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Accessory Assembly Instructions 4-Way Splitting Wedge

This Instruction applies to 4 Way Splitter Kits: **W4110, W4120, W4130, W4140**



This Safety Alert symbol means

ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

The Safety Alert symbol identifies important safety messages in this instruction, as well as on the Woodsplitter and in the operators manual. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.



When operating your splitter always grasp the log by the sides when placing in the splitter. This will minimize the chance of the operator getting their fingers or arm between the wedge and the log.



Always wear the appropriate safety gear when installing this kit or working around the machine. This includes but is not limited to:

- Hard hat for protection to the head.
- Face mask for protection to the face and eyes from flying chips.
- Heavy gloves for protection from slivers, chips and pinching.
- Safety shoes with slip resistant soles and steel toes for protection from dropped logs and pieces of wood.

Four Way Splitting Wedge Installation:

Slip on style for stationary wedge splitters

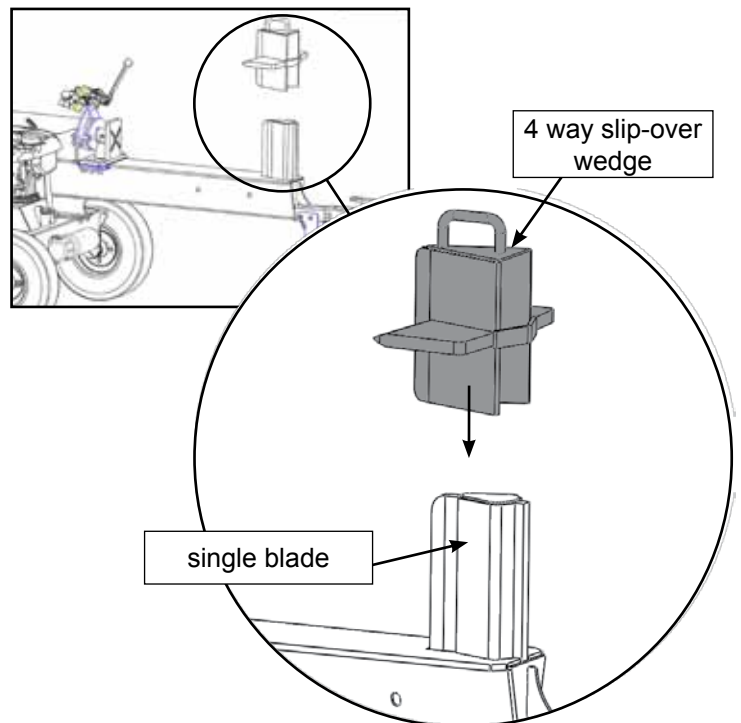
Kit # W4110: fits wood splitter models: WE220, WX310, WX520, WX515, WX520, WX520T, SE50, 26L, 26LGC.

Kit # W4140: fits wood splitter models: WX615, WX620, WX620T, WX910, WX910T.



Caution: wedges are constructed of heavy gauge steel, be sure to use the handle provided to move and install the wedge, use caution and avoid dropping or pinching body parts on corners and sharp edges with the wedge

- Ensure the single wedge and the area around the wedge is clean and free of debris.
- Carefully place the 4 way wedge over the single wedge.
- Your 4 way wedge is ready to use



over:

Four Way Splitting Wedge Installation:

Safety u-bolt style for moving wedge splitters

Kit #W4120: fits wood splitter models: WE230, WX350, WX370, WX440, WX470, WX530, WX540, SE60, 26HVGC, 26HV.

Kit # W4130: fits wood splitter models: WX320, WX330, WX360, WX370, WX450, WX460, WX630, WX640, WX920, WX930, WX950, WX960, WX970, WX980, 26HV, 27HV, SL600.

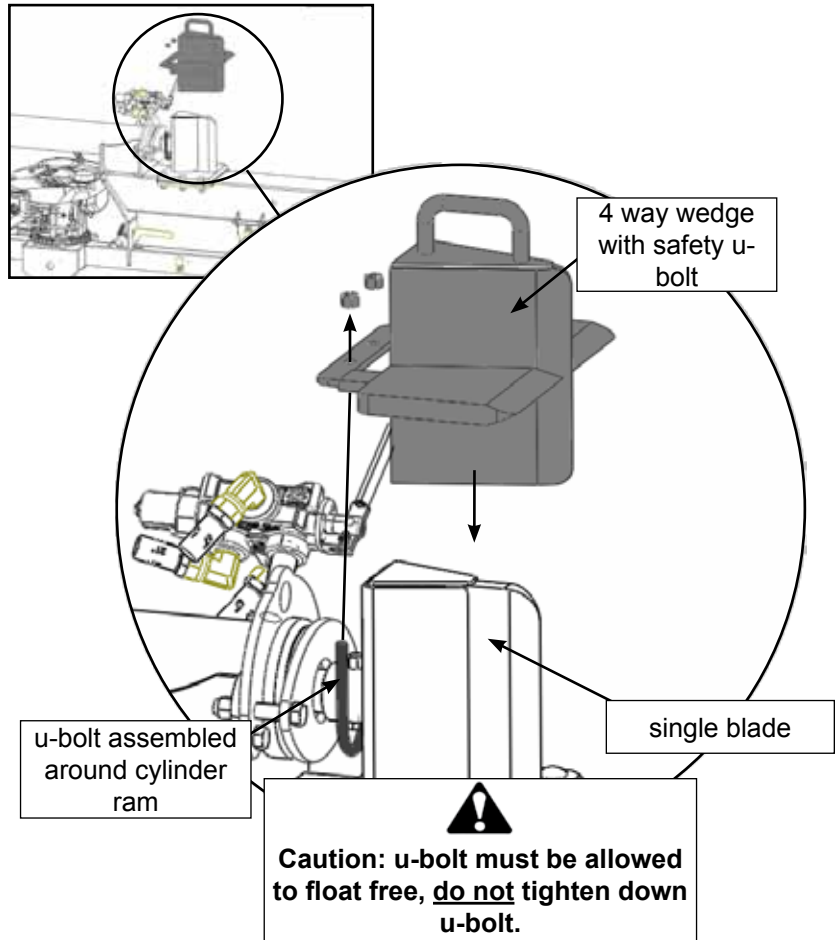


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- Ensure the single wedge and the area around the wedge is clean and free of debris
- Remove the u-bolt and locknuts from the 4 way wedge.
- Carefully place the 4 way wedge over the single wedge
- Mount the safety u-bolt bracket around the cylinder ram.
- Hand tighten locknuts then turn on with a wrench or socket until the locking nylon grips securely or until the thread of the u-bolt protrudes through the nut **no further** than 1/8 inch. **Do not tighten down the u-bolt.**
- Your 4 way wedge is ready to use



For replacement parts, go to www.embmfg.com and click on "Parts and Manuals" to download the latest parts manual for your model, then call your dealer to order.

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