



EMB Manufacturing Inc.
4144 Boomer Line · St. Clements, On · N0B 2M0 · Canada
Ph: (519) 699-9283 · Fax: (519) 699-4146
www.wallensteinequipment.com

WX980 Trailer Log Splitter Parts Manual

S/N 2E9US1110ES380195 & After
380195 & After



Refer to the operators
manual for safe opera-
tion and maintenance

2061T100 WX980 RevG3 Parts Manual.300616
Rev # 211216

Foreword

EMB Mfg. has prepared this parts manual to assist customers in ordering quality OEM replacement parts.

Proper and regular service and replacing old, worn or broken parts with the correct OEM parts are essential to prolonging the life of your EMB product. Please refer to this manual before ordering any replacement parts.

All information contained in this parts manual is based on the latest product specification available at the time of printing this manual. If your product differs from the specifications contained within this manual contact EMB Mfg. for information.

EMB reserves the right to alter specifications on their products at any time.

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Bolt Torque**CHECKING BOLT TORQUE**

The tables shown below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

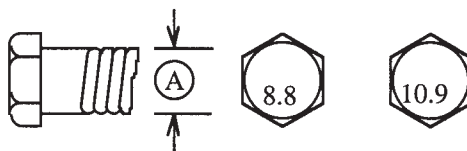
* Torque value for bolts and capscrews are identified by their head markings.

ENGLISH TORQUE SPECIFICATIONS

Bolt Diameter "A"	Bolt Torque*					
	SAE 2 (N.m) (lb-ft)		SAE 5 (N.m) (lb-ft)		SAE 8 (N.m) (lb-ft)	
1/4"	8	6	12	9	17	12
5/16"	13	10	25	19	36	27
3/8"	27	20	45	33	63	45
7/16"	41	30	72	53	100	75
1/2"	61	45	110	80	155	115
9/16"	95	60	155	115	220	165
5/8"	128	95	215	160	305	220
3/4"	225	165	390	290	540	400
7/8"	230	170	570	420	880	650
1"	345	225	850	630	1320	970

**METRIC TORQUE SPECIFICATIONS**

Bolt Diameter "A"	Bolt Torque*			
	8.8 (N.m) (lb-ft)		10.9 (N.m) (lb-ft)	
M3	.5	.4	1.8	1.3
M4	3	2.2	4.5	3.3
M5	6	4	9	7
M6	10	7	15	11
M8	25	18	35	26
M10	50	37	70	52
M12	90	66	125	92
M14	140	103	200	148
M16	225	166	310	229
M20	435	321	610	450
M24	750	553	1050	774
M30	1495	1103	2100	1550
M36	2600	1917	3675	2710

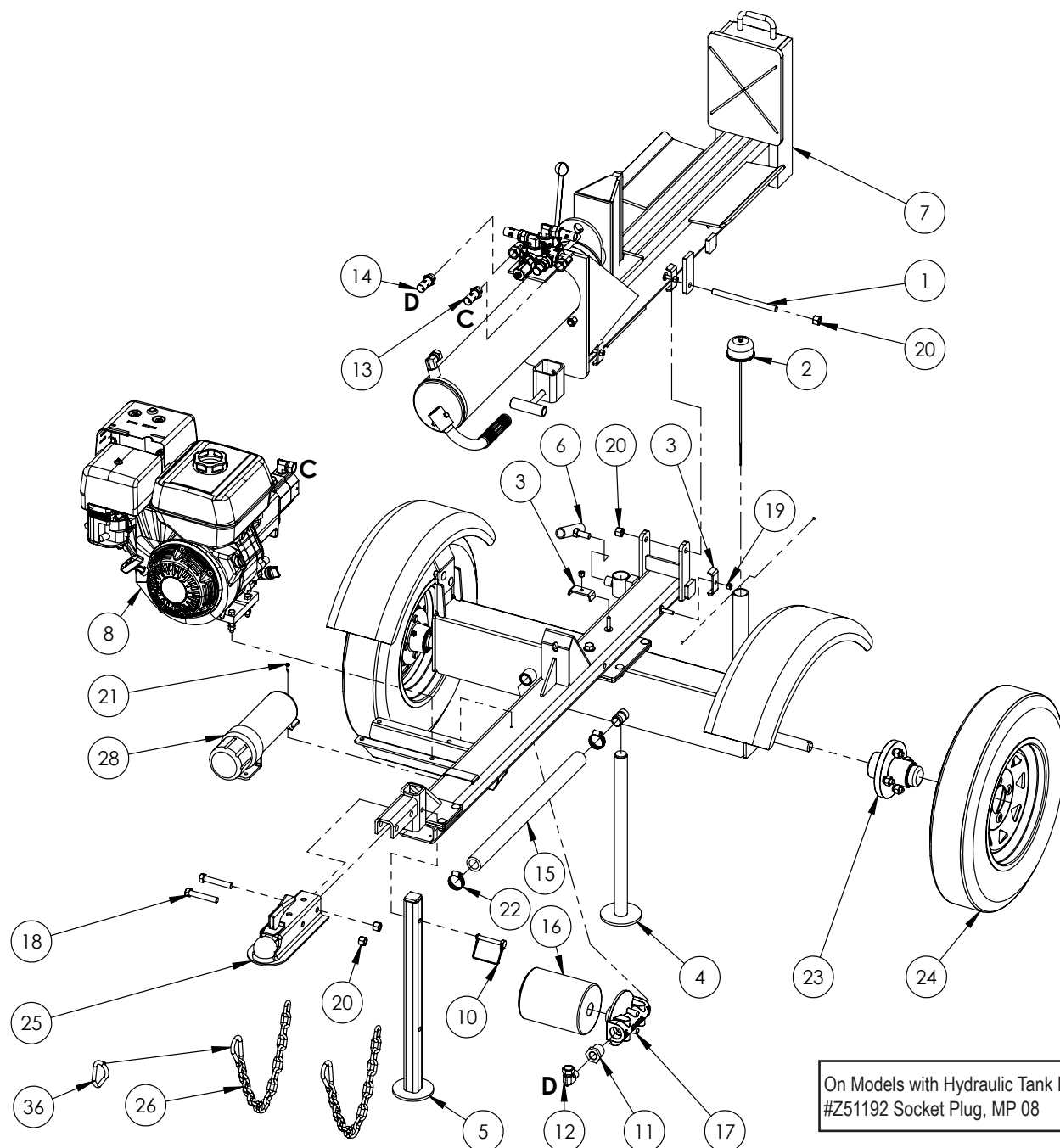


Hydraulic Fitting Torque**Tightening Flare Type Tube Fittings ***

1. Check flare and flare seat for defects that might cause leakage.
2. Align tube with fitting before tightening.
3. Lubricate connection and hand tighten swivel nut until snug.
4. To prevent twisting the tube(s), use two wrenches. Place one wrench on the connector body and with the second tighten the swivel nut to the torque shown.

