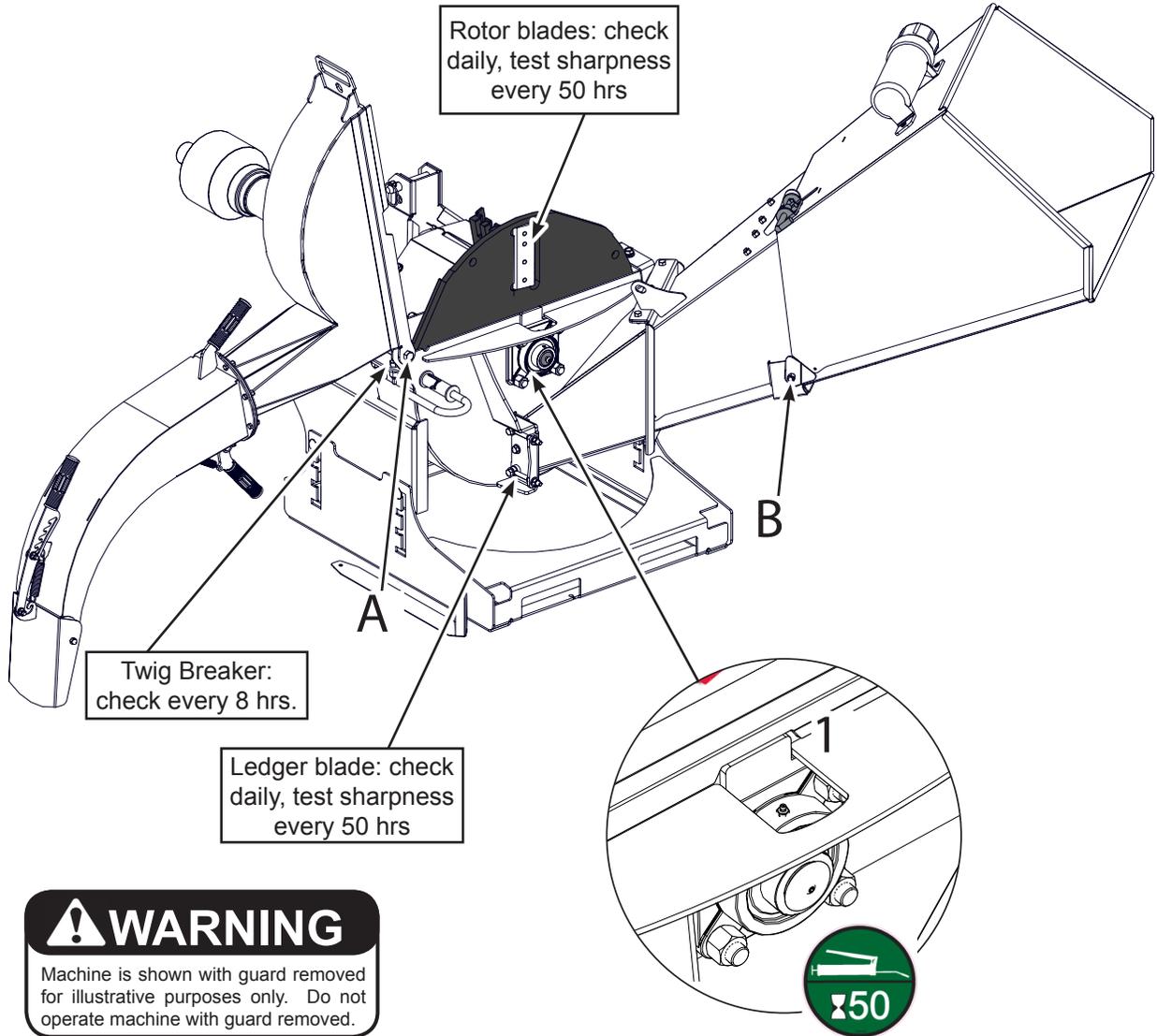
**40 Hours or weekly grease PTO telescoping section**

## Models BX52, BX72, BX102 Series

See Service Record Chart (Section 7.1.6)

This illustration shows the general location of service points.

On a regular basis check all nuts, bolts and screws and ensure they are all properly secured.



Location	Grease Points - 50 hrs or Annually
①	Rotor Main Shaft Front Roller Flange
Grease with one shot of grease	

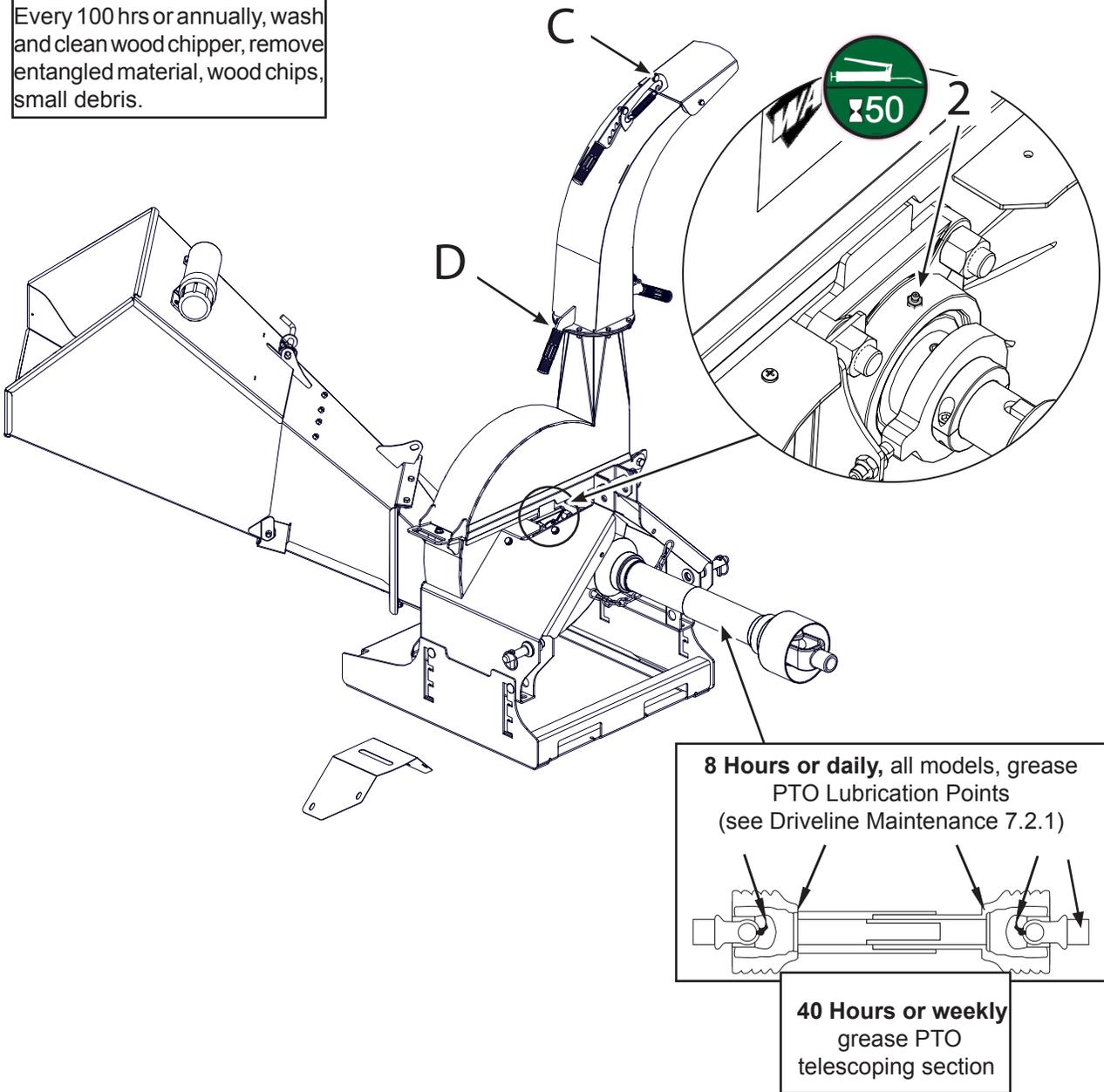
Location	Lubricate Hinges & Pivot Points
Ⓐ	Rotor Cover hinge (2 sides)
Ⓑ	Feed Hopper Hinges

# Models BX52, BX72, BX102 Series - Continued

Location	Grease Points - 50 hrs or Annually
②	Rotor Main Shaft Rear Roller Flange
Grease with one shot of grease	

Location	Lubricate Hinges & Pivot Points
Ⓒ	Hood Deflector
Ⓓ	Discharge Chute Swivel

Every 100 hrs or annually, wash and clean wood chipper, remove entangled material, wood chips, small debris.





## 7.2 MAINTENANCE

By following a careful service and maintenance program for your machine, you will enjoy many years of trouble-free operation.

Put the machine in **Safe Condition** before working on this machine:

- disengage the PTO
- shut off the engine
- ensure all components have stopped moving
- remove and pocket the ignition key
- block & chock the wheels
- set rotor lock if required

### 7.2.1 DRIVELINE MAINTENANCE

The PTO drive line is designed to telescope to allow for dimensional changes as the machine goes through its operational range.

A heavy duty plastic tubular guard encloses the driving components and is designed to turn relative to the driving components.

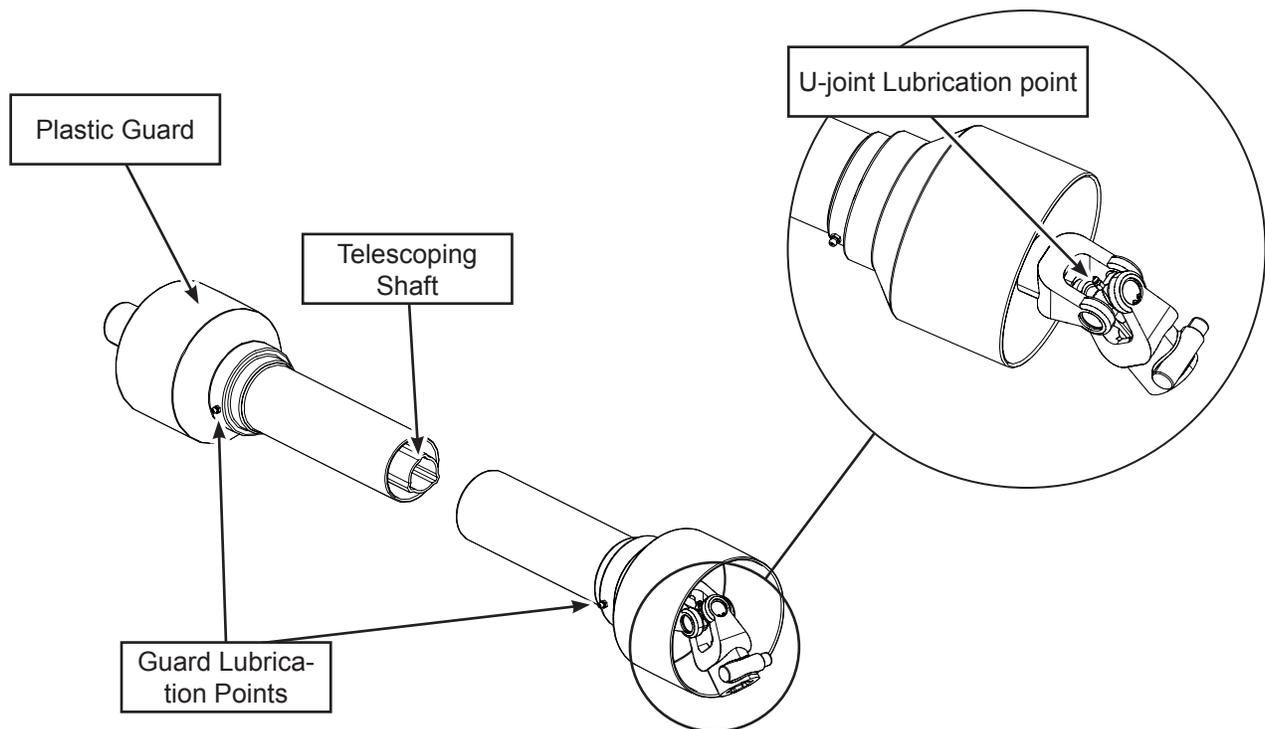
The drive line should telescope easily and the guard turn freely on the shaft at all times. Annual disassembly, cleaning and lubrication is recommended to insure that all components function as intended.