Tube Size OD	Nut Size Across Flats	Torque Value•		Recommended Turns To Tighten (After Finger Tightening)	
		(N.m)	(lb-ft)	(Flats)	(Turn)
3/16	7/16	8	6	1	1/6
1/4	9/16	12	9	1	1/6
5/16	5/8	16	12	1	1/6
3/8	11/16	24	18	1	1/6
1/2	7/8	46	34	1	1/6
5/8	1	62	46	1	1/6
3/4	1-1/4	102	75	3/4	1/8
7/8	1-3/8	122	90	3/4	1/8

The torque values shown are based on lubricated connections as in reassembly.



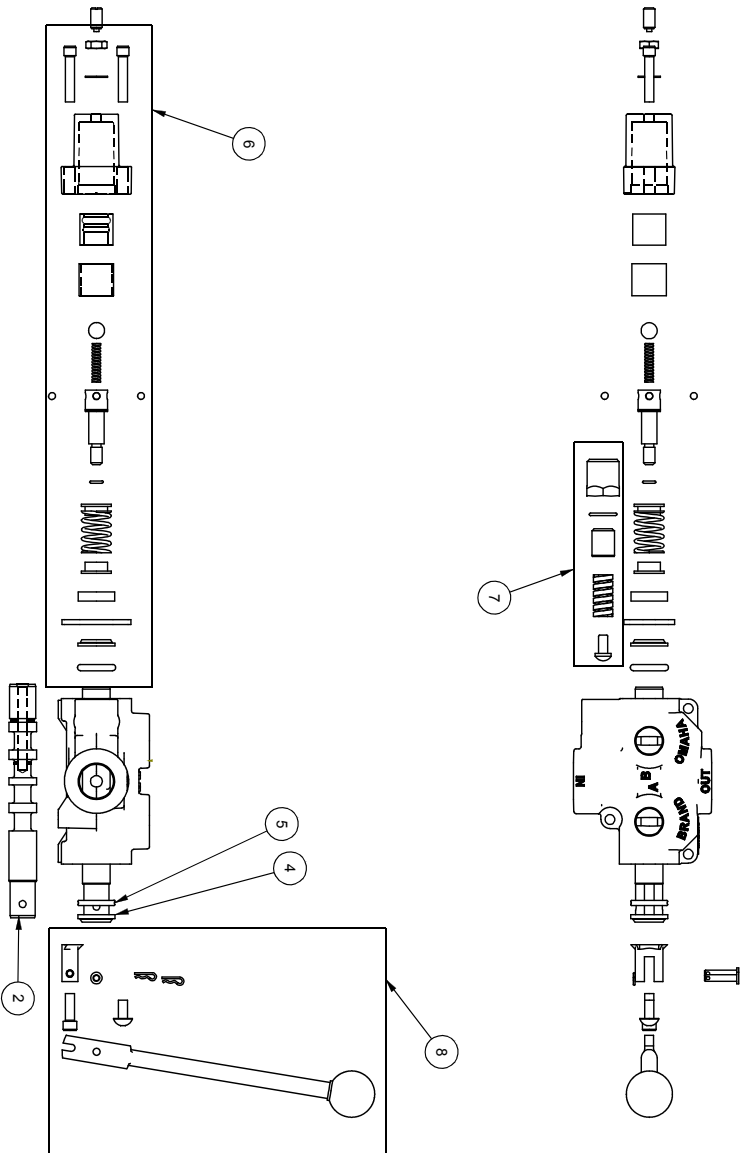
WX980 PARTS BREAKDOWN

ITEM	PART NO.	DESCRIPTION	QTY
1	2016M602	Pin, Pivot Threaded	1
2	Z55404	Vented Plug Dipstick x 9"	1
3	2054L412	Clamp, Two Hose	2
4	2054W405	Jack Stand, Rear	1
5	2054W406	Jack Stand, Front	1
6	2054W407	Handle, Rear Jack Lock	1
7	2061A101	Assembly, Splitter Base	1
8	2061A103	Assy, 9hp Engine to 16gpm Pump	1
10	Z12432	Snapper Pin 3/8 x 2-1/2	1
11	Z51223	Reducer, MP x FP 1608	1
12	Z51331	Elbow 90 MP x FPX 0808	1
13	Z52309	1/2 Hose, 1/2MPx1/2MPx 70"	1
14	Z52311	1/2 Hose, 1/2MPx1/2MPx 75"	1
15	Z52405	Suction Hose, 1" x 22"	1
16	Z55303	Oil Filter - 1" - Particulate	1
17	Z55304	Filter Cap, FP16 x FP16	1
18	Z71530	Hex Bolt 1/2NC x 3	2
19	Z72221	Hex Lock Nut 5/16NC	2

ITEM	PART NO.	DESCRIPTION	QTY
20	Z72251	Hex Lock Nut 1/2NC	4
21	Z76712	Self-tapping Screw #10	1
22	Z79401	Hose Clamp, #16	2
23	Z91202	Assembly, 1000# 4-Bolt Hub	2
24	Z91302	5.30-12 LRB SportTrail 4 Spoked	2
25	Z91614	2" Hitch Coupler	1
26	Z92303	Safety Chain 1/4 x 2'	2
27	Z92303-2	Safety Snap	2
28	Z96503	Manual Tube 3-1/2 Short	1