Ensure that the universal joints are lubricated, inspect and lubricate every 8 hours.

When reassembling the driveline, ensure that the driveline is assembled "in phase", to avoid unnecessary vibration when the machine is running.

### 7.2.2 SHEAR PIN:

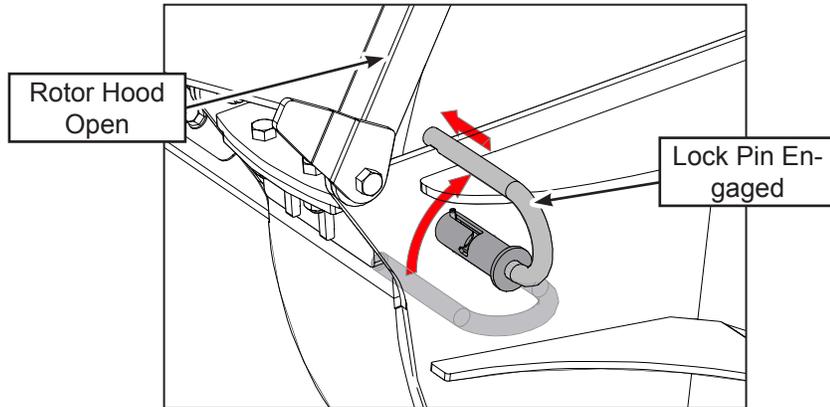
The PTO drive line is designed with a shear pin at the input yoke to prevent overloading the drive system. Remove the broken parts from the yoke when the pin shears and replace with genuine Wallenstein parts. The drive system is designed to function well without failing the shear pin. If it does fail, generally it is being fed too fast or something very hard has been jammed into the rotor or between the blades. Always unplug the system and determine the cause of the problem and correct it before resuming work. Shear pin replacements are available from your dealer



### 7.2.3 ROTOR LOCK PIN

All models except BX32S: Rotor Lock Pin works on a pull, twist and release principle and is a simple and reliable spring pin used to secure the rotor from moving while the upper rotor housing is open. It is designed to only be able to be engaged when the rotor housing is open, the spring pin cannot be engaged when the rotor housing is closed. This feature prevents unintended use while in operation.

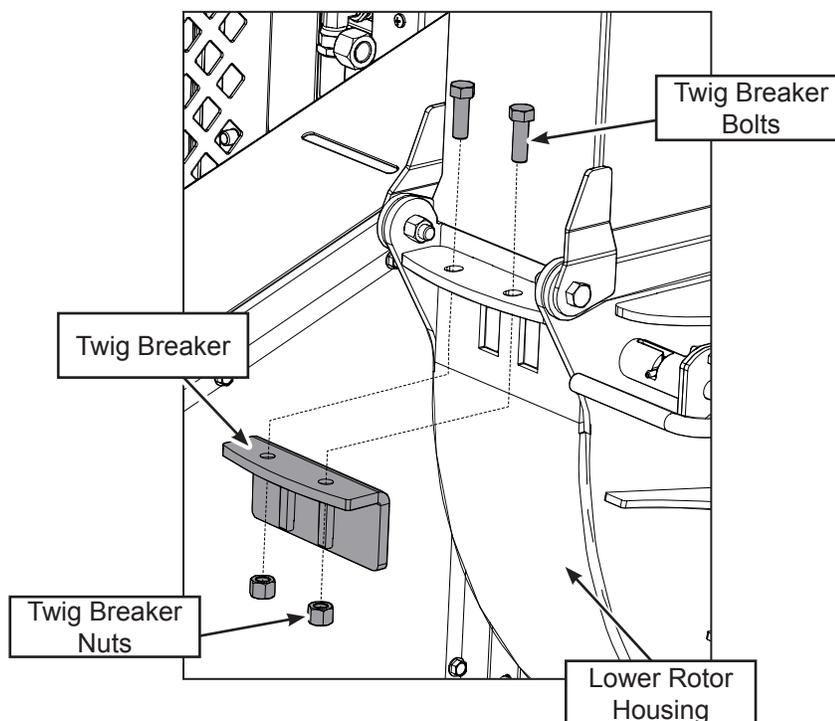
The rotor lock pin should be used anytime the rotor housing is open to prevent potential injury.



### 7.2.4 TWIG BREAKER:

All Models except BX32 Series: The Twig Breaker is a breaker tab located on side of the lower rotor housing. The discharge paddle passes around the twig breaker and helps to break the material into smaller pieces and turn it into mulch. Inspect the twig breaker for damage such as gouges, a bent, or missing tooth. A damaged twig breaker should be replaced. If the tooth is showing wear, remove and replace the twig breaker.

1. Ensure the machine is set in **Safe Condition** (See Section 7.2).
2. Remove the 2 bolts and nuts that hold the twig breaker to the housing, remove the twig breaker.
3. Reverse the steps to install the new twig breaker.



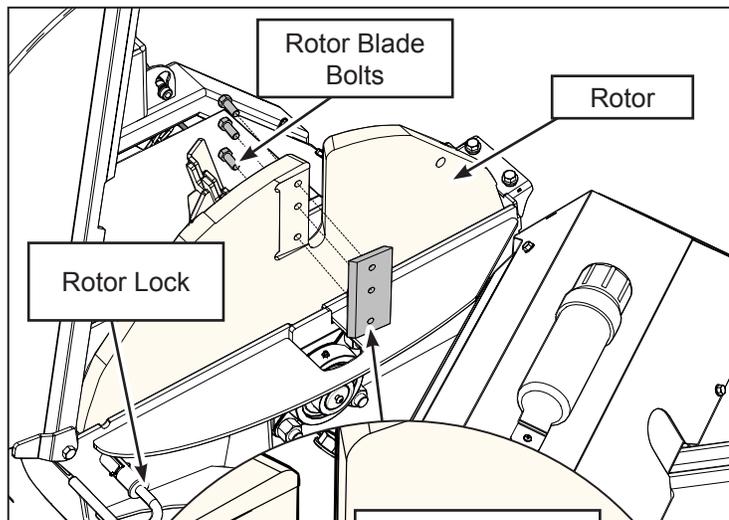
## 7.2.5 ROTOR BLADES:

The rotor and ledger blades need to be sharp for the Chipper to perform as expected. Periodic inspection is recommended. Keep the blades sharp to reduce the amount of power required during operation. Watch the sharpness of the blades when processing material with a lot of sand, soil or dirt mixed with it. Reverse or sharpen the blades if the cutting edge becomes dull.

The rotor is equipped with 4 blades spaced evenly to keep the rotor in balance. If one needs to be changed, the one opposite should also be changed.

It is recommended that the rotor blades be removed from the rotor when sharpening. Always sharpen the blades at a 45° angle to provide the best cutting effect as it meets the stationary blade. Be sure to tighten the blade mounting bolts to their specified torque when re-installing the blades to the rotor.

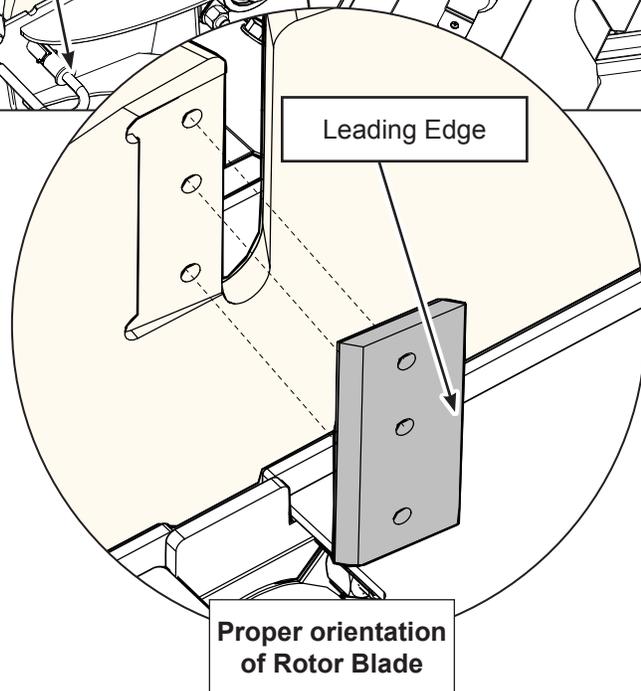
1. Ensure the machine is set in **Safe Condition** (See Section 7.2).
2. Remove the bolt that secures the upper rotor housing, and carefully open the rotor housing.
3. With care, slowly rotate chipper rotor plate until the rotor lock lines up with lock hole in the rotor plate.
4. Engage the rotor lock, and ensure it snaps into the lock hole. Do not allow the rotor lock to snap into the chipper blade slot, damage to the blade may result.



### Caution: Avoid Serious Injury

The rotor is very heavy, turn rotor slowly and be aware of hand positioning: avoid getting pinched or wedged between the lower rotor housing and rotor.

5. Remove the bolts that hold the rotor blade to the rotor, remove the blade.
6. Rotate the blade and reinstall or replace with new or re-sharpened blade.
7. Ensure the blade is properly oriented, with the leading edge out. The blade is designed to fit into the rotor one way only. See diagram for proper installation.
8. Tighten bolts as specified in the torque chart.
9. Repeat steps for remaining blades.



## WARNING

Machine is shown with guard removed or rotor cover opened for illustrative purposes only. Do not operate machine with guard removed or cover opened.

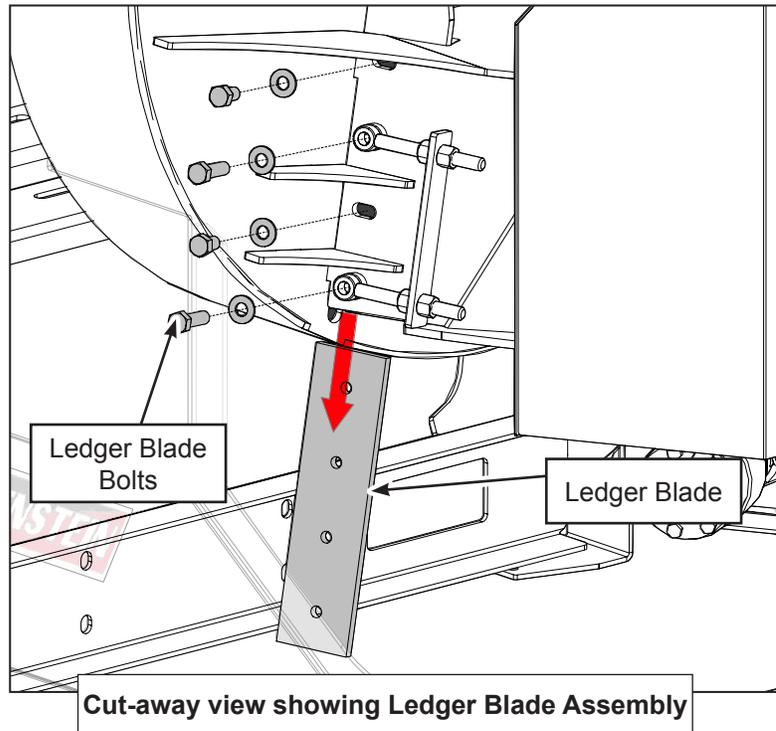
**Rotor Blade:** depending on your model the rotor blade may have 4 mounting holes. The removal replacement procedure is the same for both.