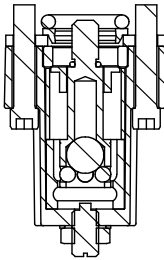
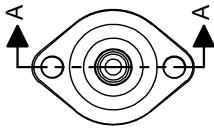
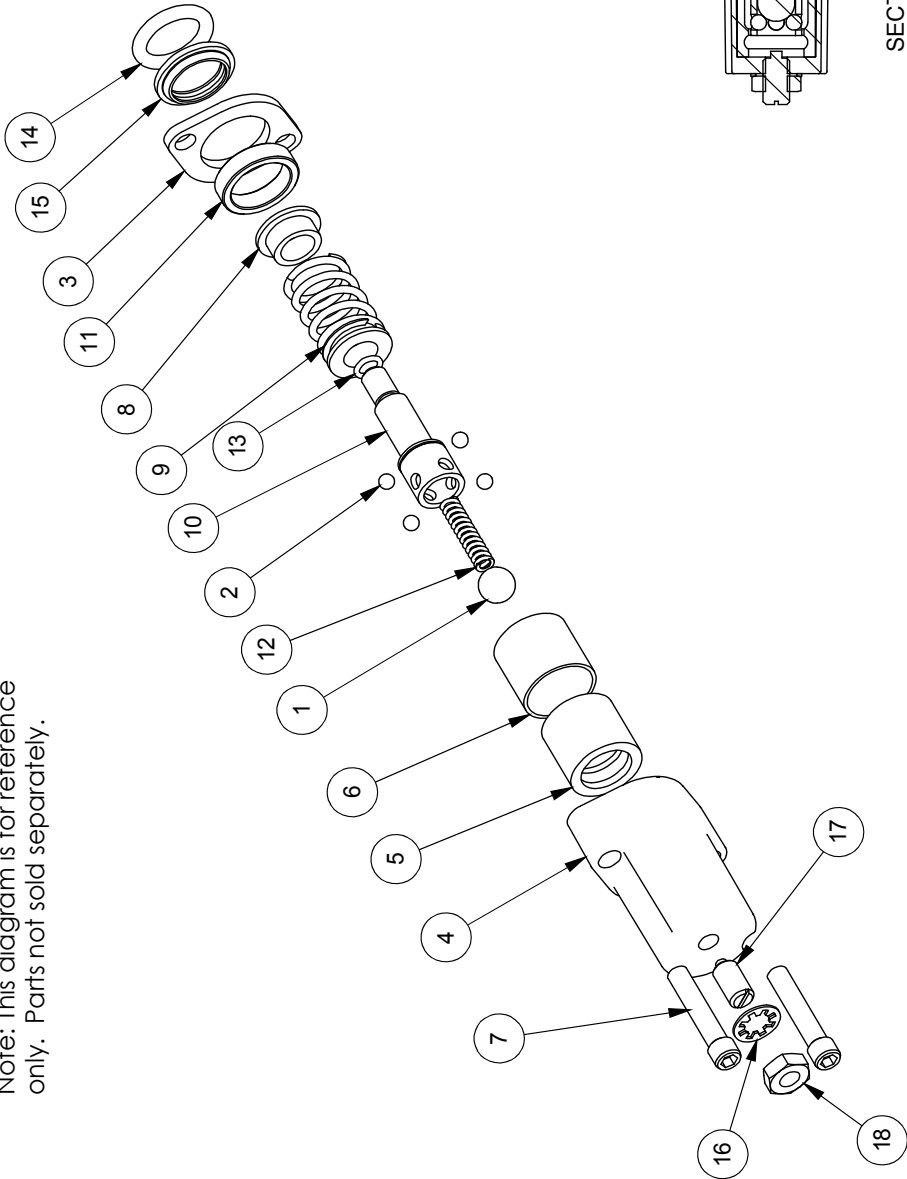
ITEM	PART NO.	DESCRIPTION	QTY
1	2054W604	Weldment, Hitch Mount	1
2	2061W108	Weldment, WX980 Tank	1
3	2061W103	Weldment, Fender	2
4	2061W104	Weldment, WX980 Tongue	1
5	Z71537	Hex Bolt 1/2NC x 3-3/4	1
6	Z72231	Hex Lock Nut 3/8NC	8
7	Z72231	Hex Lock Nut 3/8NC	4
8	Z72251	Hex Lock Nut 1/2NC	1
9	Z73151	Flat Washer, 1/2	1
10	Z76231	Carriage Bolt 3/8NC x 1	12



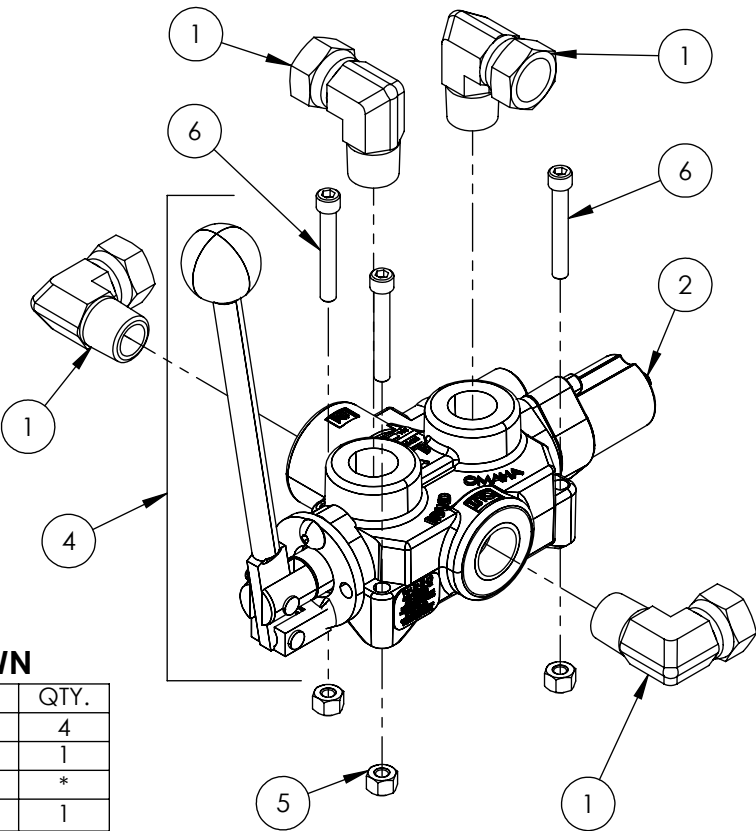
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	AOCAS1B	AO CASTING
2	1	LS30414J	SPOOL
3	1	P1740	NAME TAG
4	1	SF305	WIPER
5	1	SF304	QUAD RING
6	1	SUB-L	SUB-L
7	1	B507	7/16 BALL
8	1	DC7804	3/16 BALL
9	1	SF306	RETAINER
10	1	SF477L	SH LS ENDCAP
11	1	XDC672	LS SLEEVE
12	1	SF483	SPACER
13	2	SF486	ALLEN SCREW
14	2	SF489	CENTER STOP
15	1	SF490	CENTERING SPRING
16	1	SF492	HOUSING
17	1	SF315	SPACER
18	1	LS305	DETENT SPRING
19	1	DC7583	O-RING 3.902
20	1	SF496	O-RING, BLUE, METRIC
21	1	LS306	LS WIPER
22	1	SF502	5/16 LOCK WASHER
23	1	SF503	PLUNGER, SPRING
24	1	SF504	5/16 HEX JAM NUT
25	1	SUB-R	RELIEF
26	1	P1603	CAP NUT
27	1	SF322	O-RING 2.016
28	1	SF364A	ADJ. SCREW
29	1	B505	SPRING
30	1	SF361A	POPPET
31	1	Z56915	HANDLE KIT
32	1	SF377	RETAINER
33	1	SF376	SEAL RETAINER
34	1	SF367A	CLEVIS
35	1	SF368	HANDLE
36	2	SF369	PIN
37	2	P1767	PIN CLIP
38	1	HP5	MACH. SCREW
39	1	SF311	KNOB
40	1	SF308	CAP SCREW
41	1	SF30314J	SPOOL
42	1	P1654	WARNING TAG