## 7.2.6 LEDGER BLADES:

Each machine is equipped with a ledger (stationary) blade that acts as a shear for the moving rotor blades.

The ledger blade is located on the lower rotor housing, mounted on slotted holes for adjustment. There are 4 usable corners on the blade, when the corner facing the rotor blade rounds over, remove the blade and re-install with a different corner facing the rotor blade. It is recommended that the clearance between the rotor and stationary blades be set and maintained at 1/32 to 1/16" (.76 - 1.52 mm) to obtain the best performance.

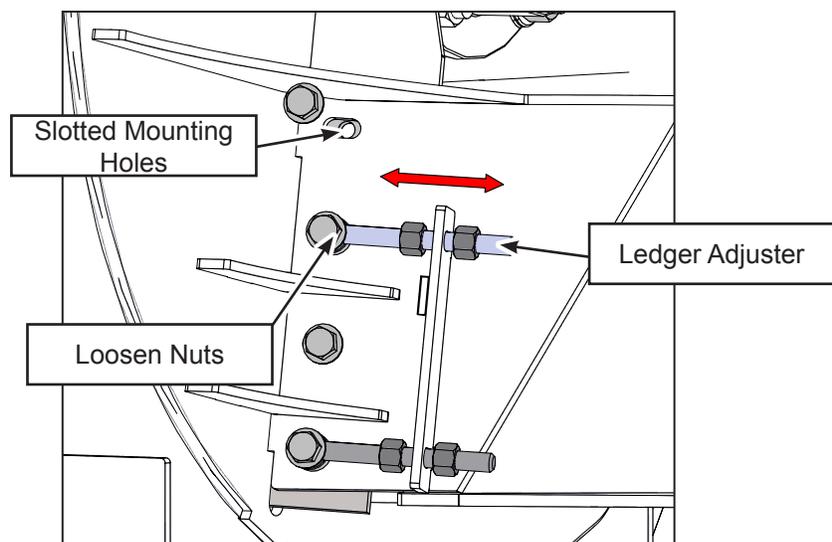
1. Ensure the machine is set in **Safe Condition** (See Section 7.2).
2. Remove the 4 bolts that hold the ledger blade to the ledger mount.
3. Carefully remove the blade, pull it down and slightly to the side to clear the axle.
4. Rotate the blade and replace or replace with new or re-sharpened blade.
5. Hand tighten the bolts.
6. Set the clearance between the ledger and rotor blades using the ledger adjuster: loosen the nuts on the adjuster and move the ledger to the correct clearance.
7. Clearance settings should be set at 1/32 - 1/16" (.76 - 1.52 mm).



**For fast and easy setting, use the chipper clearance setting gauge, included with your BX CHIPPER**

8. Ensure you move both adjusters evenly.
9. Tighten adjuster nuts, then tighten ledger blade bolts. Tighten as specified in the torque chart.

**Ledger Blade:** depending on your model the ledger blade may have 3 mounting holes. The removal / replacement / adjustment procedure is the same for both.



## 7.2.7 LEDGER BLADE ADJUSTING TOOL:

The ledger blade adjusting tool is located on the lower rotor housing. (Tool not included with BX32 series) As the blade wears, it can be rotated or flipped to use a fresh corner. When the blade is moved, it must have its clearance settings adjusted to maintain its shearing efficiency.

The best way to ensure you have the correct clearance is to use the Wallenstein Ledger Adjusting Tool. It is the correct thickness to set the recommended clearance between the rotor and stationary blades which should be set and maintained at 1/32 to 1/16 " (.76 - 1.52 mm) to obtain the best performance.

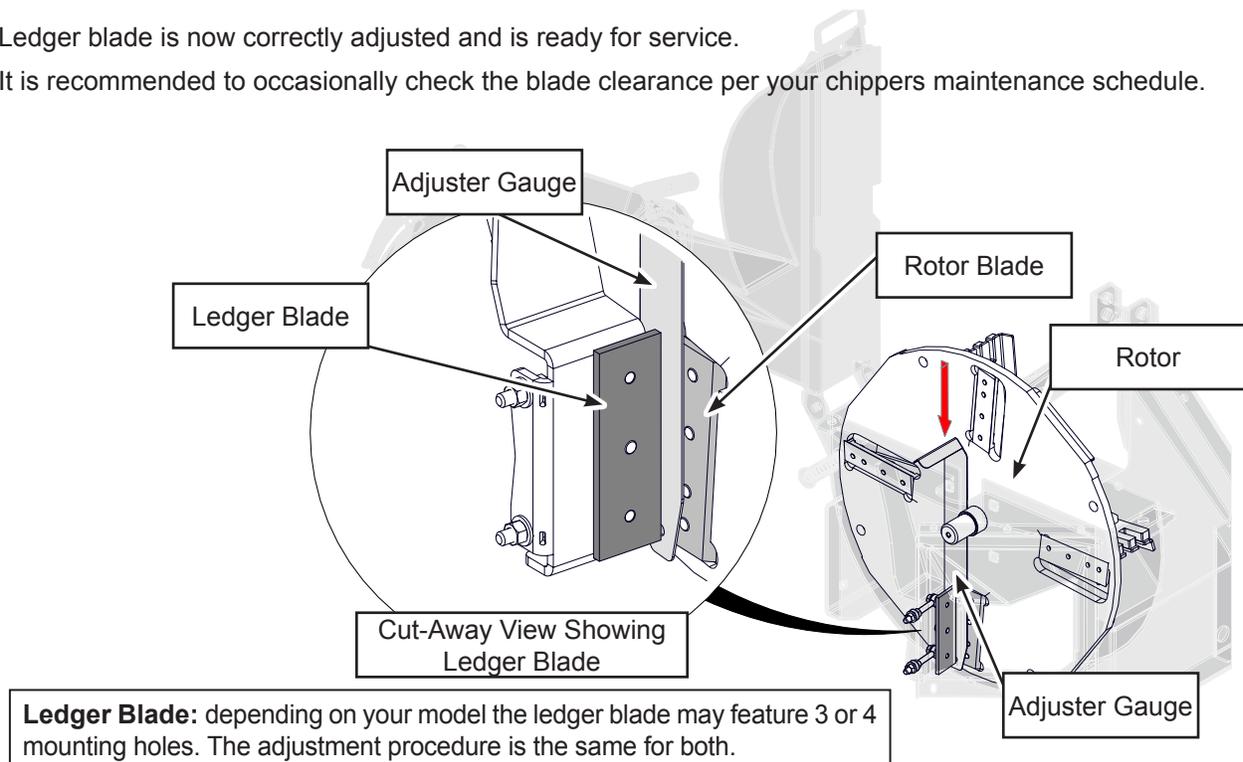
Depending on your chipper model, you may or may not have adjusting bolts along with mounting nuts and bolts to hold in your ledger blade. In either case use of the ledger adjusting tool will be the same.

Follow the directions in your owners manual for specific details for your machines ledger blade maintenance.

1. Ensure the machine is set in **Safe Condition** (See Section 7.2).
2. Perform the ledger blade maintenance as described in the owners manual.
3. Remove the bolt that secures the upper rotor housing, and carefully open the rotor housing.
4. Carefully move the rotor so the a rotor blade overlaps the ledger blade.
5. Loosen the fasteners and / or adjusters and move the ledger away from the rotor blade.
6. Insert the gauge between the ledger blade and rotor blade
7. Move the ledger blade in towards the rotor blade.
8. Ensure you move the ledger evenly, so the entire edge of the ledger is in contact with the gauge.
9. Hand tighten the fasteners, the gauge should drag slightly between the blades
10. With the gauge in place:
  - a. Tighten adjuster nuts first, (if your model has them)
  - b. Tighten ledger blade bolts.
  - c. Tighten all fasteners as specified in the torque chart.
11. Check that the gauge still drags slightly when you remove it.

Ledger blade is now correctly adjusted and is ready for service.

It is recommended to occasionally check the blade clearance per your chippers maintenance schedule.



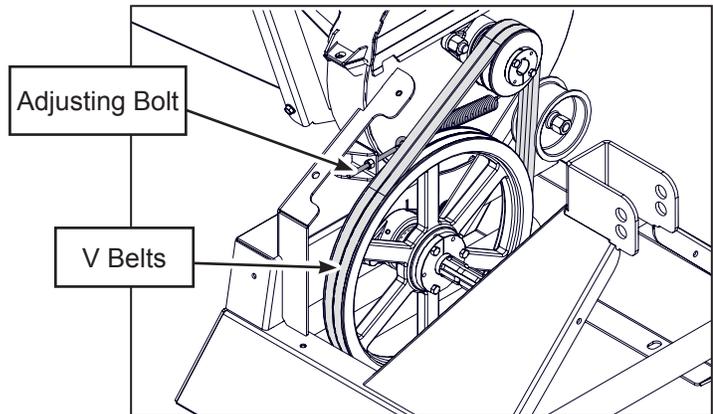
## 7.2.8 DRIVE BELT TENSION AND ALIGNMENT (MODEL BX32 SERIES)

A set of V belts transmits rotational power to the rotor. They must be kept properly tensioned and the pulleys aligned to obtain the expected performance and life.

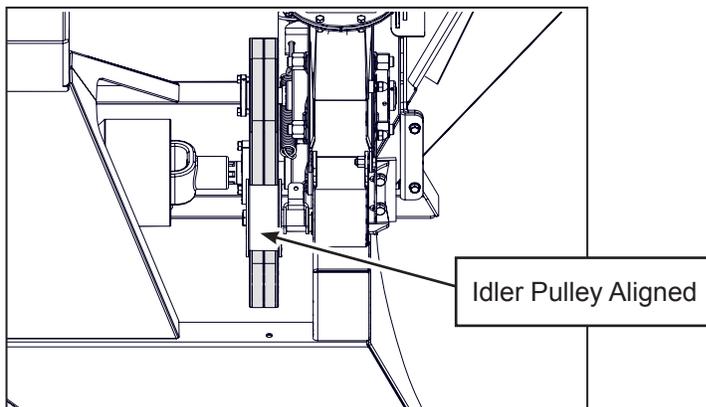
To check the tension and alignment, follow this procedure:

1. Clear the area of bystanders, especially small children.
2. Turn machine off, stop engine, remove ignition key and place in pocket and wait for all moving parts to stop.
3. Remove guard over belt.
4. Push on the belt in the center of the span. The belt should deflect approximately 1 inch (25mm) when pushed on with about 10 lbs. force to be properly tensioned.