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	B5057	7/16 BALL
2	4	DC7604	3/16 BALL
3	1	SF306	RETAINER
4	1	SF477L	SH LS ENDCAP
5	1	SF480	SD SLEEVE
6	1	SF483	SPACER
7	2	SF486	ALLEN SCREW
8	2	SF489	CENTER STOP
9	1	SF490	CENTERING SPRING
10	1	SF492	HOUSING
11	1	SF315	SPACER
12	1	LS305	DETENT SPRING
13	1	DC7583	O-RING 3-902
14	1	SF496	METRIC O-RING
15	1	LS306	LS WIPER
16	1	SF502	5/16 LOCK WASHER
17	1	SF503	SPRING PLUNGER
18	1	SF504	5/16 HEX JAM NUT

Note: This diagram is for reference only. Parts not sold separately.



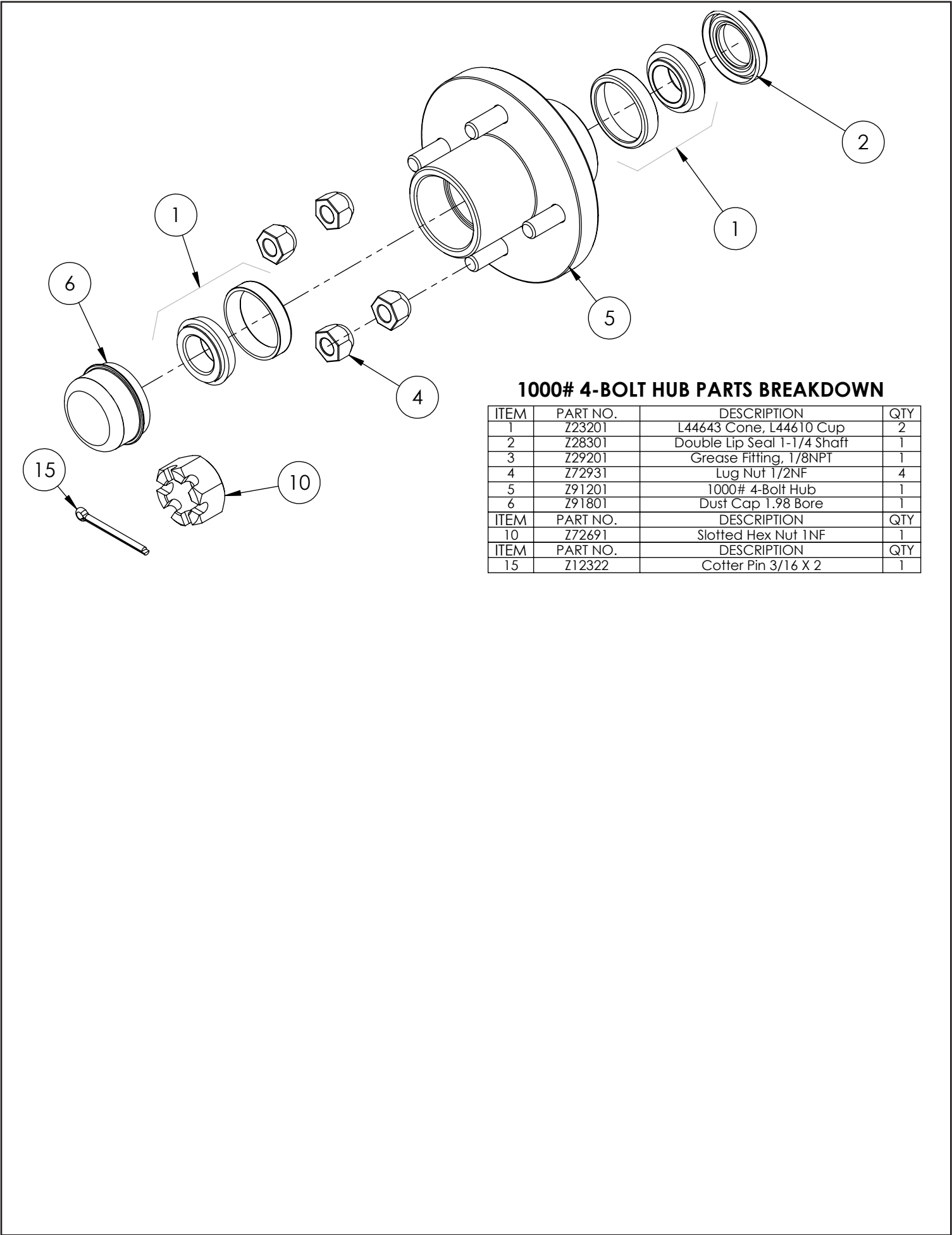
SECTION A-A



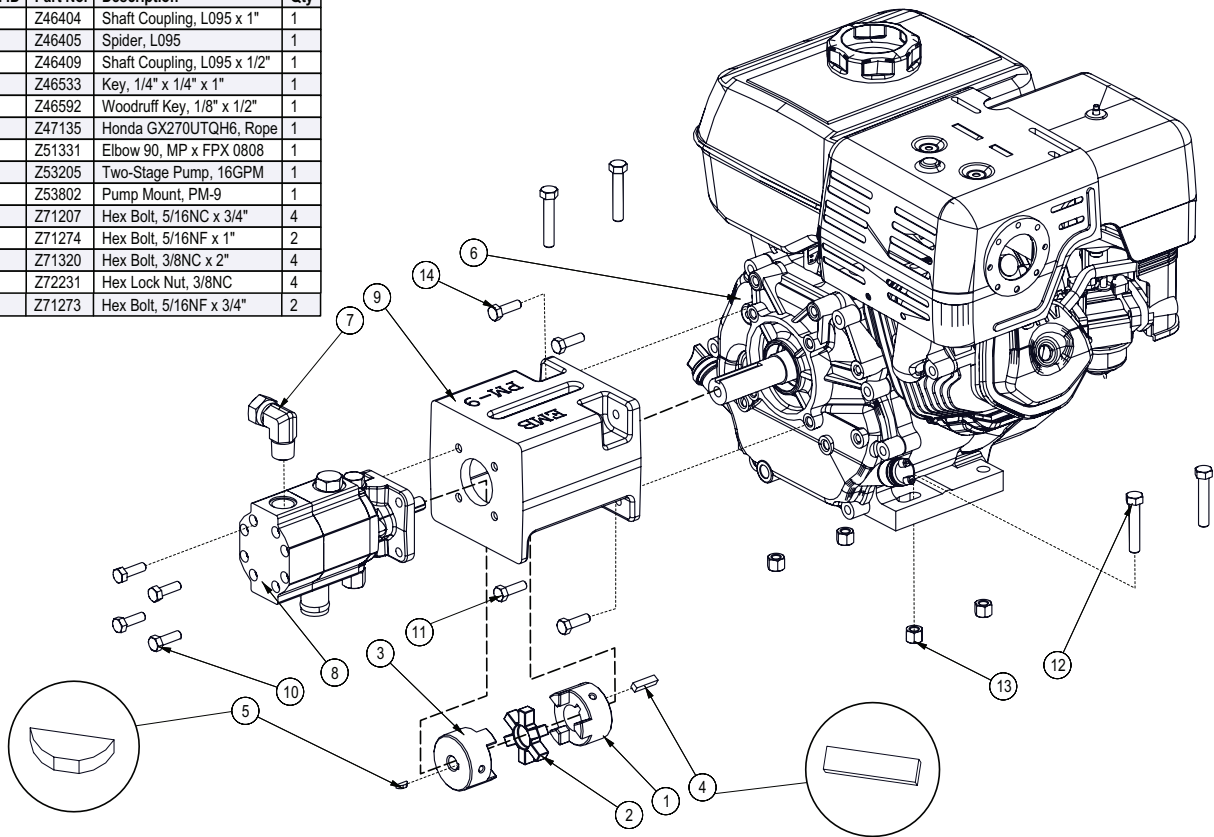
VALVE AND FITTINGS PARTS BREAKDOWN

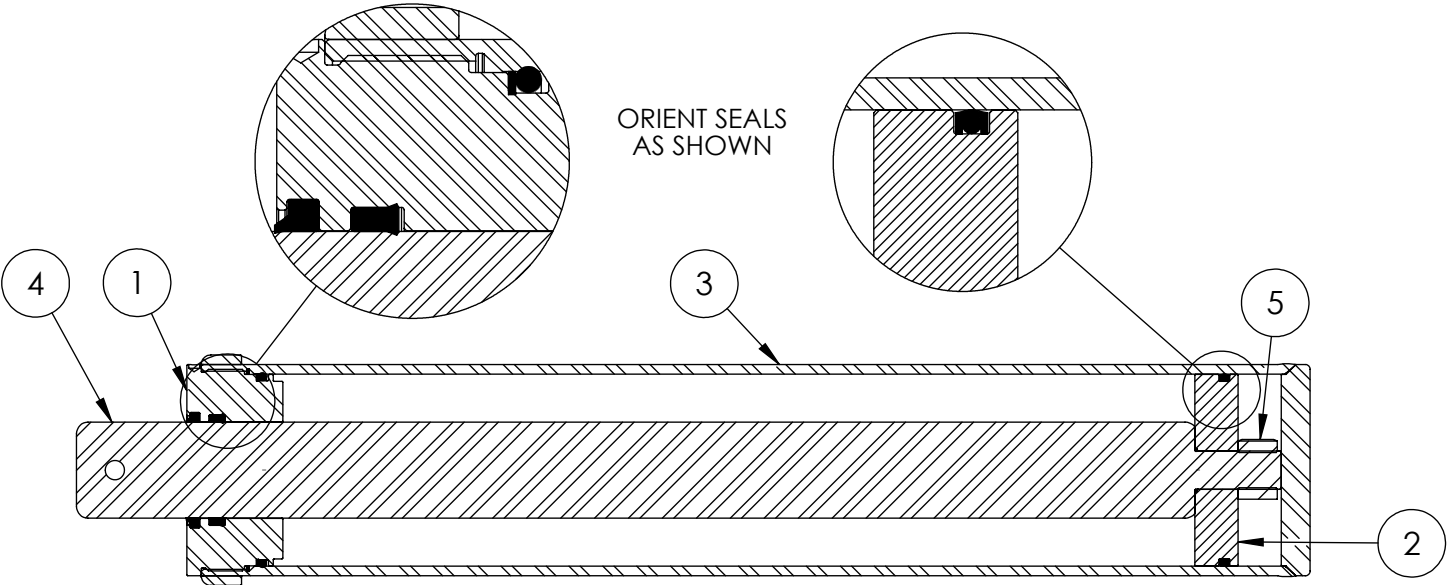
ITEM	PART NO.	Description	QTY.
1	Z51331	Elbow 90 MP x FPX 0808	4
2	Z56209	Valve, Single Function Detent	1
3	*Z56210*	Valve, Closed Center	*
4	Z56915	Complete Handle Kit for Z56209	1
5	Z72111	Hex Lock Nut 1/4NC	3
6	Z75114	SHCS, 1/4NC x 1-3/4	3

CLOSED CENTER VALVE REQUIRED FOR "C" MODELS.



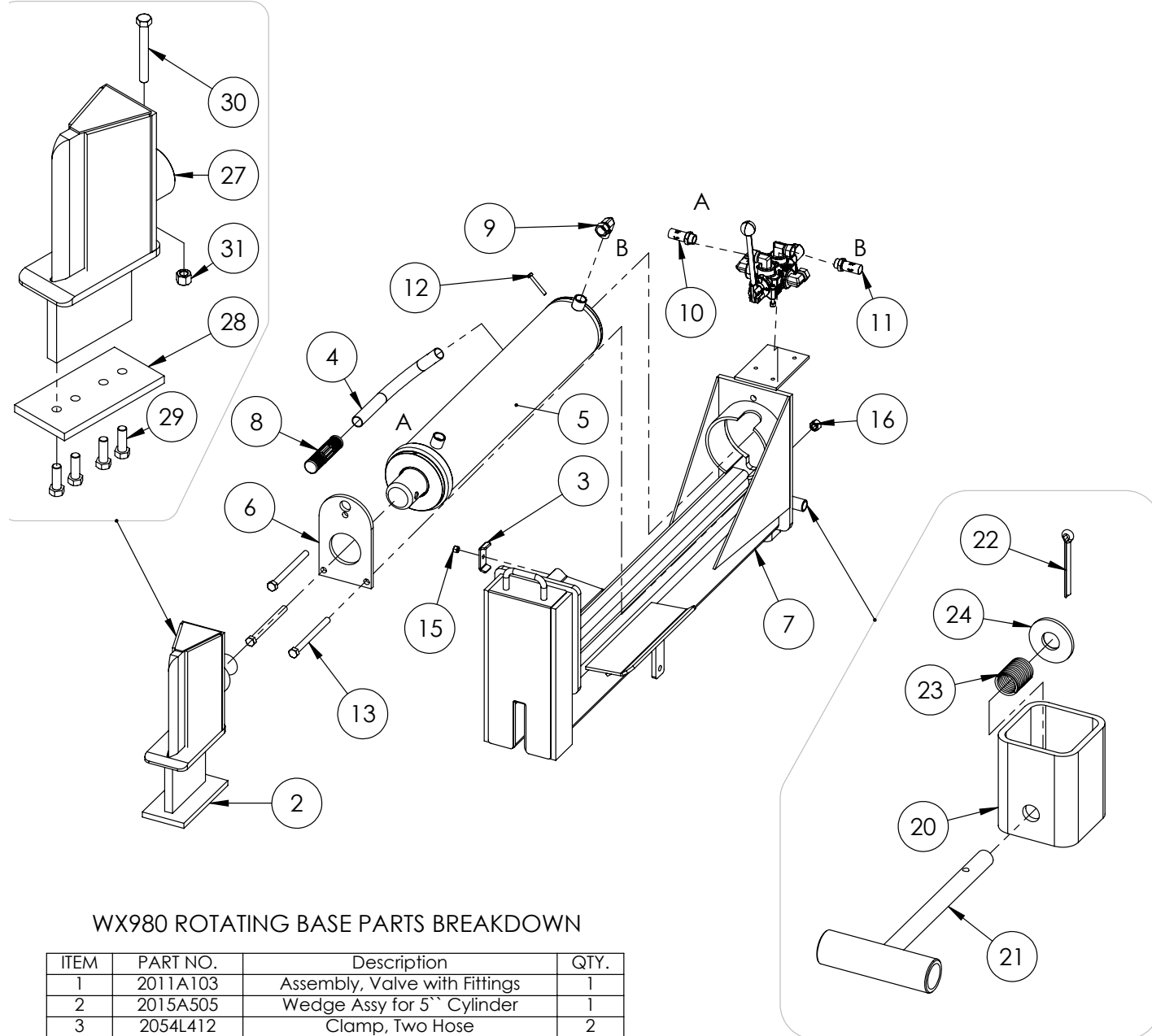
BOM ID	Part No.	Description	Qty
1	Z46404	Shaft Coupling, L095 x 1"	1
2	Z46405	Spider, L095	1
3	Z46409	Shaft Coupling, L095 x 1/2"	1
4	Z46533	Key, 1/4" x 1/4" x 1"	1
5	Z46592	Woodruff Key, 1/8" x 1/2"	1
6	Z47135	Honda GX270UTQH6, Rope	1
7	Z51331	Elbow 90, MP x FPX 0808	1
8	Z53205	Two-Stage Pump, 16GPM	1
9	Z53802	Pump Mount, PM-9	1
10	Z71207	Hex Bolt, 5/16NC x 3/4"	4
11	Z71274	Hex Bolt, 5/16NF x 1"	2
12	Z71320	Hex Bolt, 3/8NC x 2"	4
13	Z72231	Hex Lock Nut, 3/8NC	4
14	Z71273	Hex Bolt, 5/16NF x 3/4"	2





5" x 24" STROKE CYLINDER PARTS

ITEM	PART NO.	Description	QTY.
1	G500-250SA	5" Bore x 2-1/2" Rod Gland With Seals	1
2	P100-500SA	5" Bore Piston With Seals	1
3	2015C5014	Barrel, 5"	1
4	2015C5012	Rod, 2-1/2x 1	1
5	Z72292G8	Hex Lock Nut 1NF Grade 8	1
6	SLK-5025	Seal Kit, 5 x 2-1/2	1