**IMPORTANT**  
The belt should not slip when chipper is being used.



5. To adjust belt tension:  
Use the adjusting bolt on the spring-loaded tensioning pulley to set the belt tension. The belt should not slip when the machine is being used with a normal load.
6. To replace belt:
  - a. Move idler pulley to its loosest position.
  - b. Replace belt.
  - c. Set pulley alignment.
  - d. Move idler pulley to set the belt tension.
  - e. Check frequently during the first 10 hours and set belt tension as required.
7. Lay a straight edge across the pulley faces to check the alignment. Adjust alignment if pulley faces vary more than 1/32 inch (.7 mm).



## 8 TROUBLE SHOOTING

The Wallenstein 3 Point Hitch Wood Chipper is designed with blades on a rotor to cut, shear and chip wooden material. It is a simple and reliable system that requires minimal maintenance.

In the following section, we have listed many of the problems, causes and solutions to the problems that you may encounter.

If you encounter a problem that is difficult to solve, even after having read through this trouble shooting section, please call your local distributor or dealer. Before you call, please have this Operator's Manual from your unit and serial number ready.

### 8.1 TROUBLE SHOOTING CHART



Always wear the appropriate safety gear when trouble shooting, performing maintenance or working around the machine. This includes but is not limited to:

- Hard hat for protection to the head.
- Heavy gloves for hand protection.
- Face mask for protection to the face and eyes.
- Safety shoes with slip resistant soles and steel toes

PROBLEM	CAUSE	SOLUTION	CAUTION	
Rotor does not turn	Obstructed discharge.	Clear debris from discharge chute.		Ensure machine is off
	Rotor plugged.	Inspect and clear chipper hopper lower rotor housing and rotor.		Ensure machine is off
	Broken shear pin	Replace shear pin.		Ensure machine is off
Slow feeding.	Low engine speed.	Throttle is set to specified speed (540 -1000)		
	Blades and/or knives are dull.	Rotate, sharpen or replace blade and/or knives.		Ensure machine is off
	Rotor blade angle wrong, improper angle.	Re-sharpen knives to specified angle and check that blade is installed properly.		Ensure machine is off
	Obstructed discharge.	Clear debris from discharge chute .		Ensure machine is off
Unusual vibration while running.	Broken or missing blade .	Replace broken/missing blade.		Ensure machine is off.
	PTO driveline out of phase	Align driveline		Ensure machine is off.
	Rotor may be bent	Check rotor to see if it wobbles. Replace rotor		Ensure machine is off, call technician for repair
Drive belts slipping or smoking.	Loose or worn belts.	Adjust or replace belts.		Ensure machine is off
	Plugged rotor.	Clear rotor.		Ensure machine is off

PROBLEM	CAUSE	SOLUTION	CAUTION	
Machine requires excessive power or stalls.	Obstructed discharge.	Clear debris from discharge chute .		Ensure machine is off
	Feeding in too much material	Feed smaller amounts into chipper hopper.		
	Feeding material too quickly	Feed larger material slowly into chipper hopper.		
	Rotor plugged.	Inspect and clear chipper hopper lower rotor housing and rotor.		Ensure machine is off
	Green material will not discharge.	Allow material to dry or alternate dry/wet material.		
	Chipper blade clearance too large.	Set clearance to 1/32 to 1/16 " (.76 - 1.52 mm). Use chipper clearance tool (see accessories)		Ensure machine is off.
	Dull blades.	Rotate, sharpen or replace blade		Ensure machine is off.