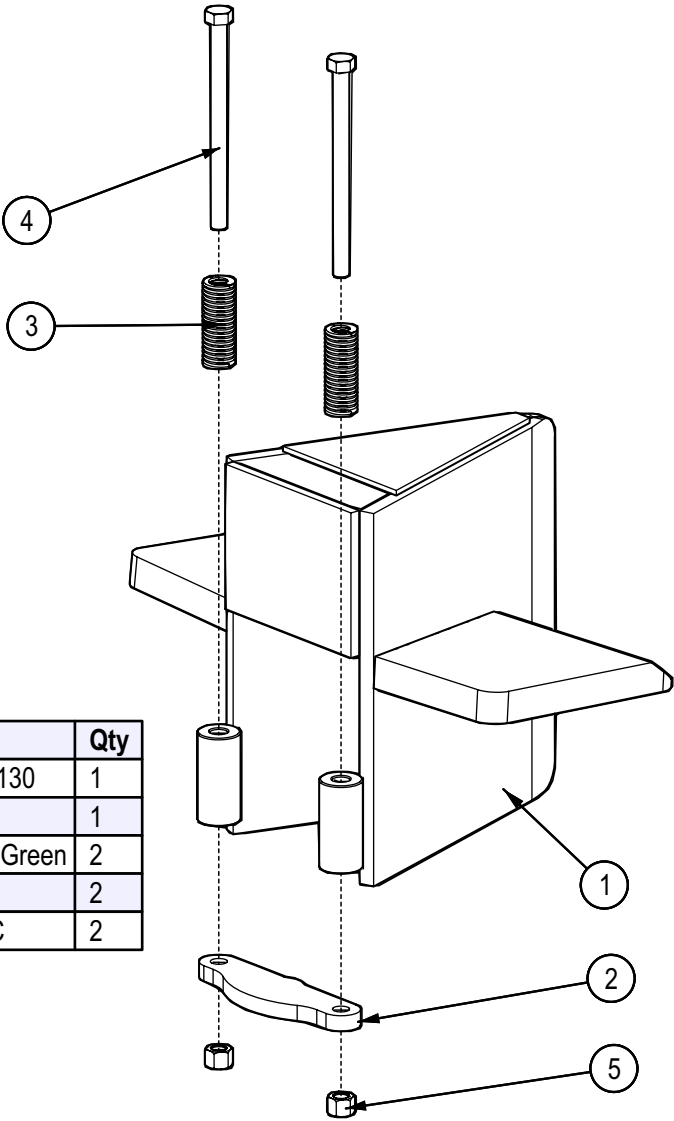
WX980 ROTATING BASE PARTS BREAKDOWN

ITEM	PART NO.	Description	QTY.
1	2011A103	Assembly, Valve with Fittings	1
2	2015A505	Wedge Assy for 5" Cylinder	1
3	2054L412	Clamp, Two Hose	2
4	2054S414	Handle, Lift	1
5	2061C101	Cylinder, 5 x 24" x 2-1/2	1
6	2061S121	Plate, Cylinder Retaining (Bolt)	1
7	2061W101	Weldment for WX980	1
8	Z19321	Grip, 1" x 5"	1
9	Z51331	Elbow 90 MP x FPX 0808	1
10	Z52301	1/2 Hose MP08 x MP08 x 16"	1
11	Z52305	1/2 Hose, MP08 x MP08 x 24"	1
12	Z71120	Hex Bolt 1/4NC x 2	1
13	Z71560	Hex Bolt 1/2NC x 6	3
14	Z72111	Hex Lock Nut 1/4NC	1
15	Z72221	Hex Lock Nut 5/16NC	2
16	Z72251	Hex Lock Nut 1/2NC	3
ITEM	PART NO.	Description	QTY.
20	2016S604	Housing, Latch Spring	1
21	2016W603	Handle, Spring Latch	1
22	Z12321	Cotter Pin 3/16 X 2-1/2	1
23	Z32301	Spring 19mm x 79mm Med	1
24	Z73250	Wide Flat Washer, 1/2	1

2016A602 LATCH PARTS
(WELDED ON)

ITEM	PART NO.	DESCRIPTION	QTY
27	2015W505	Wedge for 5" Cylinder	1
28	2014S414	Plate, Sliding Wedge Capture	1
29	Z71576	Hex Bolt 1/2NF x 1-1/2	4
30	Z71537	Hex Bolt 1/2NC x 3-3/4	1
31	Z72251	Hex Lock Nut 1/2NC	1

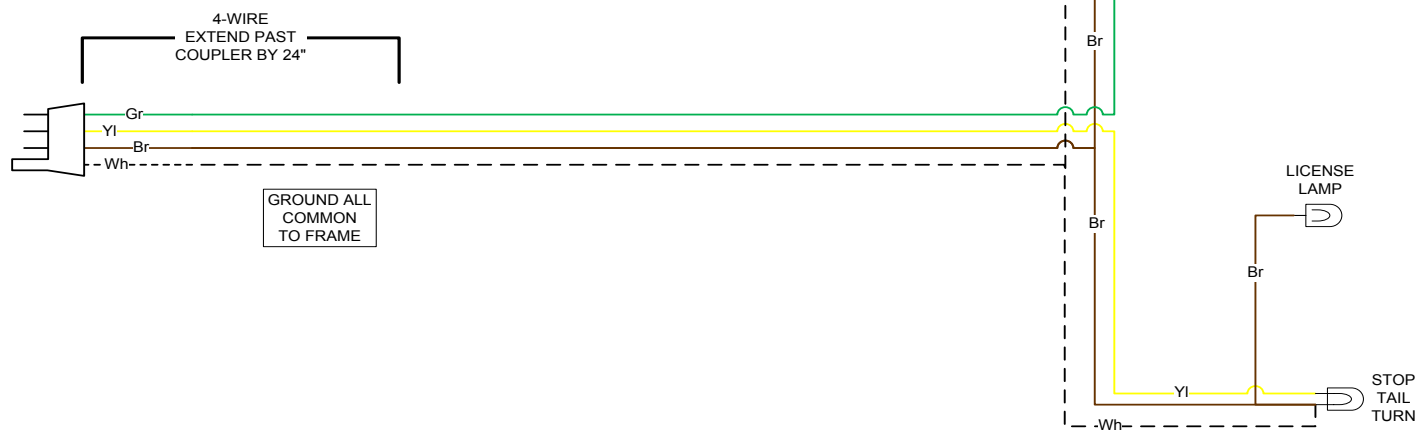
BOM ID	Description	Description	Qty
1	2082W304	Weldment, Main W4130	1
2	2082L306	Keeper, W4130	1
3	Z32602	Die Spring, 3/4" x 2" Green	2
4	Z71350	Hex Bolt, 3/8NC x 5"	2
5	Z72231	Hex Lock Nut, 3/8NC	2



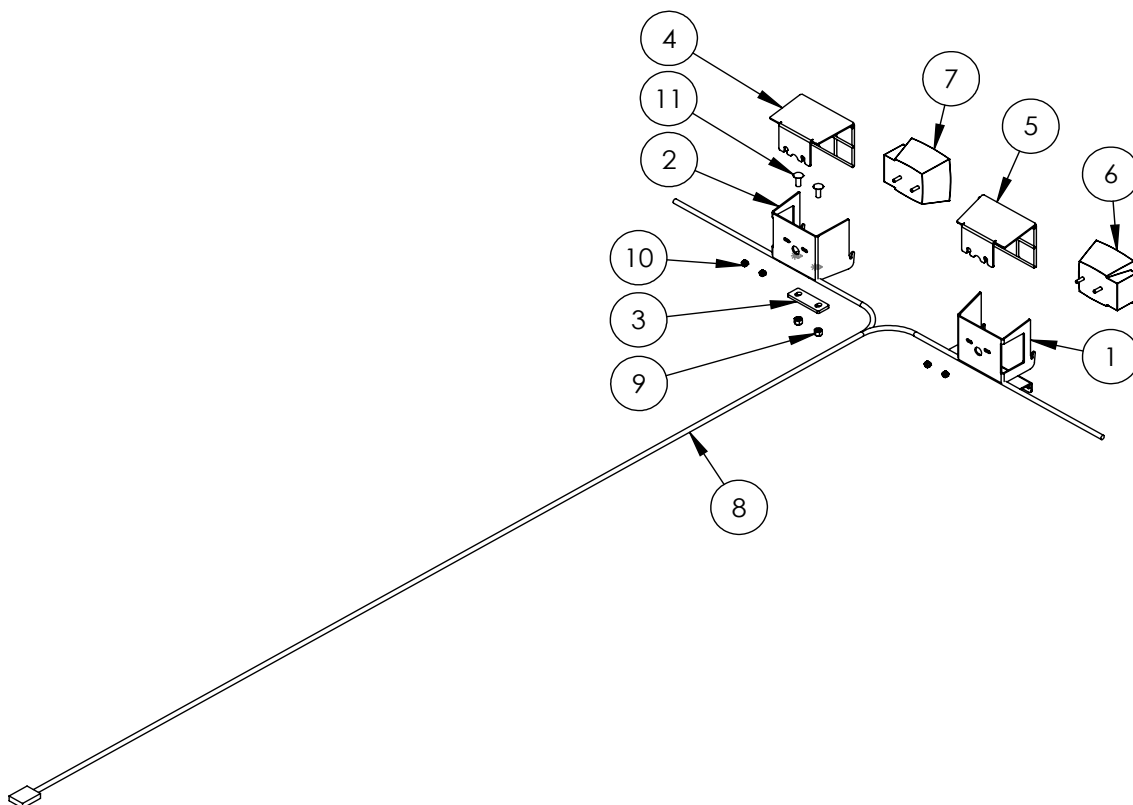
WX TRAILER SPLITTER WIRING

RIGHT SIDE

KEY	
Bl	BLUE
Br	BROWN
Gr	GREEN
Rd	RED
Yl	YELLOW
Bk	BLACK
Wh	WHITE

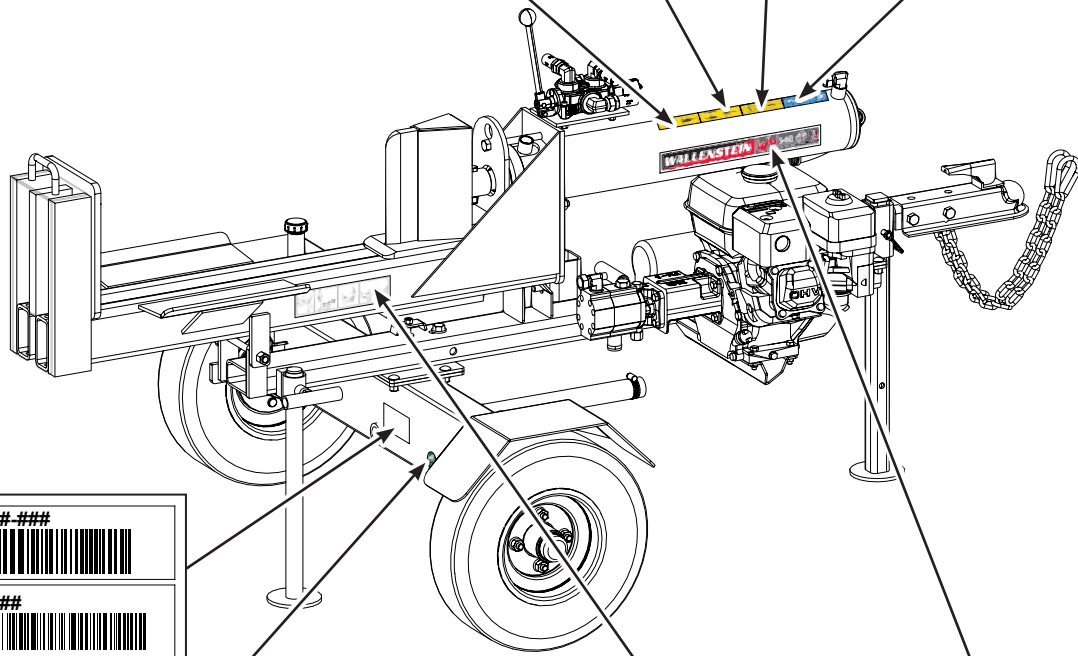
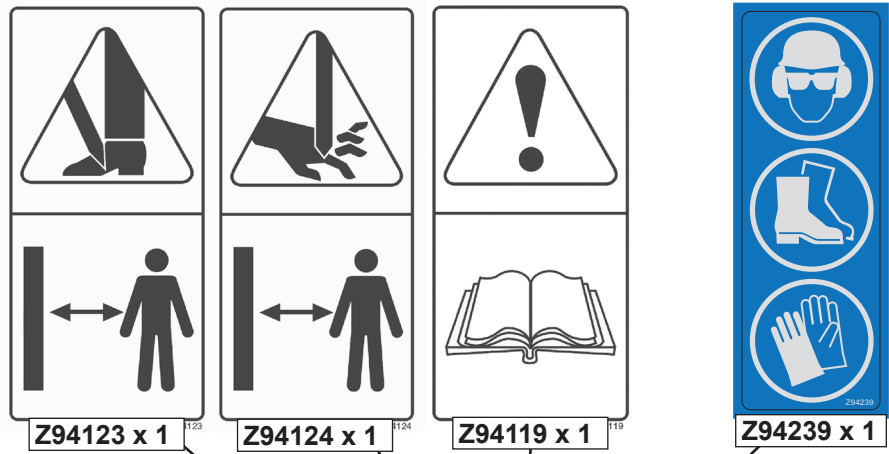


LEFT SIDE

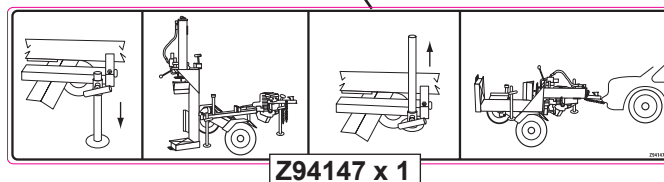


2089A350 LIGHT KIT (Optional)

ITEM	PART NO.	DESCRIPTION	QTY
1	2054L402	Light Bracket, LH	1
2	2054L601	Light Bracket, RH	1
3	2054L622	Bracket, Light Base	1
4	2054W403	Light Guard, RH	1
5	2054W404	Light Guard, LH	1
6	Z61106	Stop, Turn, Tail Light LH	1
7	Z61107	Stop, Turn, Tail Light RH	1
8	Z62105	110' Wishbone Trailer Harness	1
9	Z72231	Hex Lock Nut 3/8NC	2
10	Z72941	Serrated Washer Nut 1/4NC	4
11	Z76231	Carriage Bolt 3/8NC x 1	2



MODEL: #####-###
 SERIAL NUMBER: #####
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 EMB MFG INC, 4144 BOOMER LINE,
 ST CLEMENTS, ON N0B 2M0 CANADA
Serial Location





WALLENSTEIN Products Manufactured by:

EMB MFG Inc.

4144 Boomer Line
St. Clements, Ontario
Canada N0B 2M0
Phone: 1-877-695-9283
Fax: 519-699-4146
www.embmfg.com