# 9 SPECIFICATIONS

## 9.1 MECHANICAL

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Specifications	BX32S	BX52S	BX72S	BX102S
Drive System	Belt & Pulley, PTO w/ shearbolt	Direct drive, PTO w/ shearbolt	Direct drive, PTO w/ shearbolt	Direct drive, PTO w/ shearbolt
Power requirements for Maximum Capacity.	25-30 hp 19-22 kW	40-45 hp 30-34 kW	65-75 hp 26-56 kW	90-120 hp 67-90kW
HP Range	12-30 hp 9-22 kW	18-50 hp 14-37 kW	35-100 hp 26-75 kW	65-150 hp 49-112 kW
Chipper Capacity	3" Dia. (Max. 6" Slab) 8cm Dia. (Max. 16cm Slab)	5" Dia. (Max. 10" Slab) 13cm Dia. (Max. 26cm Slab)	7" Dia. (Max. 12" Slab) 17cm Dia. (Max. 30cm Slab)	10" Dia. (Max. 15" Slab) 25cm Dia. (Max. 38cm Slab)
Chipper Housing Opening	3" x 6" 8cm x 16cm	5" x 10" 13cm x 26cm	7" x 12" 17cm x 30cm	10" x 15" 25cm x 38cm
Rotor Size	17.5" 45cm	24.75" 63cm	28" 71cm	36" 91cm
Number of Rotor Knives	2 segmented knives	4 segmented knives	4 full knives	4 segmented knives
Knife Type	2 bolt hardened / reversible	4 bolt hardened / reversible	4 bolt hardened / reversible	3 bolt hardened / reversible
Rotor Weight	45 lbs 20.4 kg	125 lbs 56.7 kg	175 lbs 79.3 kg	400 lbs 181.4 kg
Feeding System	Manual Feed	Manual Feed	Manual Feed	Manual Feed
PTO Height (from ground)	10.8" 27.44 cm	13.44" to 19.0" (adjustable) 34.13 to 42.26 cm	19.0" 42.26 cm	23.0" 58.42 cm
Mounting System	3 Point Hitch Cat I (iMatch & Quick Hitch compatible)	3 Point Hitch Cat I (iMatch & Quick Hitch compatible)	3 Point Hitch Cat I (iMatch & Quick Hitch compatible)	3 Point Hitch Cat II (iMatch & Quick Hitch compatible)
Weight	320 lbs 146kg	505 lbs 229kg	728 lbs (est) 330.2 kg	1143 lbs (est) 518.5 kg
Dimensions (LxWxH)	50" x 38" x 59" 127cm x 97cm x 150cm	66" x 74" x 66" Open 43" x 55" x 66" Hopper Closed 168cm x 188cm x 168cm Open 110cm x 140cm x 168cm Hopper Closed	64" x 70" x 82" Open 48" x 51" x 82" Hopper Closed 163cm x 178cm x 208cm Open 122cm x 130cm x 208cm Hopper Closed	71" x 71" x 89" Open 59" x 57" x 89" Hopper Closed 180cm x 180cm x 226cm Open 150cm x 145cm x 226cm Hopper Closed
Hopper Opening	12.5" x 11.5" 32cm x 30cm	20" x 24" 51cm x 61cm	25" x 26" 63cm x 66cm	25" x 36" 63cm x 91cm
Discharge Hood Rotation	360°	270°	270°	270°
Discharge Hood Height	59" 150cm	66" 168cm	82" 208cm	89" 226
Rated RPM	540-1000	540-1000	540-1000	540-1000
Standard Features	Aggressive Self Feed System Multi Position, Locking Discharge Chute No Tools Fold Up Feed Hopper w/latch Reversible Rotor Blades Reversible Ledger Knife Manual Feed Hopper Ledge Knife Spacer Tool Bearing Protection Plates Positive Adjust Ledger Knife 360° Dual Handle Exit Chute Rotation Dual knob Easy Change Discharge Deflector	Aggressive Self Feed System Multi Position, Locking Discharge Chute No Tools Fold Up Feed Hopper w/latch Reversible Rotor Blades Reversible Ledger Knife Manual Feed Hopper Ledge Knife Spacer Tool Bearing Protection Plates Positive Adjust Ledger Knife Four-position Rotor Lock Adjustable Ski Base Dual Blade Twig Breaker 270° Dual Handle Exit Chute Rotation Single Handle Easy Change Discharge Deflector Three Position Select 3PH Lift Arm Width	Aggressive Self Feed System Multi Position, Locking Discharge Chute No Tools Fold Up Feed Hopper w/latch Reversible Rotor Blades Reversible Ledger Knife Manual Feed Hopper Ledge Knife Spacer Tool Bearing Protection Plates Positive Adjust Ledger Knife Four-position Rotor Lock Dual Blade Twig Breaker 270° Dual Handle Exit Chute Rotation Single Handle Easy Change Discharge Deflector Three Position Select 3PH Lift Arm Width	Aggressive Self Feed System Multi Position, Locking Discharge Chute No Tools Fold Up Feed Hopper w/latch Reversible Rotor Blades Reversible Ledger Knife Manual Feed Hopper Ledge Knife Spacer Tool Bearing Protection Plates Positive Adjust Ledger Knife Four-position Rotor Lock Dual Blade Twig Breaker 270° Dual Handle Exit Chute Rotation Single Handle Easy Change Discharge Deflector Three Position Select 3PH Lift Arm Width
Accessories	n/a	n/a	n/a	n/a

## 9.2 BOLT TORQUE

### CHECKING BOLT TORQUE

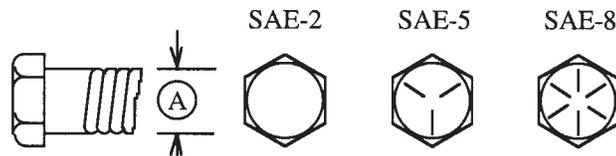
The tables shown below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

\* Torque value for bolts and capscrews are identified by their head markings.

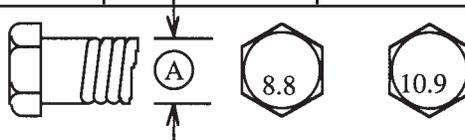
### ENGLISH TORQUE SPECIFICATIONS

Bolt Diameter "A"	Bolt Torque*					
	SAE 2 (N.m) (lb-ft)		SAE 5 (N.m) (lb-ft)		SAE 8 (N.m) (lb-ft)	
1/4"	8	6	12	9	17	12
5/16"	13	10	25	19	36	27
3/8"	27	20	45	33	63	45
7/16"	41	30	72	53	100	75
1/2"	61	45	110	80	155	115
9/16"	95	60	155	115	220	165
5/8"	128	95	215	160	305	220
3/4"	225	165	390	290	540	400
7/8"	230	170	570	420	880	650
1"	345	225	850	630	1320	970



### METRIC TORQUE SPECIFICATIONS

Bolt Diameter "A"	Bolt Torque*			
	8.8 (N.m) (lb-ft)		10.9 (N.m) (lb-ft)	
M3	.5	.4	1.8	1.3
M4	3	2.2	4.5	3.3
M5	6	4	9	7
M6	10	7	15	11
M8	25	18	35	26
M10	50	37	70	52
M12	90	66	125	92
M14	140	103	200	148
M16	225	166	310	229
M20	435	321	610	450
M24	750	553	1050	774
M30	1495	1103	2100	1550
M36	2600	1917	3675	2710

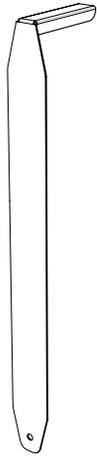


## 10 ACCESSORIES

Call your dealer for pricing and availability

For replacement parts, go to [www.wallensteinequipment.com](http://www.wallensteinequipment.com) and click on "Parts and Manuals" to download the latest parts manual for you model chipper, then call your dealer to order.

#1012L269



### **#21012L269 LEDGER CLEARANCE SETTING GAUGE**

An easy and accurate way of setting the critical clearances between the ledger blade and the rotor chipper blade.

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